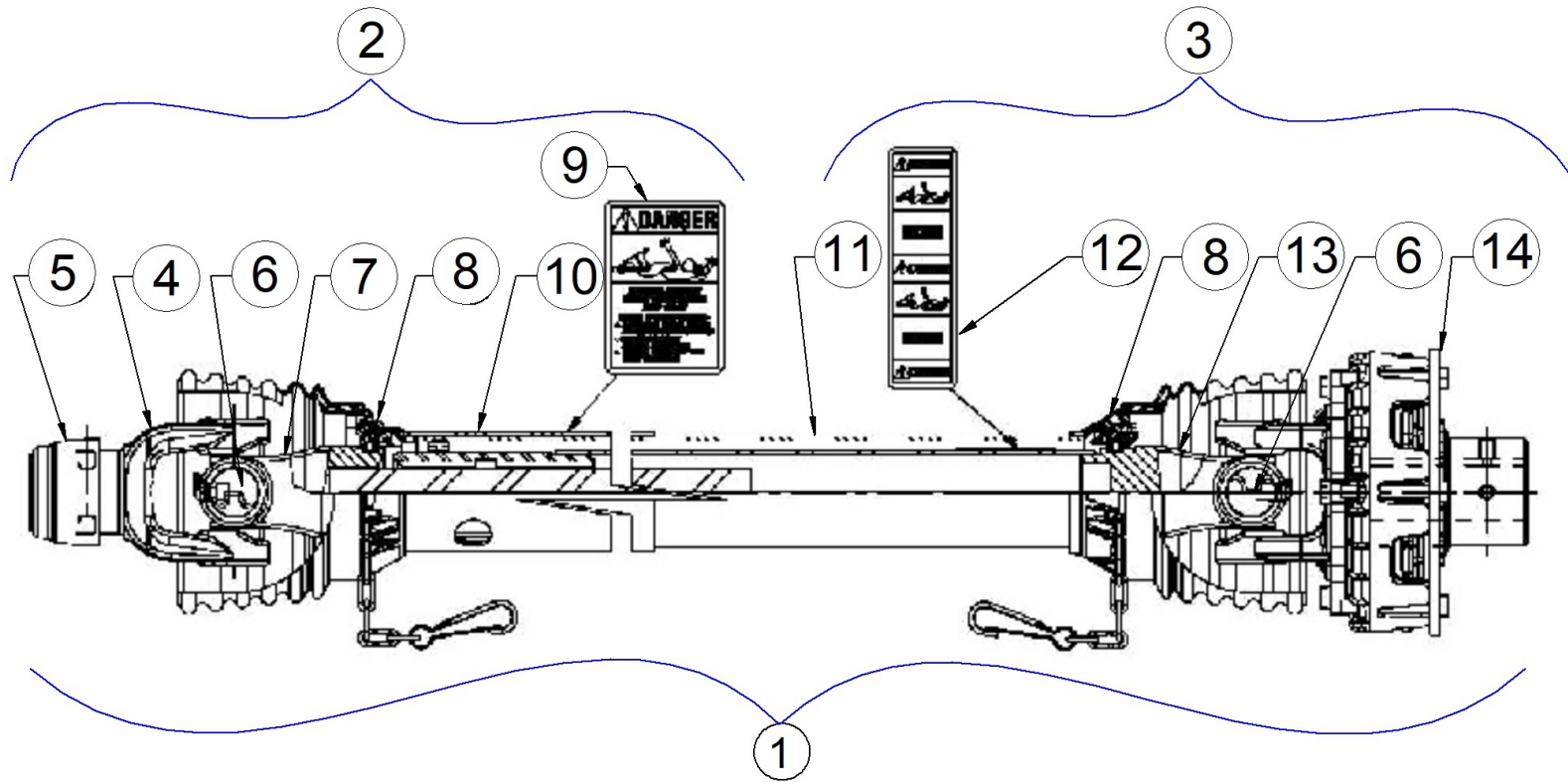




# **PARTS MANUAL**

# **GRAINVAC VRX**

## VRX PTO SHAFT (WEASLER)

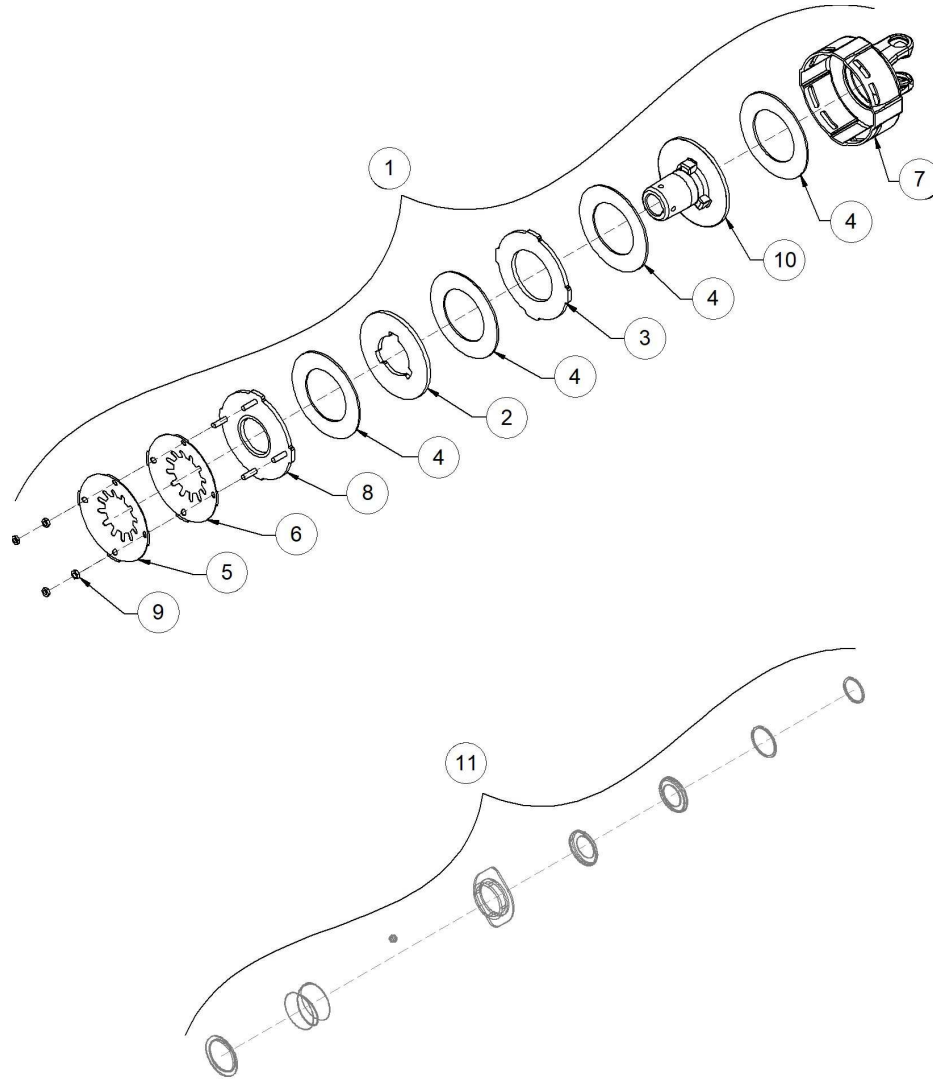




### VRX PTO SHAFT (WEASLER)

Item No.	Part No.	Description	Note	Qty.
1	P7100-24-4688	PTO 2700 1-3/8"21SPL BLK		1
2	38-112513	TRACTOR END HALF SHAFT		1
3	P38-112514	IMPLEMENT HALF SHAFT CLUTCH		1
4	P7100-26-5120	TRACTOR YOKE REPAIR KIT		1
5	P7100-35-1052	21 SPLINE SAFETY SLIDE LOCK YOKE	SEE ITEM #2	1
6	P7100-03-5303	CROSS & BEARING KIT		2
7	P7100-99-4688	YOKE & SHAFT	SEE ITEM #2	1
8	P7100-19-1146	DNR - GUARD REPAIR KIT		2
9	P7100-00-0013	13-10021 SIGN		1
10	P7100-97-4688	OUTER GUARD		1
11	P7100-96-4688	INNER GUARD		1
12	P7100-00-0021	13-10022 SIGN		1
13	P7100-98-4688	YOKE & TUBE	SEE ITEM #3	1
14	P7100-98-5030	OVERRUNNING FRICTION CLUTCH ASSEMBLY	SEE ITEM #3	1

## VRX DRIVE SHAFT & CLUTCH ASSEMBLY (GKN WALTERSCHEID, YELLOW SHIELD)

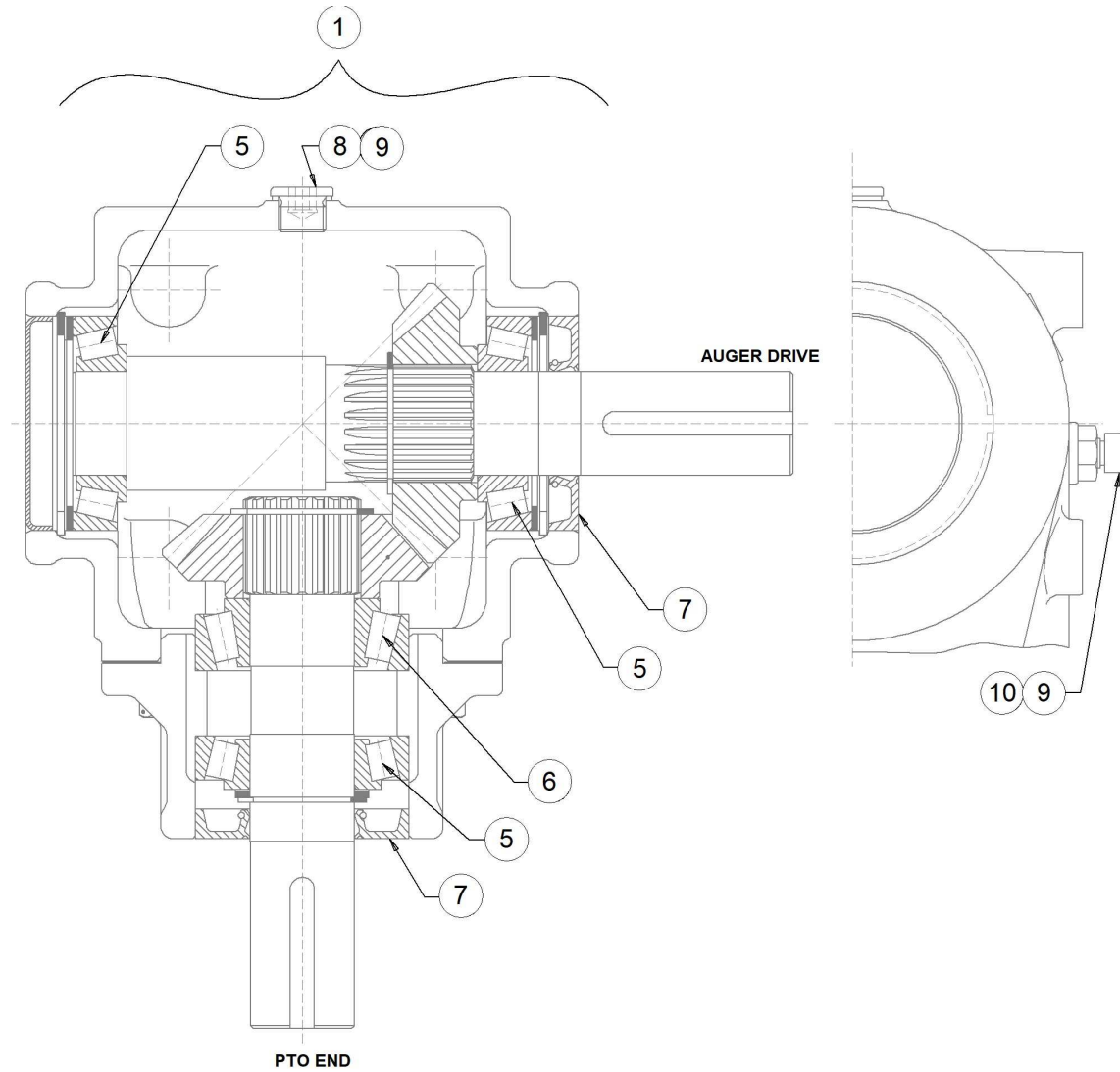




## VRX DRIVE SHAFT & CLUTCH ASSEMBLY (GKN WALTERSCHEID, YELLOW SHIELD)

Item No.	Part No.	Description	Qty.
2	P7100-02-4459	OBS NOT AVAILABLE	1
3	P7100-04-2454	OBS - DRIVE PLATE	1
4	P7100-04-2480	DNR - FRICTION DISK	4
5	P7100-04-2487	OBS - WHITE DOT SPRING	1
6	P7100-04-3489	DNR - RED DOT SPRING	1
7	38-109228	PTO 1/2 IMPL END	1
8	P7100-38-1495	DNR - THRUST PLATE	1
9	P7100-38-1957	OBS H NUT M8 DIN 6330	4
10	P7100-37-0276	DNR - HUB 1 3/8" RB,5/16" KWY	1
11	P7100-34-1953	QD FLG KIT C/IN CLUTCH	

## VRX GEARBOX

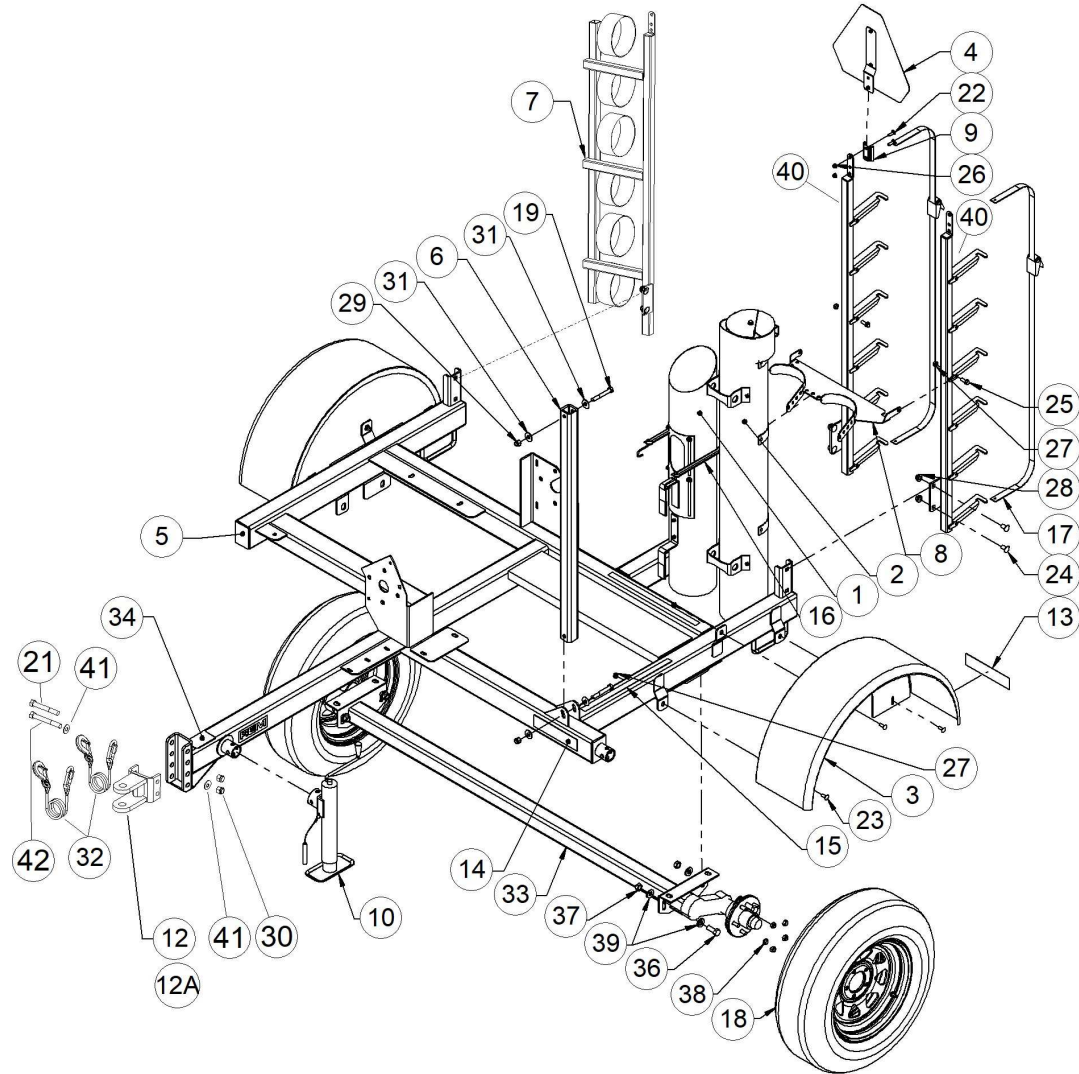




## VRX GEARBOX

Item No.	Part No.	Description	Qty.
1	P0361066	GEARBOX 1:1 27 VRX	3
5	P7500-38-4544	DNR - BEARING - TAPERED ROLLER	3
6	P7500-38-4545	DNR - BEARING-TAPERED ROLLER	1
7	P7500-38-4546	DNR - SEAL - RADIAL SHAFT	2
8	P7500-38-4547	PLUG-HEX SOCKET M16 X 1.5	1
9	P7500-38-4548	OBS SEAL-COPPER 16 X 20	2
10	P7500-38-4549	OBS - BREATHER - GEARBOX VENT	1

## VRX FRAME AND HOSE RACK ASSEMBLY





## VRX FRAME AND HOSE RACK ASSEMBLY

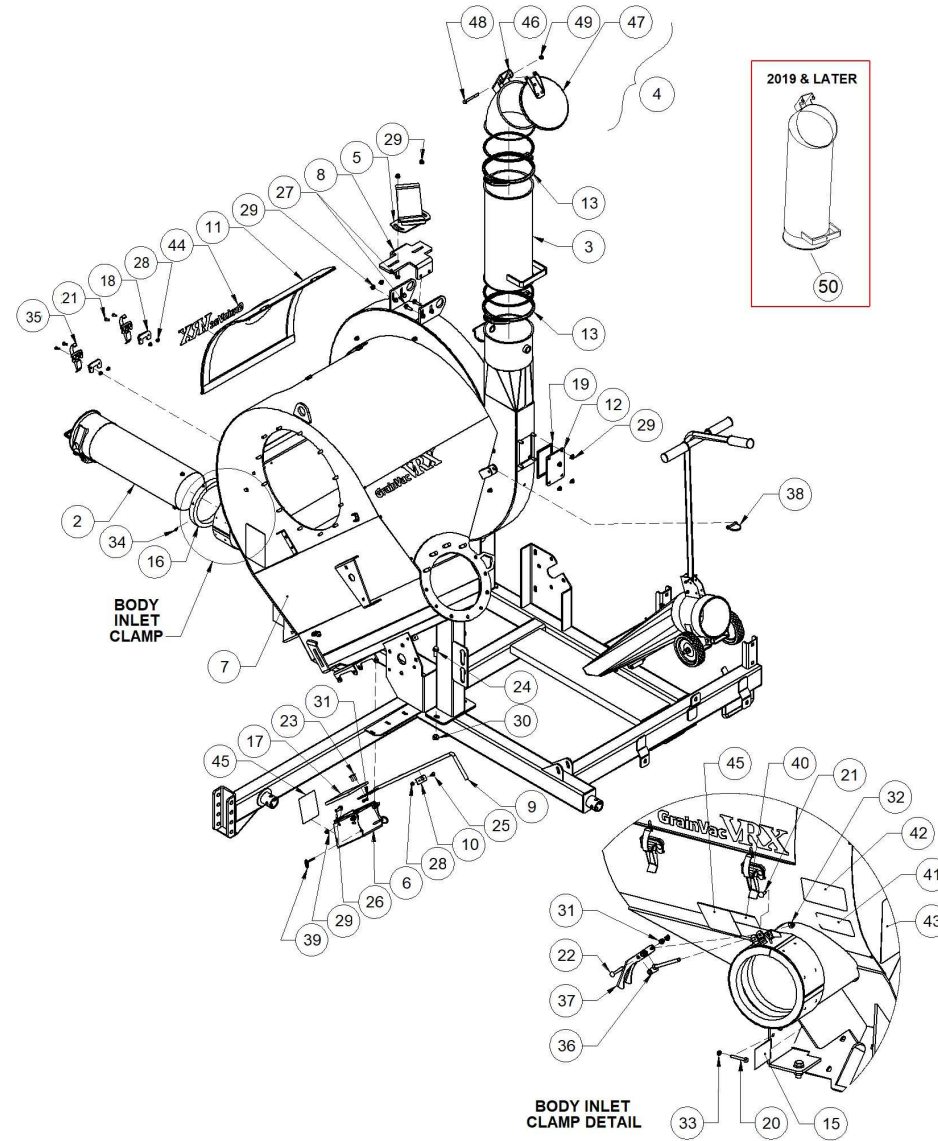
Item No.	Part No.	Description	Serial Number	Note	Qty.
1	38-108923	LOAD OUT NOZZLE ASSY 7"			1
2	38-108959	FLOOR SWEEP ASSY 7"			1
3	P3703-04-0083	PLASTIC FENDER		If replacing a steel fender, then it must be sold with 45-113411	2
4	38-112274	SMV EMBLEM ASSEMBLY			1
5	45-112935	FRAME VRX			1
6	45-112939	STRUT TUBE			1
7	45-113228	HOSE RACK RH VRX	32793+		1
8	45-113077	HOSE HOLDER			1
9	P0046-00-0001	BRACKET SMV SIGN MOUNT			1
10	P0485-00-0003	JACK-TOP SCREW 2000#			1
11	P2190-00-0010	DNR BASE HITCH 2700			1
12	45-113319	HITCH WELD VR			1
12A	45-113333	HITCH VR RETROFIT			1
13	P1513124	REFLECTOR - RED 2"X9"			2
14	P1513123	REFLECTOR - AMBER 2"X9"			1
15	P3760-02-0003	ANTISLIP ABRASIVE TAPE 1"			1
16	P1243002	TARP STRAP-14" OVERALL LENGTH			2
17	P3902-00-0003	RATCHET STRAP 10' (RED)			3
18	P3910-32-0019	TIRE ASSY ST205 75/R15			2
19	P0118019	BOLT 1/2" X 3-1/2" GR8 PLATED			2
20	P0118088	BOLT 1/2" X 3-1/2" GR8 PLATED			1
21	P0118072	BOLT 5/8" X 5 1/2" GR8 PLATED			1
22	P4003-12C2352	BOLT CARR 5/16 X 1" GR2			2
23	P0113015	BOLT CARRIAGE 3/8"X1" PLATED			6
24	P0113021	CARRIAGE BOLT 1/2"X1" PLATED			6
25	P0115205	BOLT FLANGE 3/8 X 1" PLATED			2
26	P0134105	LOCKNUT-TENSILOCK-5/16"			2
27	P0134106	LOCKNUT-TENSILOCK-3/8"			8
28	P0134108	LOCKNUT-TENSILOCK-1/2"			6



## VRX FRAME AND HOSE RACK ASSEMBLY

Item No.	Part No.	Description	Serial Number	Note	Qty.
29	P0134008	LOCKNUT-NYLON-1/2" GRADE 8			3
30	P01340101	LOCKNUT-NYLON-5/8" GRADE 8			2
31	P0151029	WASHER FLAT 1/2"PLATED USS			5
32	P0711150	COIL TOW CABLE 36"			2
33	P7417-01-0006	AXLE ASSY TORFLEX 3500#			1
34	P1513112	DECAL JACK STABILITY			1
36	P2219590	BOLT 5/8"X1-1/2" GR8			4
37	P4055-02F0280	NUT-LOCK UNI-TRQ 5/8 UNF			4
38	P4060-F2-0500	WHEEL NUT 1/2 UNF PLTD			10
39	P5011-00-0003	WASHER 5/8"ID X 1-5/16 OD			8
40	45-113229	HOSE RACK M/LH VRX			2
41	P0151011	WASHER 5/8 FLAT USS			2
42	P0118073	BOLT 5/8" X 6" GR8 PLATED			1

## VRX BODY ASSEMBLY





## VRX BODY ASSEMBLY

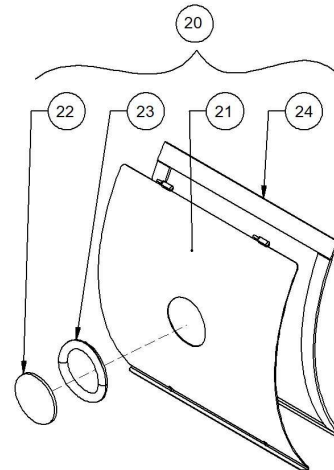
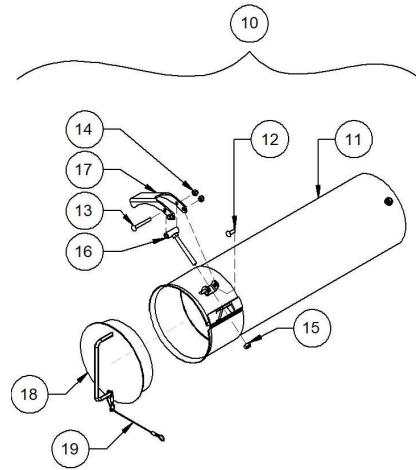
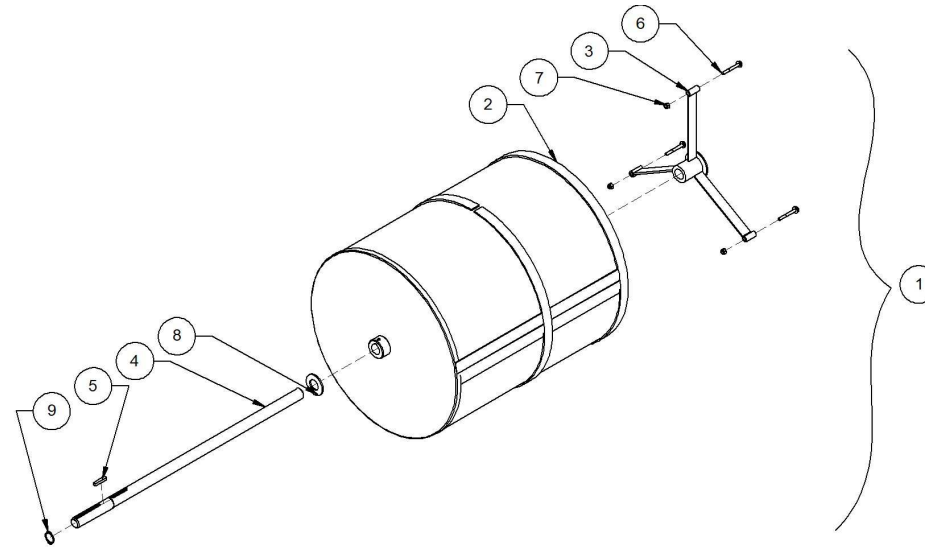
Item No.	Part No.	Description	Note	Qty.
1	38-108401	CHAMFER NOZZLE ASSY 7"		1
2	38-112388	INLET ASSEMBLY		1
3	38-112415	OBS-OBS EXHAUST TUBE 8"	PRIOR TO 2019	1
4	38-112416	RAIN LID ASSY 8"	PRIOR TO 2019	1
5	38-112683	CRADLE 2700 (KANBAN)		1
6	45-112943	CLEANOUT BOX (KANBAN)		1
7	45-112959	BODY		1
8	45-112962	CRADLE BRACKET		1
9	45-112963	HANDLE CLEAN OUT		1
10	45-113054	CLEAN OUT HANDLE GUIDE		1
11	45-113065	INSPECTION DOOR ASSY VRX		1
12	45-113100	BH WINDOW COVER		1
13	P2391-00-0002	PULL RING - W/200 MM DIA GASKET		1
15	P1513125	SERIAL PLATE VRX GVAC		1
16	P3702-10-0019	SEAL CUT RING 2700 INLET		2
17	P3703-04-0039	CLEANOUT SLIDER		1
18	P0184040	TENSION CLAMP, SPACER		2
19	P3890-00-0025	NEOPRENE GASKET INSP. WINDOW		1
20	P0115098	BOLT 1/4" X 1-5/8" GR5 PLATED		5
21	P0113022	BOLT CARRIAGE 1/4" X 3/4" GR 5		6
22	P0113026	CARRIAGE BOLT 1/4"X2" PLATED F/T		1
23	P0115119	BOLT FLT HD SOCKET 1/4 X1" GR5		2
24	P0115200	FLANGE BOLT 1/2 X 1-1/4" PLATED		5
25	P0115204	BOLT FLANGE 1/4" X 3/4" PLATED		1
26	P0115205	BOLT FLANGE 3/8 X 1" PLATED		4
27	P0115207	FLANGE BOLT 3/8 X 1-1/4 GR 5		6
28	P0134104	LOCKNUT-TENSILOCK-1/4"GR5(10-19594)		5
29	P0134106	LOCKNUT-TENSILOCK-3/8"		14
30	P0134108	LOCKNUT-TENSILOCK-1/2"		5



## VRX BODY ASSEMBLY

Item No.	Part No.	Description	Note	Qty.
31	P0134023	LOCKNUT-NYLON-1/4" GR8		5
32	P0134027	LOCKNUT-NYLON-5/16" GRADE 8		1
33	P0137109	NUT NYLOCK JAM 1/4" GR5		5
34	P0142008	SCREW-SHEET METAL #10 X 1/2" PAN HE		16
35	P0184041	CLAMP TENSION, LATCH071		2
36	P5195-01-7012	HOSE CLAMP ADJUSTER		1
37	P5195-02-8013	HANDLE HOSE CLAMP 8"		1
38	P0162012	PIN HITCH 1/4" X 1-3/4" WIRE LOCK		1
39	P0163014	PIN LYNCH 1/4" X 1-1/4"		2
40	P1513115	DECAL POWDER TROUGH		1
41	P1513103	DECAL CAUTION EAR PROTECTION		1
42	P1513109	DECAL DANGER SUFFOCATE		1
43	P1513104	DECAL CAUTION GENERAL		1
44	P1513113	DECAL NEW GVAC SIDE		2
45	P1513110	DECAL DANGER ROTATING FLIGHTING		2
46	38-112417	RAIN LID 8" X 45 DEGREE	PRIOR TO 2019	1
47	38-112418	RAIN LID 8"		1
48	P0118053	BOLT 3/8" X 3" GR8 PLATED		1
49	P0134026	LOCKNUT-NYLON-3/8" GR 8 (10-17402)		1
50	45-113322	EXHAUST TUBE WELD 8"	2019 AND LATER	1

## VRX SMALLER ASSEMBLIES

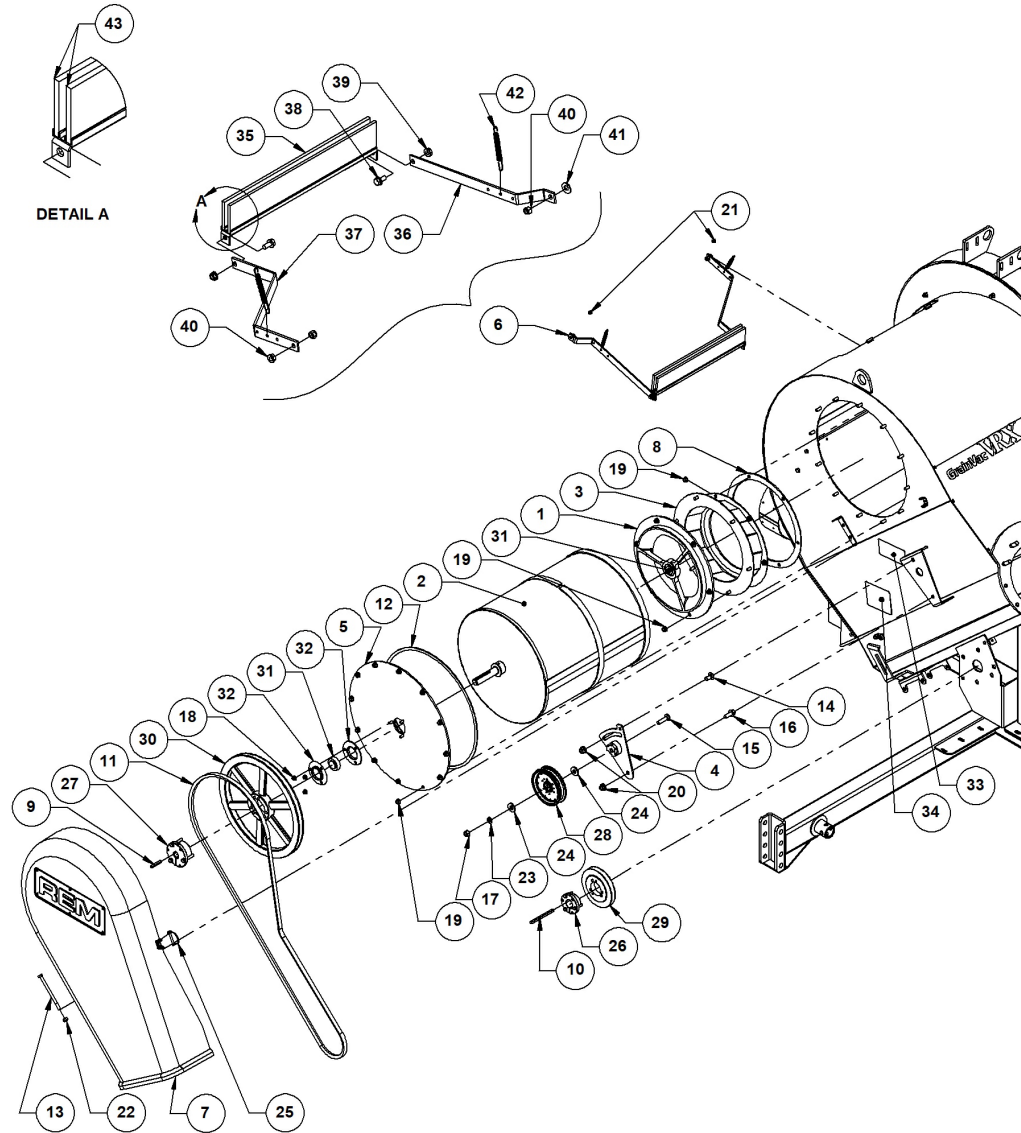




## VRX SMALLER ASSEMBLIES

Item No.	Part No.	Description	Note	Qty.
1	38-112360	2700 DRUM ASSY - NO BAFFLE		
2	38-111495	VRX / 2700 DRUM		1
3	38-111498	DRUM CENTER WELD (KANBAN)		1
4	P38-111509	2700 DRUM SHAFT		1
5	P0391010	KEY 1/4 X 1/4 X 1-3/8"		1
6	P0115203	BOLT FLANGE 1/4 X 2" PLATED F/T		3
7	P0134023	LOCKNUT-NYLON-1/4" GR8		3
8	P0151027	WASHER FLAT 1"SAE		1
9	P5860-30-0100	RETAIN RING EXT 1" OD		1
10	38-112388	INLET ASSEMBLY		
12	P0113022	BOLT CARRIAGE 1/4" X 3/4" GR 5		2
13	P0113026	CARRIAGE BOLT 1/4"X2" PLATED F/T		1
14	P0134023	LOCKNUT-NYLON-1/4" GR8		3
15	P0134027	LOCKNUT-NYLON-5/16" GRADE 8		1
16	P5195-01-7012	HOSE CLAMP ADJUSTER		1
17	P5195-01-7013	DNR - HANDLE HOSE CLAMP 7"		1
18	38-104128	PLUG INLET ASSY		1
19	P6745-02-0018	LANYARD LOOP & LOOP 12" L		1
20	45-113065	INSPECTION DOOR ASSY VRX		
21	45-113064	INSPECTION DOOR	SEE 45-113065	1
22	P0079-00-0005	GLASS WINDOW 4-7/8"		1
23	38-109772	INSPECTION DOOR RUBBER		1
24	P3890-00-0004	NEOPRENE (25FT ROLL) 1/4 X 1 1/2	SOLD IN 25 FT ROLLS BY THE FOOT	

## VRX FRONT DRIVE AND DRUM ASSEMBLY





## VRX FRONT DRIVE AND DRUM ASSEMBLY

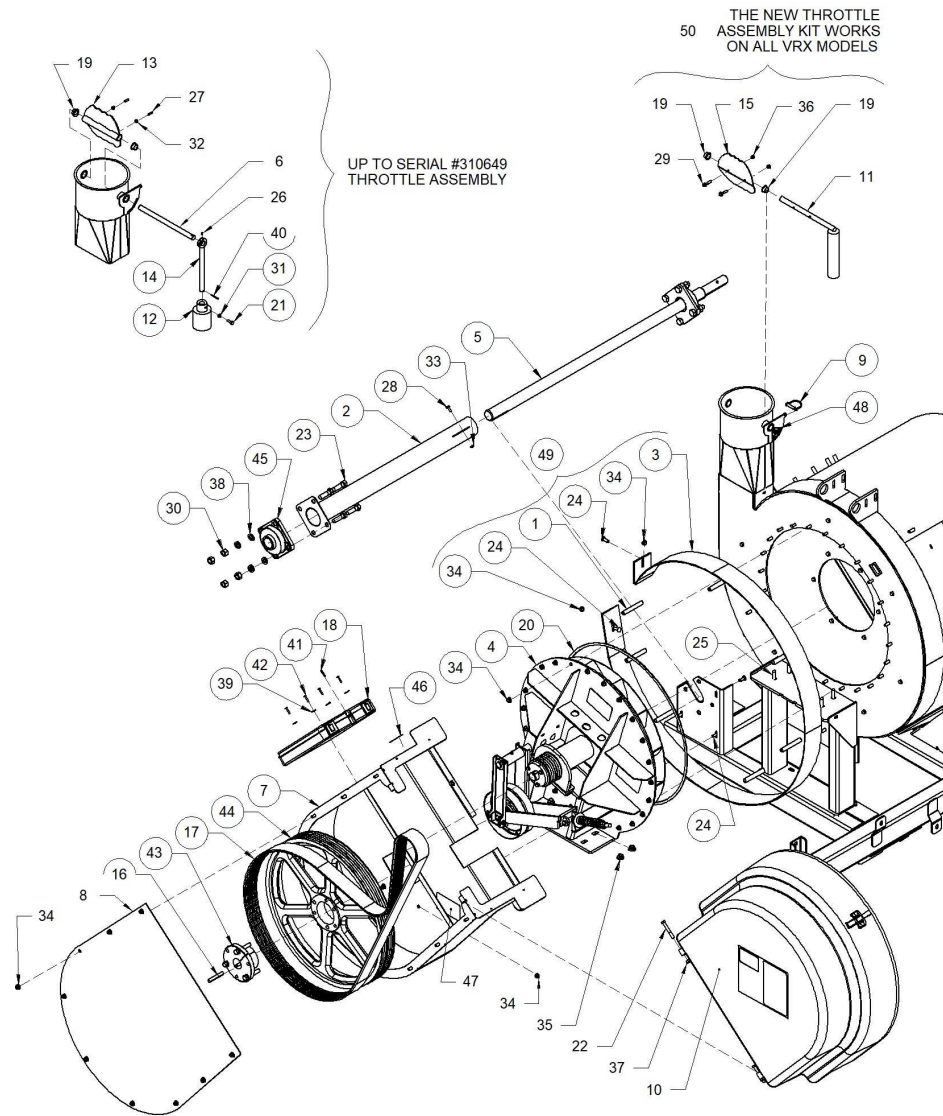
Item No.	Part No.	Description	Note	Qty.
1	38-111496	2700 MACHINED INLET W BEARING		1
2	38-112360	2700 DRUM ASSY - NO BAFFLE		1
3	45-112969	TRANSITION CONE		1
4	45-112978	DRUM IDLER (KANBAN)		1
5	45-112979	FRONT PLATE DRUM		1
6	45-112996	BRUSH KIT VRX		1
7	45-113073	FRONT GUARD ASSY		1
8	2430-01-1568	DNR - TRANS ROTOR SPACER		1
9	P0391012	KEY 1/4 X 1/4 X 2"		1
10	P0391018	KEY 5/16 X 5/16 X 4-1/2"		1
11	P0321105	BELT DRIVE-B TYPE-SINGLE 105"INSIDE		1
12	P3890-00-0002	NEOPRENE 1/8 X 3/8	SOLD IN 20 ft ROLLS	
13	P0118110	BOLT 3/8" X 5-1/2" GR8 PLATED		1
14	P0113021	CARRIAGE BOLT 1/2"X1" PLATED		1
15	P0113001	CARRIAGE BOLT 1/2"X2" PLATED		1
16	P0115200	FLANGE BOLT 1/2 X 1-1/4" PLATED		1
17	P0131015	NUT 1/2" PLATED GRADE 8		1
18	P0134105	LOCKNUT-TENSILOCK-5/16"		3
19	P0134106	LOCKNUT-TENSILOCK-3/8"		24
20	P0134108	LOCKNUT-TENSILOCK-1/2"		2
21	P0134023	LOCKNUT-NYLON-1/4" GR8		2
22	P0134026	LOCKNUT-NYLON-3/8" GR 8 (10-17402)		1
23	P0152008	WASHER LOCK 1/2"PLATED		1
24	P0151029	WASHER FLAT 1/2"PLATED USS		2
25	P0162012	PIN HITCH 1/4" X 1-3/4" WIRE LOCK		1
26	P0820126	BUSHING QD-1-3/8" SDS		1
27	P0820127	BUSHING QD-1" SK		1
28	P7006-02-0550	PULLEY IDL 5.75 X 0.51" FF		1
29	P7008-10-1306	PULLEY-DRV 1B58		1



## VRX FRONT DRIVE AND DRUM ASSEMBLY

Item No.	Part No.	Description	Note	Qty.
30	P7008-10-1717	PULLEY-DRV 1B160		1
31	P7220-10-5160	BRG-BALL SA205-16G		2
32	P7222-01-2205	FLANGETTE-PF-205 MS-52, PKG OF 2		2
33	P1513119	DECAL WARNING MISS GUARD		1
34	P1513002	DECAL-ROTATING PART HAZARD		1
35	38-104556	BRUSH SUB ASSY		1
36	2430-01-1571	BRUSH ARM SHORT		1
37	2430-01-1572	BRUSH ARM LONG		1
38	P0115208	FLANGE BOLT 3/8 X 3/4" PLATED		2
39	P0134106	LOCKNUT-TENSILOCK-3/8"		3
40	P0134026	LOCKNUT-NYLON-3/8" GR 8 (10-17402)		2
41	P0151009	FLAT WASHER 3/8" PLATED USS		1
42	P0541003	IDLER CHAIN SPRING		2
43	P0049-00-0001	BRUSH SB-MS 18" PP-MS18		

## VRX REAR ROTOR DRIVE ASSEMBLY





## VRX REAR ROTOR DRIVE ASSEMBLY

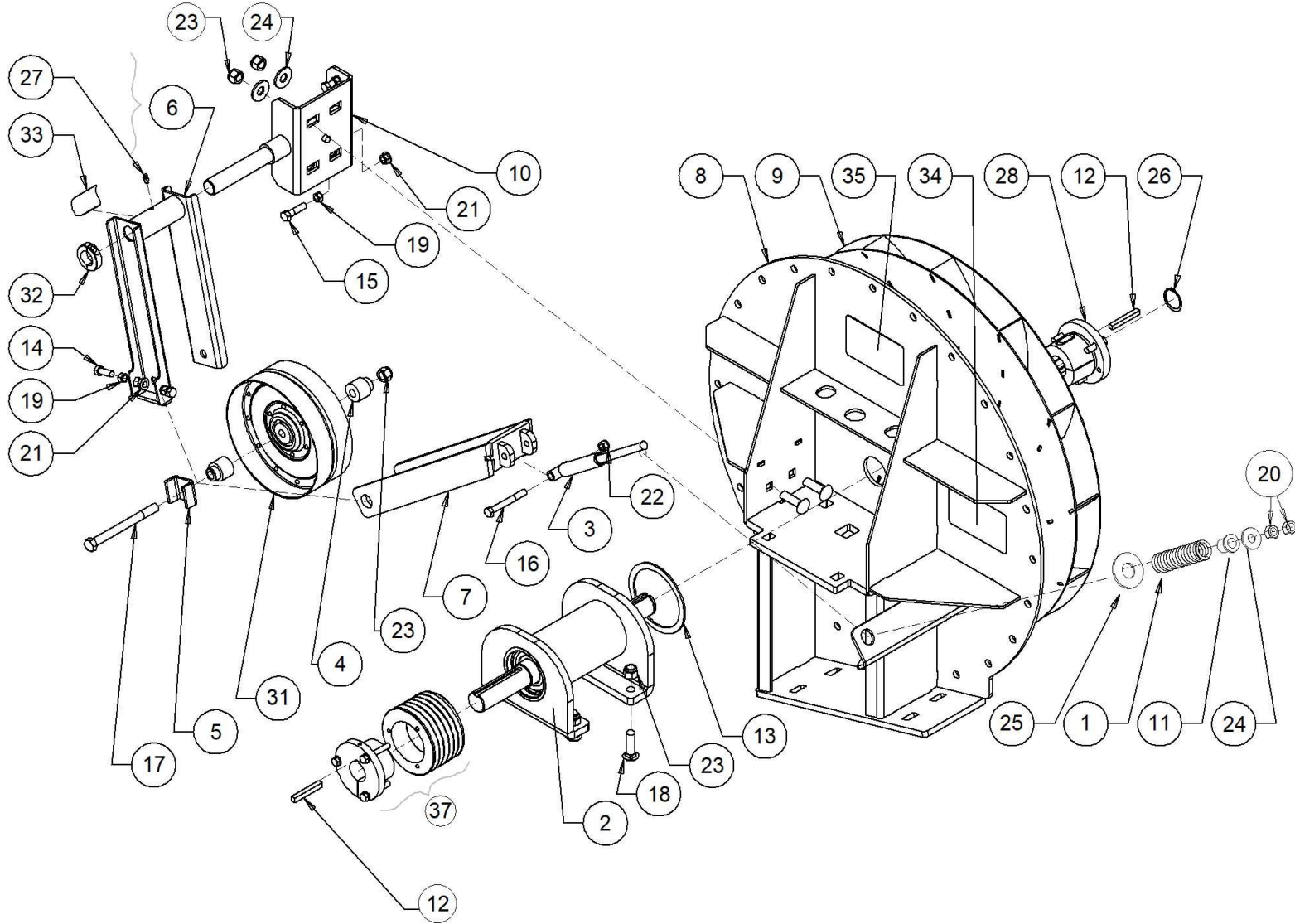
Item No.	Part No.	Description	Serial Number	Note	Qty.
1	38-112716	BLOWER SPACER PIPE			7
2	45-112937	DRIVE SHAFT GUARD (KANBAN)			1
3	45-112949	SEE 45-113078			1
4	45-112967	ROTOR ASSY			1
5	P45-112968	DRIVE SHAFT			1
6	45-112973	AIR THROTTLE SHAFT			1
7	45-113047	REAR GUARD LOWER			1
8	45-113048	GUARD LOWER PLATE			1
9	45-113069	THROTTLE PLATE PIN ASSY			1
10	45-113072	OBS - REAR GUARD ASSY	310650+		1
11	45-113086	AIR THROTTLE WGHT&SHAFT			1
12	55-111067	THROTTLE WEIGHT			1
13	55-111117	THROTTLE PLATE			1
14	55-112578	THROTTLE LEVER ARM CLAMP			1
15	2430-01-1615	AIR THROTTLE BUTTERFLY	310650+		1
16	P0391014	KEY 3/8" X 3/8" X 3"			1
17	P3306-00-0005	BELT 6GR 3VX 1250 BAND			1
18	P3703-00-0030	MANUAL STORAGE DOCUMENT HOLDER			1
19	P1771000	BEARING PLASTIC 1/2" X 3/4"			2
20	P3890-00-0002	NEOPRENE 1/8 X 3/8		SOLD IN 20 ft ROLLS	
21	P0115066	BOLT 5/16 X 3/4"GR5			1
22	P0118108	BOLT 3/8" X 2-3/4" GR8 PLATED			2
23	P0118071	BOLT 5/8" X 2" GR8 PLATED			8
24	P0113015	BOLT CARRIAGE 3/8"X1" PLATED			5
25	P0113024	BOLT CARRIAGE 1/2"X1-3/4"PLATED F/T			4
26	P0145010	SET SCREW 1/4" X 1/4" UNC			1
27	P0145011	SET SCREW 1/4" X 3/4" UNF			2
28	P0115204	BOLT FLANGE 1/4" X 3/4" PLATED			1
29	P0115202	BOLT FLANGE 1/4 X 1-1/4" PLATED F/T			2



## VRX REAR ROTOR DRIVE ASSEMBLY

Item No.	Part No.	Description	Serial Number	Note	Qty.
30	P0131013	NUT 5/8" PLATED GRADE 8	310650+		8
31	P0133105	NUT JAM 5/16" UNC GR5			1
32	P0133104	NUT JAM 1/4" UNF GR5			2
33	P0134104	LOCKNUT-TENSILOCK-1/4"GR5(10-19594)			1
34	P0134106	LOCKNUT-TENSILOCK-3/8"			40
35	P0134108	LOCKNUT-TENSILOCK-1/2"	310650+		4
36	P0134023	LOCKNUT-NYLON-1/4" GR8			2
37	P0134026	LOCKNUT-NYLON-3/8" GR 8 (10-17402)			2
38	P0152001	WASHER LOCK 5/8" PLATED			8
39	P0151036	3/16 X 3/4 X 1/16 FENDER WASHER YZ			4
40	P6732-00-0018	PINS COTTER 1/8 X 1-1/4"			1
41	P6738-00-1640	HITCH PIN CLIP 0.072X1.094"			1
42	P0186007	RIVET-MONO 3/16" X 31/32"			4
43	P0820130	BUSHING QD-1-3/4" BORE "E" BUSHING			1
44	P7005-6Q-0250	SHEAVE-QD 3V 25.0			1
45	P1771002	BEARING UNIT 1-3/4" SET			2
46	P1513100	DECAL 100 HOUR GREASE			1
47	P1513119	DECAL WARNING MISS GUARD			1
48	P1513102	DECAL AIR THROTTLE INSTRUCTION			1
49	45-113078	WEAR WRAP KIT VRX		INCLUDES PART# 1, 3, 24, 34	
50	45-113089	AIR THROTTLE KIT			

## VRX ROTOR ASSEMBLY





## VRX ROTOR ASSEMBLY

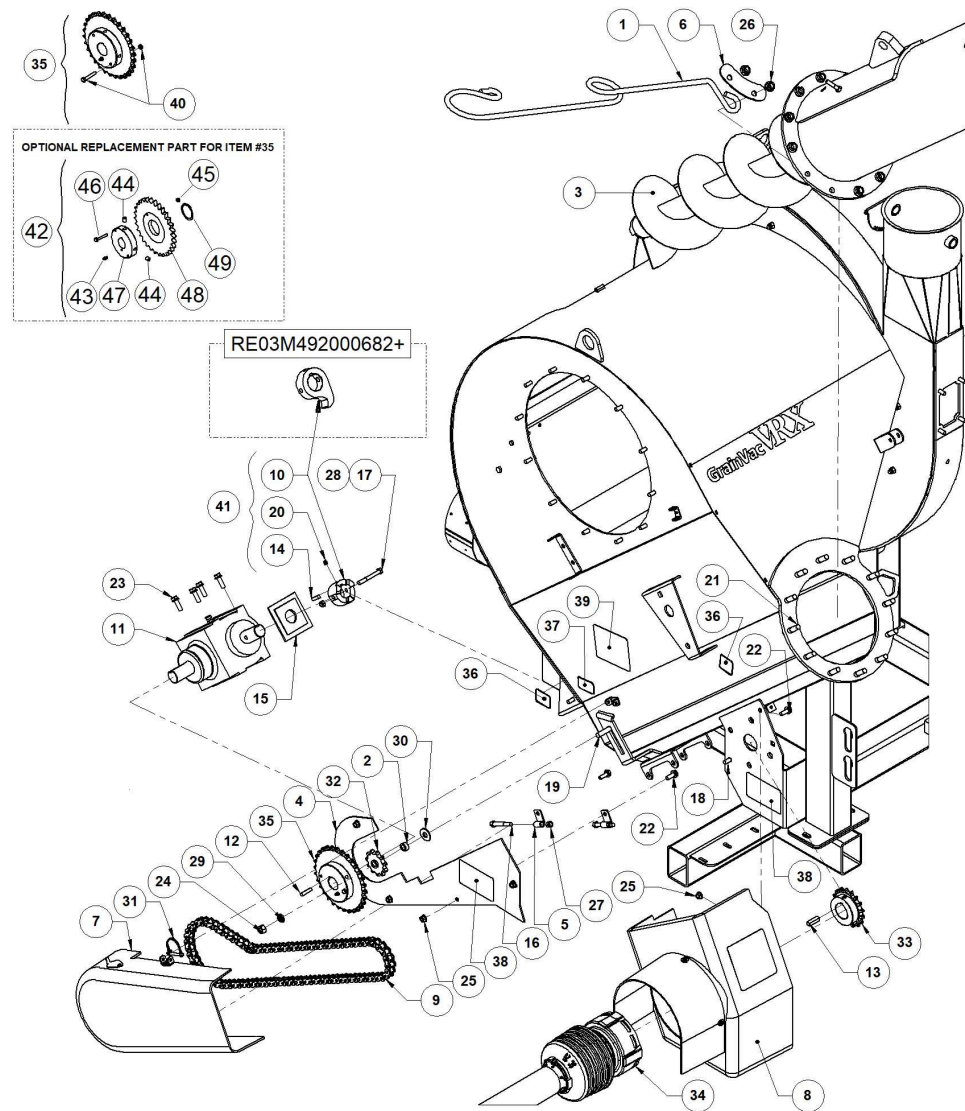
Item No.	Part No.	Description	Serial Number	Note	Qty.
1	P01-202548	IDLER TENSION SPRING			1
2	P1771001	OBS SEE 45-113400	32600+	REPLACEMENT PART MAY LOOK DIFFERENT	1
2	45-113400	BEARING CARTRDGE VRX			1
3	38-113019	IDLER TIGHTENER 2700 (KANBAN)			1
4	P38-113024	IDLER SPACER			2
5	38-113026	IDLER ADJUST TAB			1
6	45-112938	IDLER FORK			1
7	45-112940	IDLER TAKEUP (KANBAN)			1
8	45-112944	PEDESTAL			1
9	45-112957	ROTOR VRX BC		1 PER VRX, 2 PER VR12	1
10	45-113034	IDLER MOUNT (KANBAN)			1
11	P0820129	BUSHING BRASS FLANGED			1
12	P0391017	KEY 5/16 X 5/16 X 2-3/8"			2
13	P3890-00-0002	NEOPRENE 1/8 X 3/8		SOLD IN 20 ft ROLLS	1
14	P0118046	BOLT 3/8" X 1" GR8 PL (10-18955)			2
15	P0115113	BOLT 3/8" X 1-1/2" GR8 PLATED			2
16	P0118053	BOLT 3/8" X 3" GR8 PLATED			1
17	P0118099	BOLT 1/2" X 5-1/2" GR8 PLATED			1
18	P0113024	BOLT CARRIAGE 1/2"X1-3/4"PLATED F/T			8
19	P0131018	NUT 3/8" PLATED GRADE 8			4
20	P0133106	NUT JAM 1/2" UNC GR5			2
21	P0134106	LOCKNUT-TENSILOCK-3/8"			4
22	P0134026	LOCKNUT-NYLON-3/8" GR 8 (10-17402)			1
23	P0134008	LOCKNUT-NYLON-1/2" GRADE 8			9
24	P0151029	WASHER FLAT 1/2"PLATED USS			4
25	P0151016	WASHER FLAT 7/8"PLATED USS			1
26	P5860-40-0137	SNAP RING EXT 1-3/8" OD			1
27	P6215-00-0614	GREASE ZERK 1/4"UNF STR			1
28	P0820125	BUSHING TPR-1-3/8" Q1 SPLIT			1



## VRX ROTOR ASSEMBLY

Item No.	Part No.	Description	Serial Number	Note	Qty.
31	P7006-01-0580	PULLEY IDLER 8 X 3 X 1/2"			1
32	P7225-00-0002	SPLIT LOCK COLLAR 1X0.5"			1
33	P1513101	DECAL 20 HOUR GREASE			1
34	P1513119	DECAL WARNING MISS GUARD			1
35	P1513105	DECAL CAUTION HOT SURFACE			1
36	45-113173	ROTOR ASSEMBLY W/O IDLER			1
37	P7005-6Q-3V45	SHEAVE QD 3V 4.5" 6GR W BSHG			

## VRX AUGER DRIVE ASSEMBLY





## VRX AUGER DRIVE ASSEMBLY

Item No.	Part No.	Description	Serial Number	Note	Qty.
1	P23-202609	PTO HOSE HOLDER			1
2	P38-112382	SPACER			1
3	45-113030	LOWER AUGER ASSY			1
4	45-113050	CHAIN GUARD BACK PLATE			1
5	45-113051	CHAIN GUARD HINGE (KANBAN)			2
6	45-113066	PTO HOLDER PLATE			1
7	45-113074	CHAIN GUARD ASSY			1
8	45-113076	PTO GUARD ASSY			1
9	P45-113079	VRX #60 O-RING CHAIN, CUT TO LENGTH			1
10	45-113409	GEARBOX DRIVE DOG MACHINED	RE03M492000682+		1
10	P45-113177	OBS SEE 45-113365 DRIVE DOG KIT	310690+	SEE PT#41	1
11	P0361066	GEARBOX 1:1 27 VRX	310690+		1
12	P0391016	KEY 5/16 X 5/16 X 1-3/8"			1
13	P0391013	KEY 3/8" X 3/8" X 1-1/2"			1
14	P0391015	KEY 5/16" X 5/16" X 1-1/8"			1
15	P3703-00-0072	SEAL GEARBOX .25 LDPE			1
16	P0118108	BOLT 3/8" X 2-3/4" GR8 PLATED			2
17	P0118053	BOLT 3/8" X 3" GR8 PLATED			1
18	P0113015	BOLT CARRIAGE 3/8"X1" PLATED			2
19	P0113001	CARRIAGE BOLT 1/2"X2" PLATED			1
20	P0146001	SET SCREW 5/16X3/8 UNC			1
21	P0115201	FLANGE BOLT 1/2 X 2" PLATED			8
22	P0115205	BOLT FLANGE 3/8 X 1" PLATED			3
23	P0115219	BOLT FLANGE METRIC 10MMX30MM			4
24	P0131015	NUT 1/2" PLATED GRADE 8			1
25	P0134106	LOCKNUT-TENSILOCK-3/8"			5
26	P0134108	LOCKNUT-TENSILOCK-1/2"			12
27	P0134026	LOCKNUT-NYLON-3/8" GR 8 (10-17402)			2
28	P0134115	LOCKNUT-OVAL-3/8" GRC	310690+		1



## VRX AUGER DRIVE ASSEMBLY

Item No.	Part No.	Description	Serial Number	Note	Qty.
29	P0152008	WASHER LOCK 1/2"PLATED			1
30	P0151029	WASHER FLAT 1/2"PLATED USS			1
31	P0162012	PIN HITCH 1/4" X 1-3/4" WIRE LOCK			1
32	P7015-00-6011	SPROCKET IDLER 06011E08			1
33	P7018-60-1717	SPROCKET #60-17T 1-3/4"B			1
35	P7430-00-0001	VRX SHEAR SPROCKET ASSY			1
36	P1513100	DECAL 100 HOUR GREASE			2
37	P1513114	DECAL OIL CHAIN DAILY			1
38	P1513119	DECAL WARNING MISS GUARD			2
39	P1513121	DECAL WARNING ROTATING PART			1
40	38-112427	SHEAR BOLT KIT - 10 X PER PACKAGE			1
41	45-113198	DRIVE DOG GRBOX 3/8" KIT	310690+		1
42	P7430-00-0001	VRX SHEAR SPROCKET ASSY			1
43	P6215-01-0614	GREASE ZERK - STRAIGHT 1/4 DRIVE			1
44	P0145007	SETSCREW HEX SCKT 3/8 UNC X 1/2"			2
45	P0137110	NUT NYLOCK JAM 5/16" GR5			1
46	P0115120	BOLT HEX 5/16" - 18 UNC X 1-5/8" GR 5 PLATED			1
47	45-113418	1 3/8 HUB			1
48	45-113419	VRX SHEAR SPROCKET 6030			1
49	P5860-40-0200	RETAINING RING - EXTERNAL 2 O.D.			1

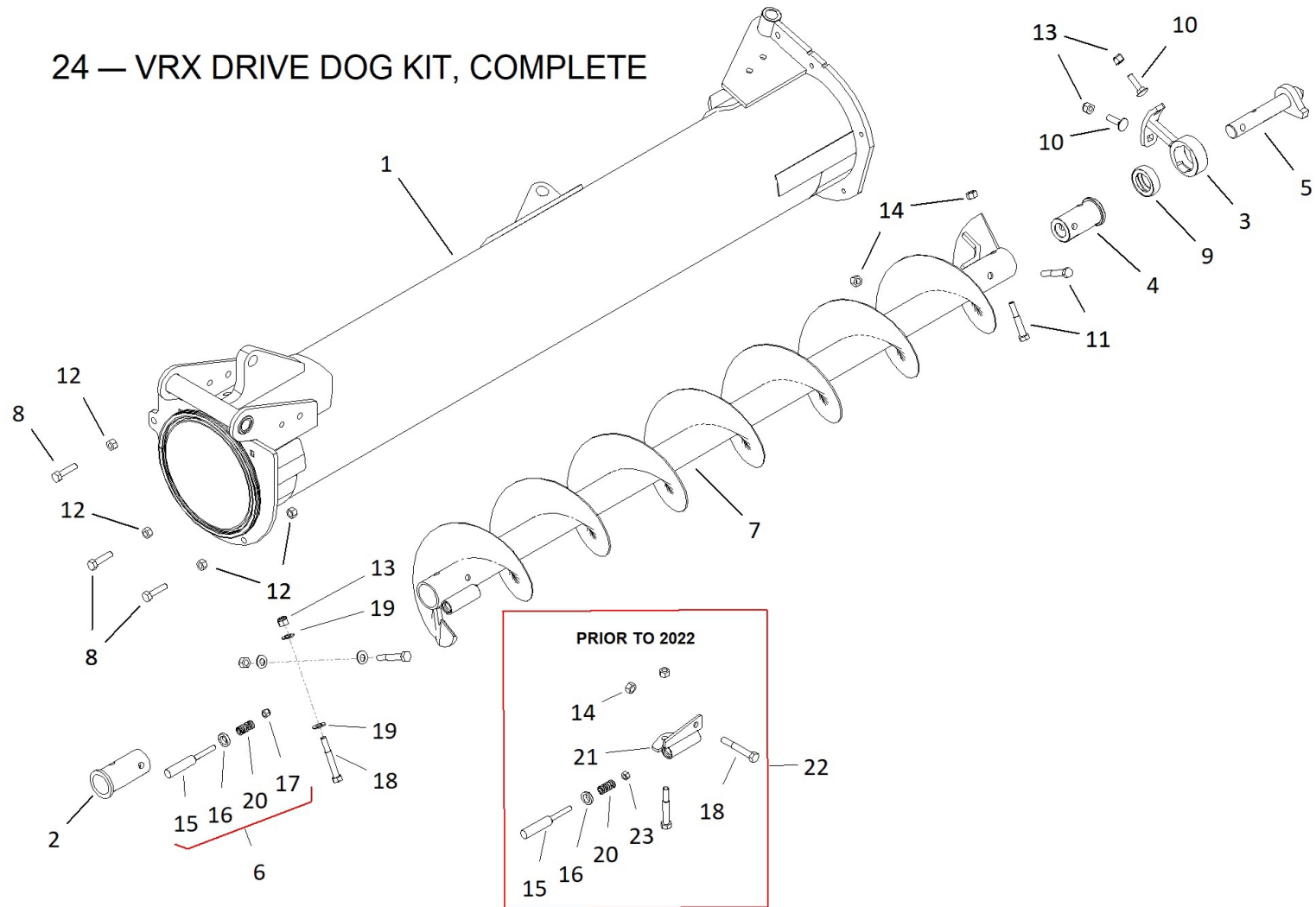




### VRX LOWER AUGER ASSEMBLY (SN: R303M162000461+)

Item No.	Part No.	Description	Serial Number	Qty.
1	45-112964	BOTTOM TUBE VRX		1
2	45-113410	LOWER FLYTING DRIVE DOG WELD		1
3	45-113362	VRX BEARING HANGER, ROUND		1
4	45-113364	BUSHING DRIVE DOG		1
5	45-113370	VRX STRIKE HEAD DRIVE DOG		1
6	P2362-03-0100	LOWER FLYT UNIFLYTE VRX	R303M162000461+	1
7	P7220-10-6104	BEARING-INSERT AEL206-104		1
8	P0113024	BOLT CARRIAGE 1/2"X1-3/4"PLATED F/T		2
9	P0118018	BOLT 1/2" X 3" GR8 PLATED		4
10	P0134008	LOCKNUT-NYLON-1/2" GRADE 8		2
11	P0134111	LOCKNUT-OVAL-1/2" GRC		4
12	45-113365	VRX DRIVE DOG KIT		1

## VRX MIDDLE AUGER ASSEMBLY (SN: R303M162000461+)

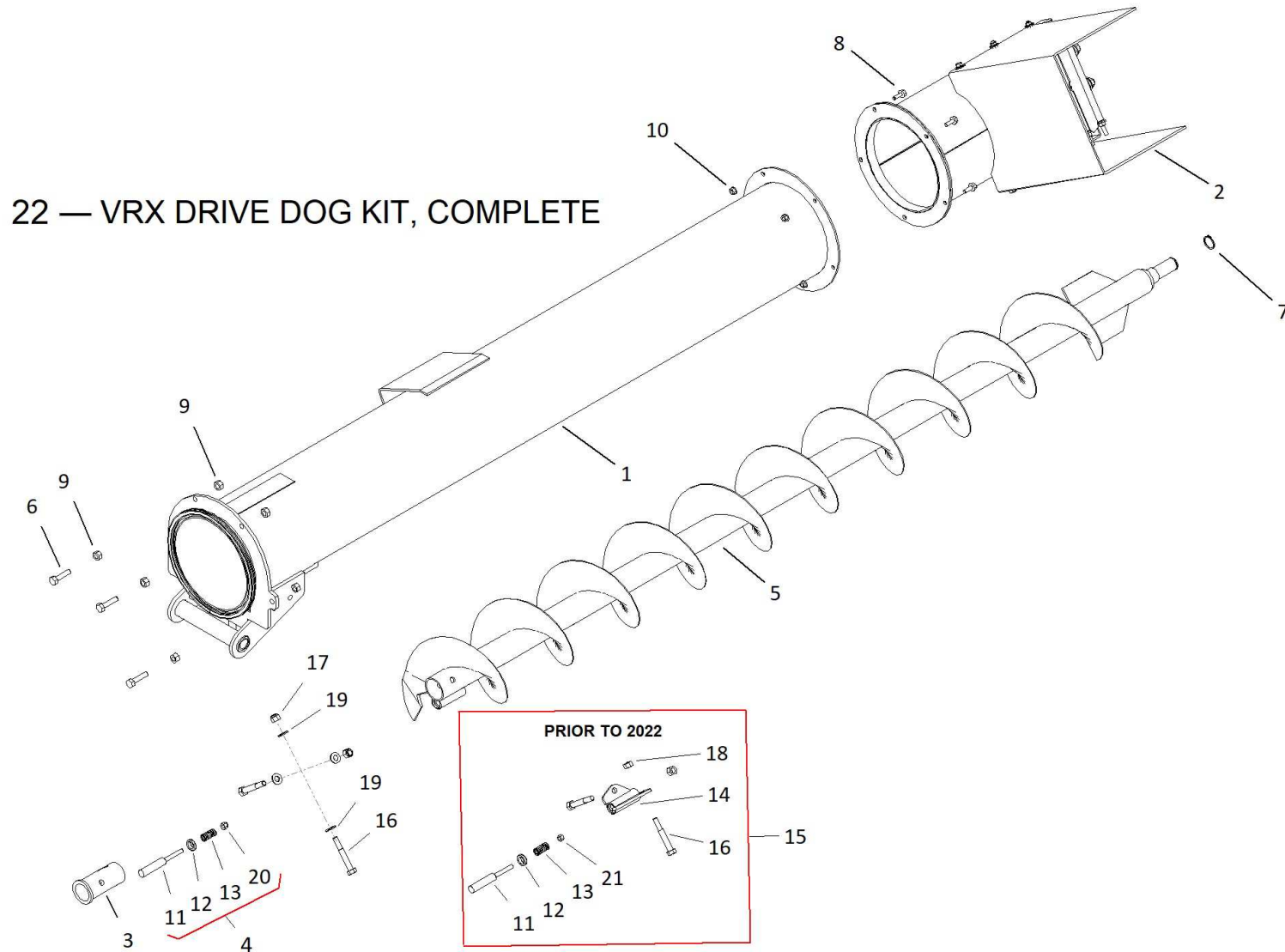




### VRX MIDDLE AUGER ASSEMBLY (SN: R303M162000461+)

Item No.	Part No.	Description	Serial Number	Note	Qty.
1	45-112947	MIDDLE TUBE VRX			1
2	45-113358	TOP SPRING PIN DRIVE DOG			1
3	45-113362	VRX BEARING HANGER, ROUND			1
4	45-113364	BUSHING DRIVE DOG			1
5	45-113370	VRX STRIKE HEAD DRIVE DOG			1
6	38-112498	SPRING PACK PARTS KIT			1
7	P2362-03-0101	MIDDLE FLYT UNIFLYTE VRX	R303M162000461+		1
8	P4065-22C0520	1/2" - 13 X 2" TAP BOLT			3
9	P7220-10-6104	BEARING-INSERT AEL206-104			1
10	P0113024	BOLT CARRIAGE 1/2"X1-3/4"PLATED F/T			2
11	P0118018	BOLT 1/2" X 3" GR8 PLATED			2
12	P0131015	NUT 1/2" PLATED GRADE 8			6
13	P0134008	LOCKNUT-NYLON-1/2" GRADE 8			2
14	P0134111	LOCKNUT-OVAL-1/2" GRC			2
15	P38-112488	PEGGED SPRING PIN			1
16	P3330-00-0011	WIPER U-TYPE 1-1/8X3/4"			1
17	P0134026	LOCKNUT-NYLON-3/8" GR 8 (10-17402)			1
18	P0118019	BOLT 1/2" X 3-1/2" GR8 PLATED			2
19	P0151025	FLAT WASHER, 1/2 SAE STL ZN			4
20	P6777-02-0070	FLYTING PIN SPRING			1
21	45-113368	VRX SPRING LOADED HOUSING		PRIOR TO 2022	1
22	45-113376	VRX BOLT ON SPRING HOUSING		PRIOR TO 2022	1
23	9206-00329	OVAL LOCK NUT, 3/8 UNF GR C ZN			1
24	45-113365	VRX DRIVE DOG KIT		NOT SHOWN	1

## VRX UPPER AUGER ASSEMBLY (SN: R303M162000461+)

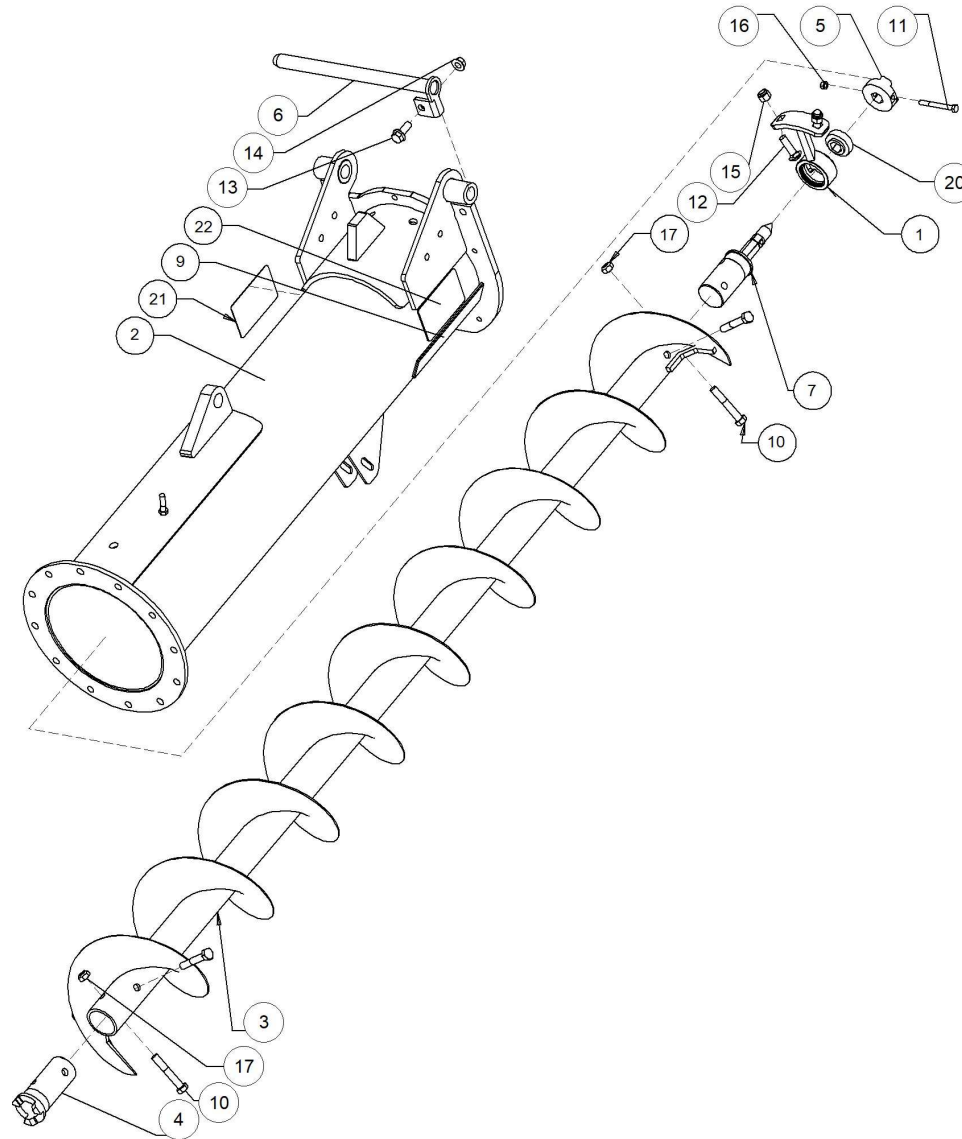




### VRX UPPER AUGER ASSEMBLY (SN: R303M162000461+)

Item No.	Part No.	Description	Note	Qty.
1	45-112965	TOP TUBE VRX		1
2	45-113316	END DUMP WITH LINER ASSY		1
3	45-113358	TOP SPRING PIN DRIVE DOG		1
4	38-112498	SPRING PACK PARTS KIT		1
5	P2362-03-0102	UPPER FLYT UNIFLYTE VRX		1
6	P4065-22C0520	1/2" - 13 X 2" TAP BOLT		3
7	P5860-40-0125	RETAIN RING EXT 1-1/4"OD		1
8	P0115205	BOLT FLANGE 3/8 X 1" PLATED		5
9	P0131015	NUT 1/2" PLATED GRADE 8		6
10	P0134106	LOCKNUT-TENSILOCK-3/8"		5
11	P38-112488	PEGGED SPRING PIN		1
12	P3330-00-0011	WIPER U-TYPE 1-1/8X3/4"		1
13	P6777-02-0070	FLYTING PIN SPRING		1
14	45-113368	VRX SPRING LOADED HOUSING	PRIOR TO 2022	1
15	45-113376	VRX BOLT ON SPRING HOUSING	PRIOR TO 2022	1
16	P0118019	BOLT 1/2" X 3-1/2" GR8 PLATED		2
17	P0134008	LOCKNUT-NYLON-1/2" GRADE 8		2
18	P0134111	LOCKNUT-OVAL-1/2" GRC		2
19	P0151025	FLAT WASHER, 1/2 SAE STL ZN		4
20	P0134026	LOCKNUT-NYLON-3/8" GR 8 (10-17402)		1
21	9206-00329	OVAL LOCK NUT, 3/8 UNF GR C ZN		1
22	45-113365	VRX DRIVE DOG KIT	NOT SHOWN	1

## VRX LOWER AUGER ASSEMBLY

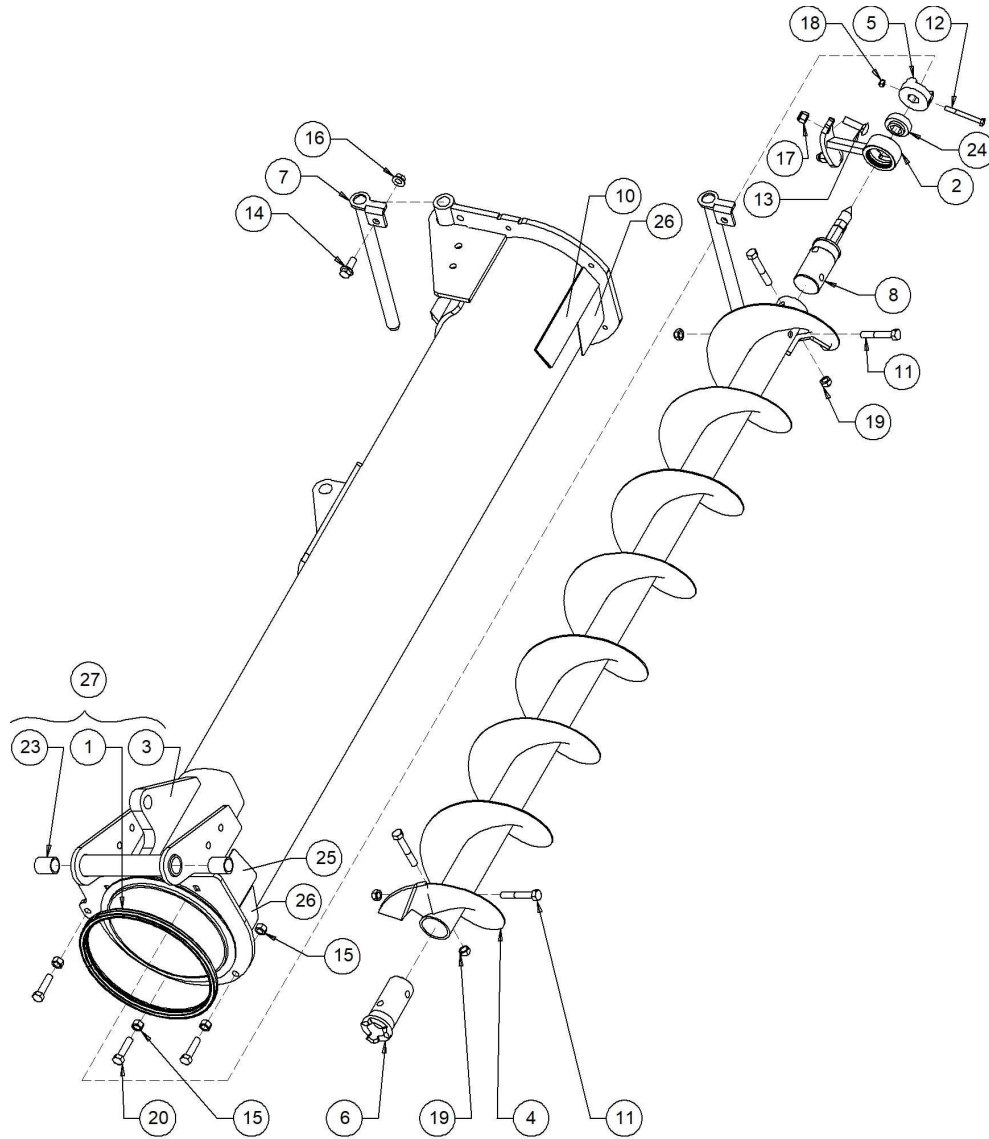




## VRX LOWER AUGER ASSEMBLY

Item No.	Part No.	Description	Serial Number	Note	Qty.
1	38-112486	BEARING HANGER (KANBAN)	UP TO SN: RE03M162000460		1
2	45-112964	BOTTOM TUBE VRX			1
3	P2362-03-0100	LOWER FLYT UNIFLYTE VRX			1
4	P45-112983	OBS - GEARBOX DRIVE DOG		SEE 45-113365	1
5	45-112984	OBS HEX DRIVE DOG C/W BOLT & NUT		SEE 45-113365	1
6	P45-112986-99	AUGER HINGE PIN-PLATED			1
7	P45-112989	DNRM - LOWER HEX SHAFT		SEE 45-113365	1
9	P1513123	REFLECTOR - AMBER 2"X9"			1
10	P0118018	BOLT 1/2" X 3" GR8 PLATED			4
11	P0118064	BOLT 5/16" X 3" GR8 PLATED			1
12	P0113024	BOLT CARRIAGE 1/2"X1-3/4"PLATED F/T			2
13	P0115200	FLANGE BOLT 1/2 X 1-1/4" PLATED			1
14	P0134108	LOCKNUT-TENSILOCK-1/2"			1
15	P0134008	LOCKNUT-NYLON-1/2" GRADE 8			2
16	P0134113	LOCKNUT-OVAL-5/16" GRC			1
17	P0134111	LOCKNUT-OVAL-1/2" GRC			4
20	P7218-00-0002	DNR BEARING HEX 7/8"			1
21	P1513118	DECAL WARNING HIGH PRESSURE FLUID			1
22	P1513108	DECAL DANGER SUCT/ROT PART			1

## VRX MIDDLE AUGER ASSEMBLY

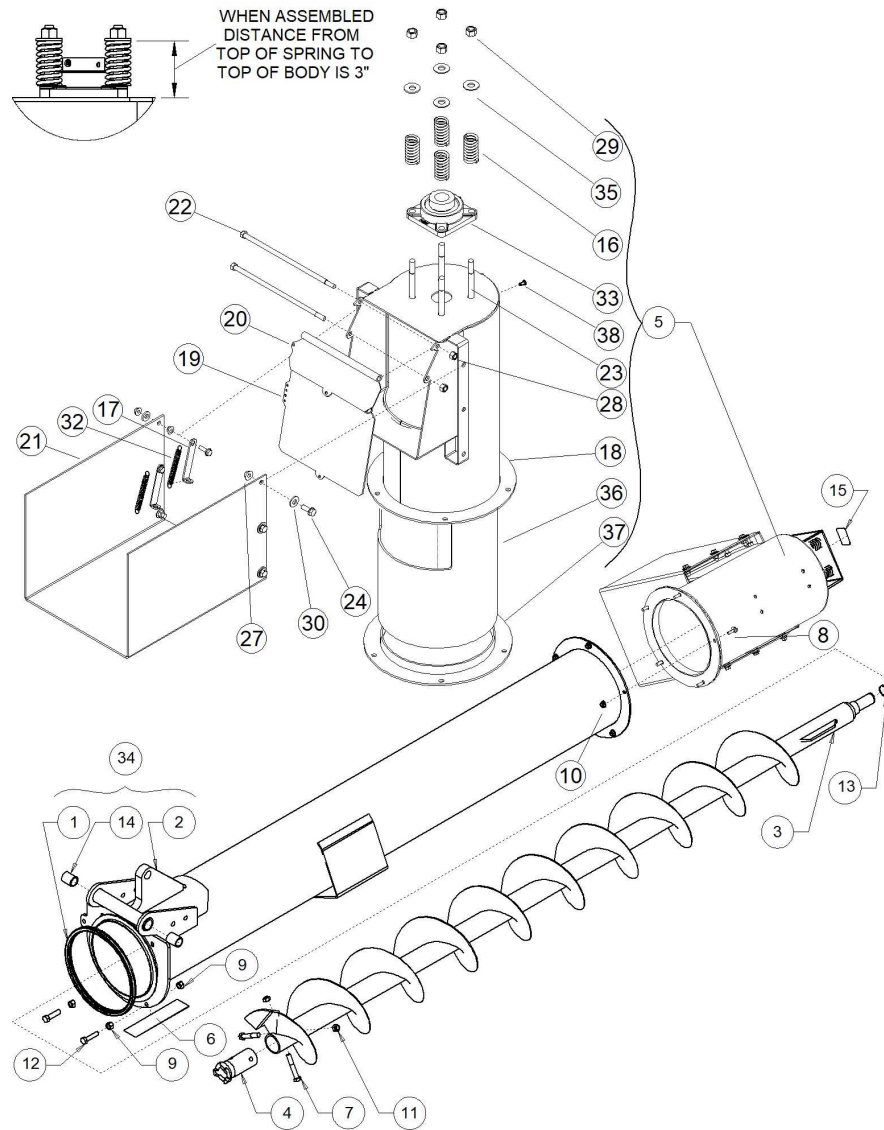




## VRX MIDDLE AUGER ASSEMBLY

Item No.	Part No.	Description	Serial Number	Note	Qty.
1	38-112459	AUGER SECTION GASKET			1
2	38-112486	BEARING HANGER (KANBAN)	UP TO SN: RE03M162000460		1
3	45-112947	MIDDLE TUBE VRX			1
4	P2362-03-0101	MIDDLE FLYT UNIFLYTE VRX			1
5	45-112984	OBS HEX DRIVE DOG C/W BOLT & NUT		SEE VRX, 45-113365; VR12, 45-113366	1
6	P45-112985	DNRM - TOP DRIVE DOG		SEE VRX, 45-113365; VR12, 45-113366	1
7	P45-112986	AUGER HINGE PIN-PLATED			2
8	P45-112989	DNRM - LOWER HEX SHAFT		SEE VRX, 45-113365; VR12, 45-113366	1
10	P1513124	REFLECTOR - RED 2"X9"			1
11	P0118018	BOLT 1/2" X 3" GR8 PLATED			4
12	P0118064	BOLT 5/16" X 3" GR8 PLATED			1
13	P0113024	BOLT CARRIAGE 1/2"X1-3/4"PLATED F/T			2
14	P0115200	FLANGE BOLT 1/2 X 1-1/4" PLATED			1
15	P0131015	NUT 1/2" PLATED GRADE 8			6
16	P0134108	LOCKNUT-TENSILOCK-1/2"			1
17	P0134008	LOCKNUT-NYLON-1/2" GRADE 8			2
18	P0134113	LOCKNUT-OVAL-5/16" GRC			1
19	P0134111	LOCKNUT-OVAL-1/2" GRC			4
20	P0115016	BOLT 1/2 X 2"GR5 FULL THREAD			3
23	P7022-00-0001	AUGER HINGE BUSHING			2
24	P7218-00-0002	DNR BEARING HEX 7/8"			1
25	P1513106	DECAL DANGER ELECTRICAL HAZZARD			1
26	P1513120	DECAL WARNING PINCH POINT			2
27	45-112947	MIDDLE TUBE VRX			

## VRX UPPER AUGER AND DUMPER ASSEMBLY





## VRX UPPER AUGER AND DUMPER ASSEMBLY

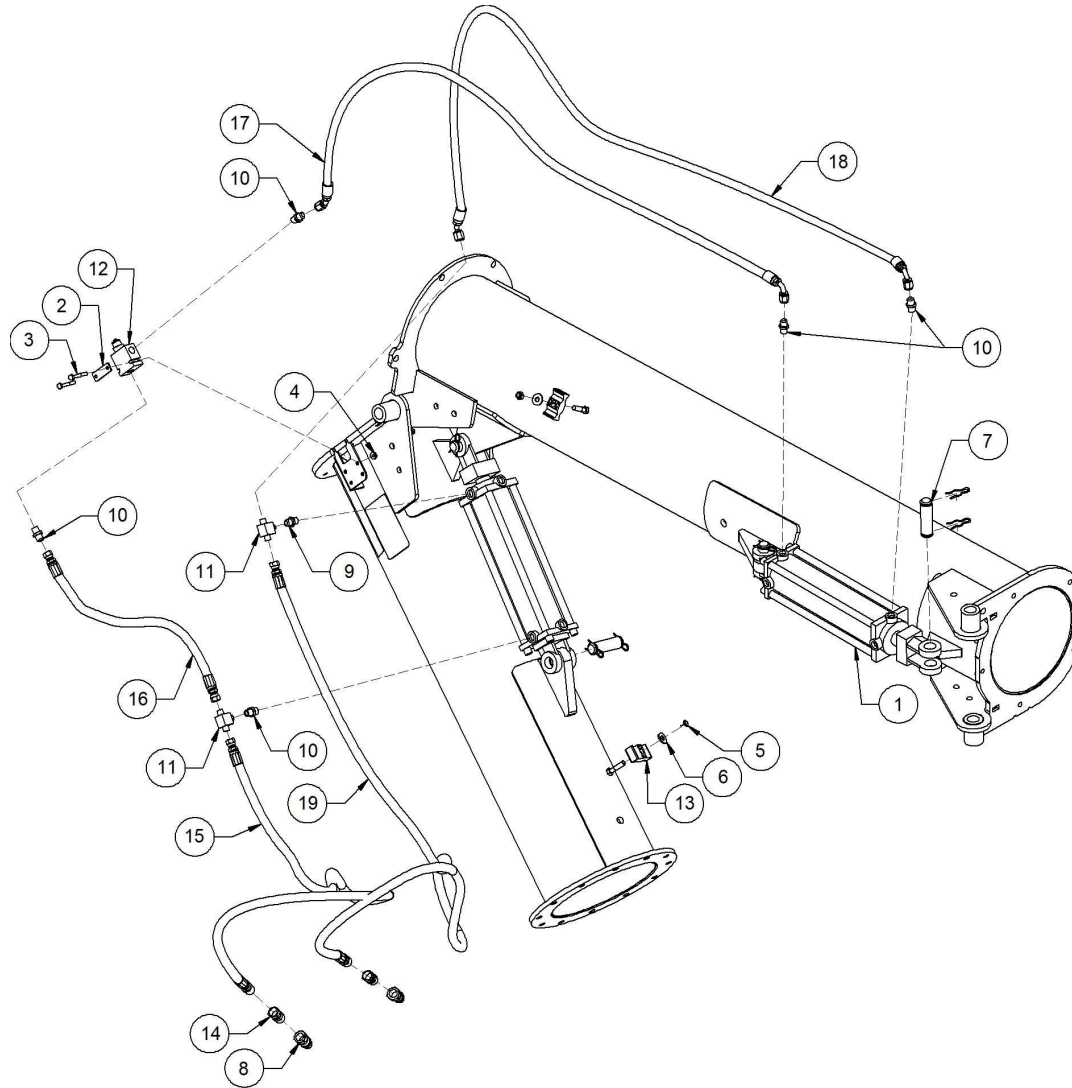
Item No.	Part No.	Description	Note	Qty.
1	38-112459	AUGER SECTION GASKET		1
2	45-112965	TOP TUBE VRX		1
3	P2362-03-0102	UPPER FLYT UNIFLYTE VRX		1
4	P45-112985	DNRM - TOP DRIVE DOG	SEE VRX, 45-113365; VR12, 45-113366	1
5	45-113316	END DUMP WITH LINER ASSY	FULL ASSEMBLY	
5	45-113330	END DUMP WITH LINER AND DOORS ASSY	DOES NOT INCLUDE (16,21,29,33&35)	1
6	P1513124	REFLECTOR - RED 2"X9"		1
7	P0118018	BOLT 1/2" X 3" GR8 PLATED		2
8	P0115207	FLANGE BOLT 3/8 X 1-1/4 GR 5		5
9	P0131015	NUT 1/2" PLATED GRADE 8		4
10	P0134106	LOCKNUT-TENSILOCK-3/8"		5
11	P0134111	LOCKNUT-OVAL-1/2" GRC		2
12	P0115016	BOLT 1/2 X 2"GR5 FULL THREAD		2
13	P5860-40-0125	RETAIN RING EXT 1-1/4"OD		1
14	P7022-00-0001	AUGER HINGE BUSHING		2
15	P1513100	DECAL 100 HOUR GREASE		1
16	P01-202615	END DUMP BEARING SPRING		4
17	45-112977	DUMPER SPRING MOUNT		2
18	45-113317	END DUMP COMPATIBLE W LINER		1
19	45-113043	DUMPER LARGE DOOR (KANBAN)		1
20	45-113044	DUMPER SMALL DOOR (KANBAN)		1
21	P3320-00-0005	SPOUT-3/16"x17" BELTING		1
22	P0115104	BOLT 3/8" X 11" GRA PLATED		2
23	P0118130	BOLT 1/2" X 4" GR8 PLATED		4
24	P0115209	BOLT FLANGE 5/16 X 1" PLATED		2
25	P0115205	BOLT FLANGE 3/8 X 1" PLATED		4
26	P0134105	LOCKNUT-TENSILOCK-5/16"		4
27	P2219596	LOCKNUT-TENSILOCK-3/8"		4
28	P0134026	LOCKNUT-NYLON-3/8" GR 8 (10-17402)		2



### VRX UPPER AUGER AND DUMPER ASSEMBLY

Item No.	Part No.	Description	Note	Qty.
29	P0134008	LOCKNUT-NYLON-1/2" GRADE 8		4
30	P0151010	WASHER FLAT 5/16"PLATED USS		2
31	P0151009	FLAT WASHER 3/8"PLATED USS		4
32	P0541001	SPRING END DUMP		2
33	P7226-10-8109	BEARING 1.25"		1
34	45-112965	TOP TUBE VRX		
35	P0151029	WASHER FLAT 1/2"PLATED USS		4
36	45-113329	END DUMP LINER W SCREWS VRX		1
37	45-113318	END DUMP LINER FLANGE		1
38	P0142008	SCREW-SHEET METAL #10 X 1/2" PAN HE		4

## VRX HYDRAULIC ASSEMBLY

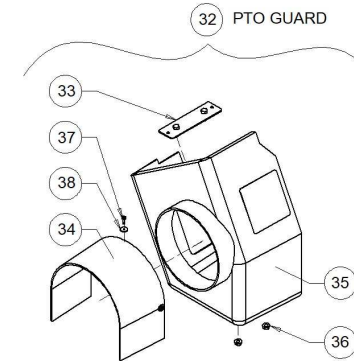
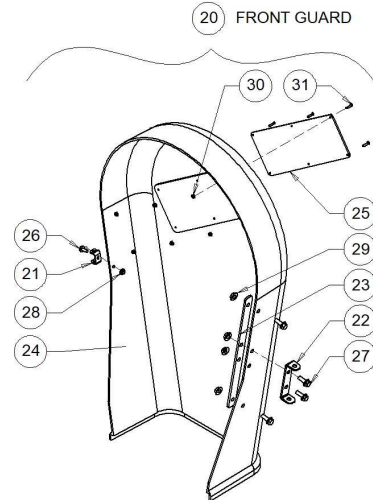
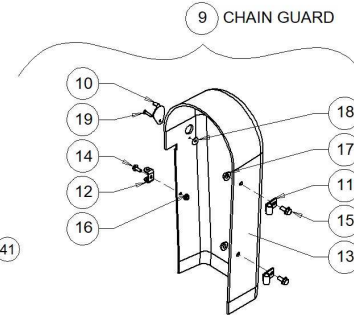
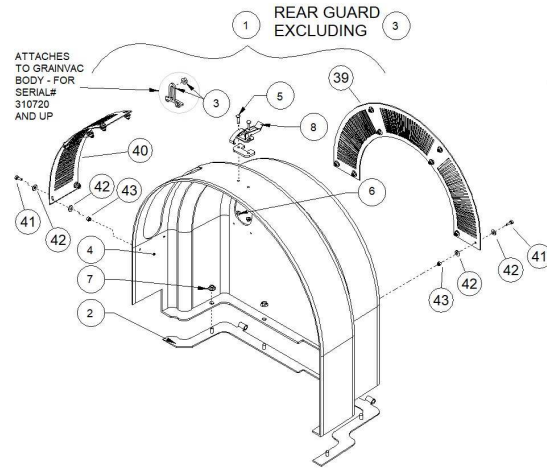




## VRX HYDRAULIC ASSEMBLY

Item No.	Part No.	Description	Qty.
	P6800-00-0268	HYD HOSE KIT (INCLUDES PT# 8 - 11 & 14 - 19)	
1	P0813010	HYD CYL-3 X 10 X 6 ORB FIT	2
2	2430-01-0884	VALVE BOLT LOCK BAR	1
3	P0118100	BOLT 1/4" X 1-3/4" GR8 PLATED	2
4	P0134104	LOCKNUT-TENSILOCK-1/4"GR5(10-19594)	2
5	P0134026	LOCKNUT-NYLON-3/8" GR 8 (10-17402)	2
6	P0151009	FLAT WASHER 3/8"PLATED USS	2
7	6731-00-0103	CLEVIS PIN-CYL 3"	4
8	P0820401	AG INTCHG NIPPLE 1/2" FNPT	2
9	P6800-00-0115	3/8 RESTRICTOR-6MJIC-6MB	1
10	6800-00-0116	ADAPTER 6MJIC-6MB(ORB)	5
11	6800-00-0208	TEE-6MJIC-6FJIC-6MJIC	2
12	P0861041	VALVE-DELTROL ASSEMBLY	2
13	P6800-00-0212	HOSE HOLDER	2
14	P6800-00-0218	RESTRICTOR 1/32" - 8MP-8FPX	2
15	6800-00-0263	HYD HOSE ASSY 1/4X153"	1
16	6800-00-0264	HYD HOSE ASSY 1/4X20"	1
17	6800-00-0265	HYD HOSE ASSY 1/4X60-3/4"	1
18	6800-00-0266	HYD HOSE ASSY 1/4X78"	1
19	6800-00-0267	HYD HOSE ASSY 1/4X165"	1

## VRX GUARDS





## VRX GUARDS

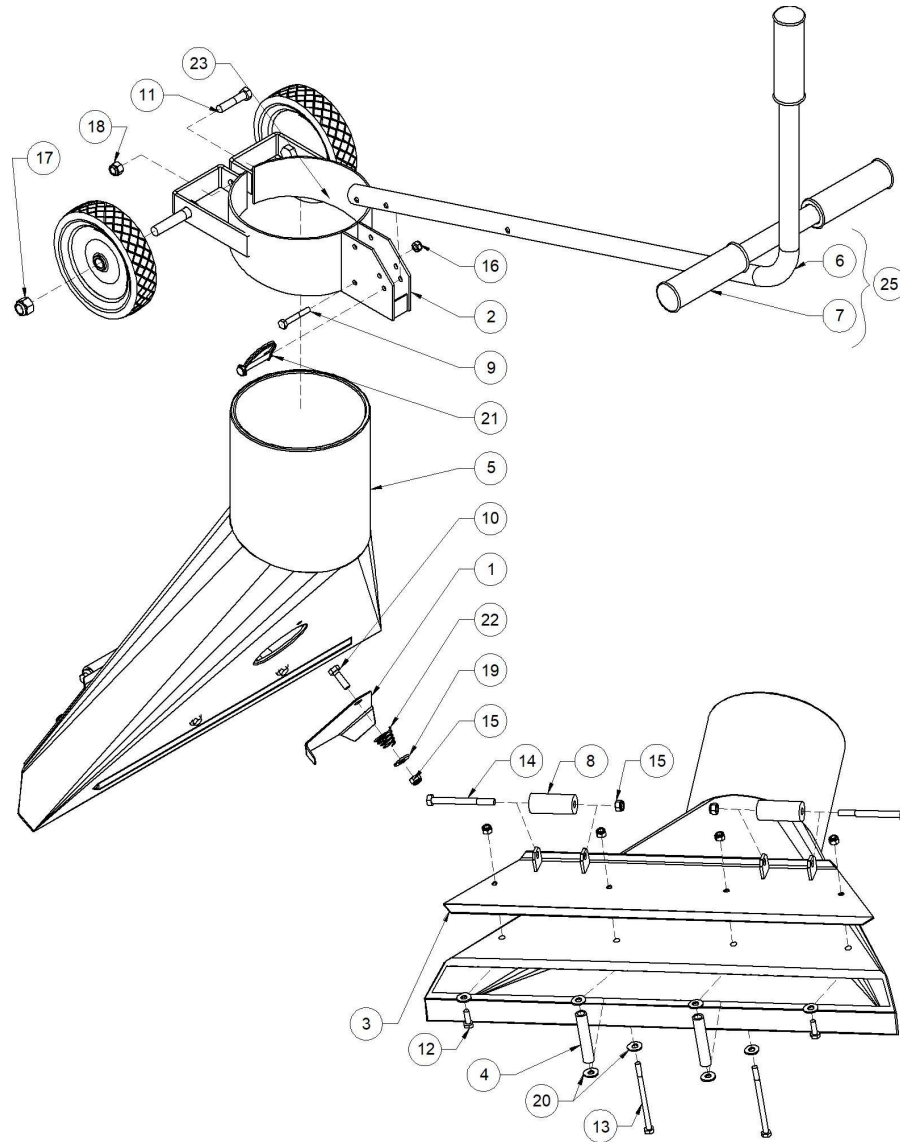
Item No.	Part No.	Description	Serial Number	Qty.
1	45-113072	OBS - REAR GUARD ASSY		
2	45-113063	REAR GUARD BRACE		1
3	45-113208	CLASP TAB VRX	310720	1
4	P3703-04-0071	REAR GUARD		1
5	P0113025	CARRIAGE BOLT 1/4"X1" PLATED		2
6	P0134104	LOCKNUT-TENSILOCK-1/4"GR5(10-19594)		2
7	P01310122	FLANGED NUT 3/8" GR5		5
8	P0184041	CLAMP TENSION, LATCH071		1
9	45-113074	CHAIN GUARD ASSY		
10	38-112413	ACCESS TAB PAINT		1
11	45-113051	CHAIN GUARD HINGE (KANBAN)		2
12	45-113068	GUARD HINGE TAB		1
13	P3703-04-0070	CHAIN GUARD		1
14	P0115204	BOLT FLANGE 1/4" X 3/4" PLATED		1
15	P0115208	FLANGE BOLT 3/8 X 3/4" PLATED		2
16	P0134104	LOCKNUT-TENSILOCK-1/4"GR5(10-19594)		1
17	P01310122	FLANGED NUT 3/8" GR5		2
18	P0151036	3/16 X 3/4 X 1/16 FENDER WASHER YZ		1
19	P0186007	RIVET-MONO 3/16" X 31/32"		1
20	45-113073	FRONT GUARD ASSY		
21	45-113068	GUARD HINGE TAB		1
22	45-113071	HINGE MOUNT FRT GUARD		1
23	45-113080	FRONT GUARD BRACE		1
24	P3703-04-0068	FRONT GUARD PLASTIC		1
25	P1513122	FRONT GUARD REM EMBLEM		1
26	P0115204	BOLT FLANGE 1/4" X 3/4" PLATED		1
27	P0115205	BOLT FLANGE 3/8 X 1" PLATED		4
28	P0134104	LOCKNUT-TENSILOCK-1/4"GR5(10-19594)		1
29	P01310122	FLANGED NUT 3/8" GR5		4



## VRX GUARDS

Item No.	Part No.	Description	Serial Number	Qty.
30	P0134021	LOCKNUT-NYLON-#8 GRADE 2		6
31	P0143003	MACHINE SCREW #8 X 3/4"		6
32	45-113076	PTO GUARD ASSY		
33	45-113075	PTO GUARD HOLDER		1
34	P3320-00-0041	RUBBER GUARD FRONT		1
35	P3703-04-0069	PTO GUARD		1
36	P0151036	3/16 X 3/4 X 1/16 FENDER WASHER YZ		2
37	P0141006	TEK SCREW #10-16 UN X 3/4"		3
38	P0151036	3/16 X 3/4 X 1/16 FENDER WASHER YZ		3
39	45-113343	REAR GRD AIRFLOW BACK PLT PROD PTD		1
40	45-113342	REAR GRD AIRFLOW SIDE PLT PROD PTD		1
41	P0118033	BOLT 1/4" X 3/4" GR8 PLATED		14
42	P1451006	FLAT WASHER, 1/4 SAE SS ZN		28
43	P0134023	LOCKNUT-NYLON-1/4" GR8		14

## VRX 7" CHAMFERED CLEANUP NOZZLE

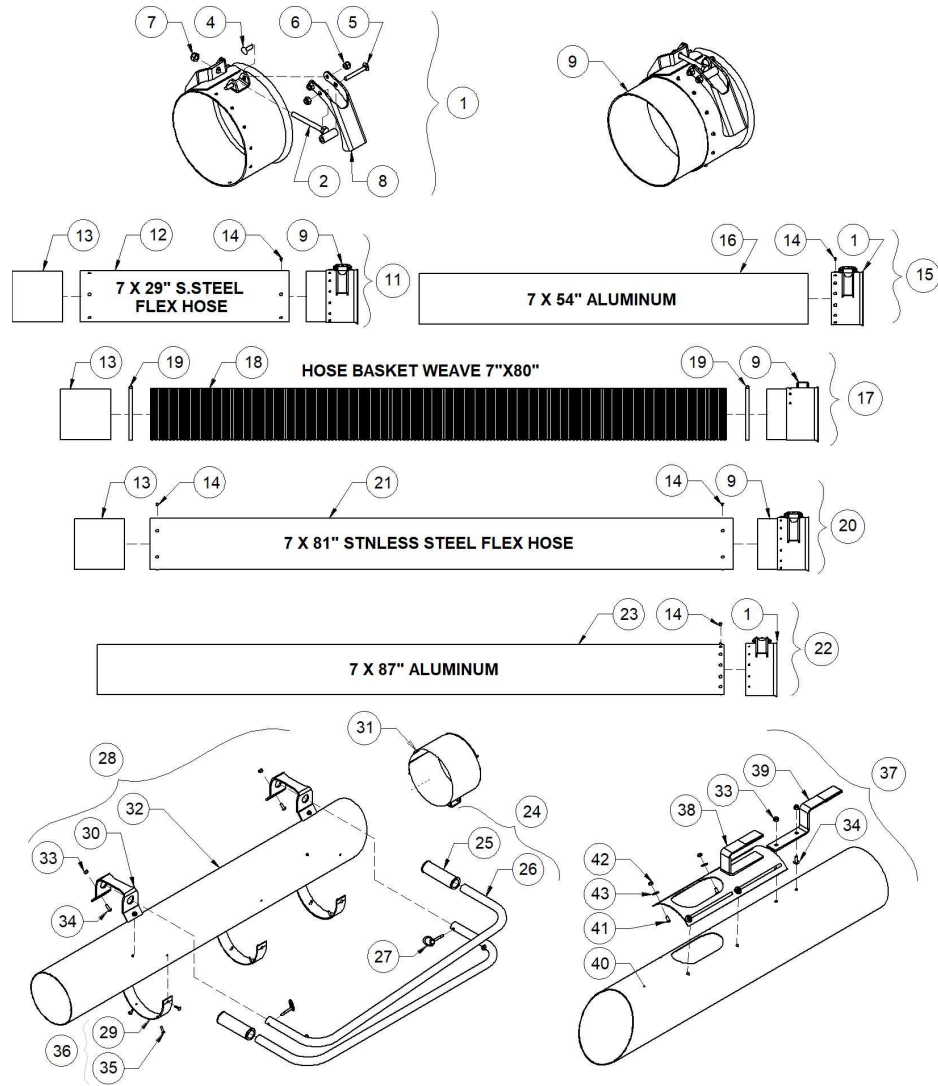




## VRX 7" CHAMFERED CLEANUP NOZZLE

Item No.	Part No.	Description	Qty.
	38-108401	CHAMFER NOZZLE ASSY 7"	
1	38-105084	AIR INTAKE COVER PLATE	1
2	38-107279	WHEEL MOUNT	1
3	38-108397	CLEAN UP GUIDE 7" (KANBAN)	1
4	38-108398	NOZZLE SUPPORT PIPE 2-7/8"	2
5	38-108399	OBS-CHAMFER NOZZLE 7" ONLY	1
6	38-110512	HANDLE CHAMFERED NOZZLE	1
7	P3420-01-0011	RUBBER HANDLE GRIPS	3
8	P3703-04-0037	ROLLER WHEELS	2
9	P0118100	BOLT 1/4" X 1-3/4" GR8 PLATED	1
10	P0118061	BOLT 5/16" X 1" GR8 PLATED	1
11	P0118106	BOLT 3/8" X 1-3/4" GR8 PLATED	1
12	P0118033	BOLT 1/4" X 3/4" GR8 PLATED	2
13	P0118102	BOLT 1/4" X 4" GR8 PLATED	2
14	P0118112	BOLT 5/16" X 3-1/4" GR8 PLATED	2
15	P0134027	LOCKNUT-NYLON-5/16" GRADE 8	3
16	P0134023	LOCKNUT-NYLON-1/4" GR8	5
17	P0134008	LOCKNUT-NYLON-1/2" GRADE 8	2
18	P0134026	LOCKNUT-NYLON-3/8" GR 8 (10-17402)	1
19	P0151010	WASHER FLAT 5/16" PLATED USS	1
20	P0151006	WASHER FLAT 1/4" PLATED USS	8
21	P0162012	PIN HITCH 1/4" X 1-3/4" WIRE LOCK	1
22	P0541002	SPRING NOZZLE GV PLTD.	1
23	P7090-00-0009	WHEEL 6" X 1 1/2"	2
25	38-112829	HANDLE WITH GRIPS KIT	

## VRX STANDARD HOSES





## VRX STANDARD HOSES

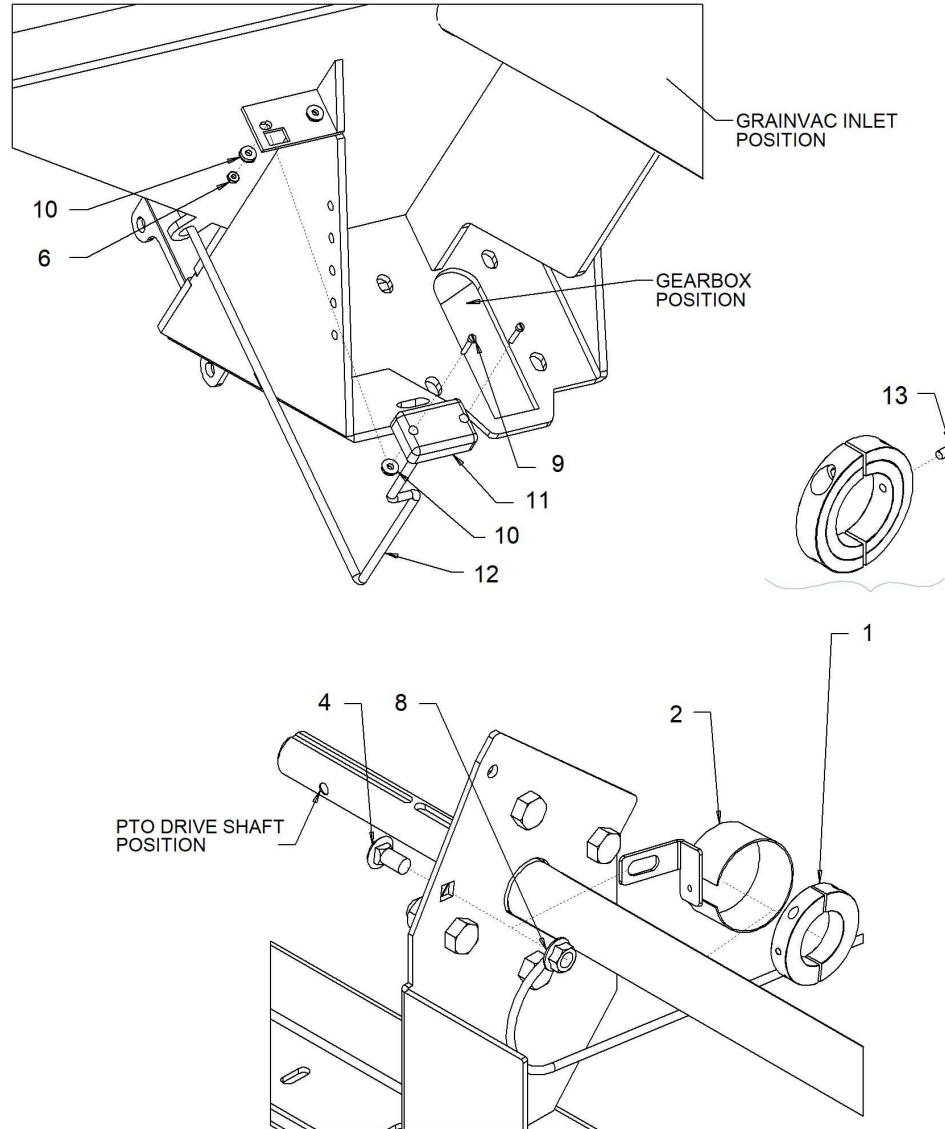
Item No.	Part No.	Description	Note	Qty.
1	P5195-01-7003	HOSE CLAMP ASSY 7"		3
2	P5195-01-7012	HOSE CLAMP ADJUSTER		1
4	P0113022	BOLT CARRIAGE 1/4" X 3/4" GR 5		2
5	P0113026	CARRIAGE BOLT 1/4"X2" PLATED F/T		1
6	P0134004	LOCKNUT-NYLON-1/4"		3
7	P0134027	LOCKNUT-NYLON-5/16" GRADE 8		1
8	P5195-01-7013	DNR - HANDLE HOSE CLAMP 7"		1
9	38-111291	HOSE CLAMP END 7"F		4
11	38-105143	HOSE ASSY SSTEEL 7"x29"		1
12	P3422-07-0002	HOSE SSTEEL 7"X29"		1
13	38-103856	HOSE END 7"M		4
14	P0186008	RIVET-SHLWTUB 3/16" X 5/16"		7
15	38-105259	HOSE ASSY ALUM 7"x54"		1
16	38-105257	7" ALUMINUM PIPE 54"LONG		1
17	45-113081	HOSE ASSY FLEX TUBE 7" X 8'		1
18	P3420-07-0039	HOSE BKTWEAV 7"X80"		1
19	P6190-00-0104	HOSE CLAMP 6-3/4" TO 7-5/8" X 0.028		2
20	38-104112	HOSE ASSY SSTEEL 7"X81"		2
21	P3422-07-0001	HOSE SSTEEL 7"X81"		1
22	38-105260	HOSE ASSY ALUM 7"x87"		2
23	38-105258	7" ALUMINUM PIPE -87"		1
24	38-110798	SWEEP HANDLE ASSY		1
25	P3420-01-0011	RUBBER HANDLE GRIPS		2
26	38-110059-1	OBS SEE 38-110059		2
27	P0163014	PIN LYNCH 1/4" X 1-1/4"		2
28	38-108959	FLOOR SWEEP ASSY 7"	DOES NOT INCLUDE #31	1
30	38-110058	SWEEP FLAT HANDLE		2
31	38-112491	AIR RESTRICTOR ASSY 7"		1
33	P0134023	LOCKNUT-NYLON-1/4" GR8		6



## VRX STANDARD HOSES

Item No.	Part No.	Description	Note	Qty.
34	P0115117	BOLT SKT BUT 1/4X1/2"		6
35	P0186006	RIVET-MONO 3/16" X 23/32"		12
36	38-110646	FLOORSWEEP WEARSTRIP KIT		1
37	38-108923	LOAD OUT NOZZLE ASSY 7"		1
38	38-112848	SLIDING DOOR ASSY		1
39	38-112849	S HANDLE ASSY		1
40	38-112766	ALUM - LOAD-OUT TUBE		1
41	P0118033	BOLT 1/4" X 3/4" GR8 PLATED		4
42	P0134023	LOCKNUT-NYLON-1/4" GR8		4
43	P0151006	WASHER FLAT 1/4" PLATED USS		4

## VRX SENDEC METER ASSEMBLY

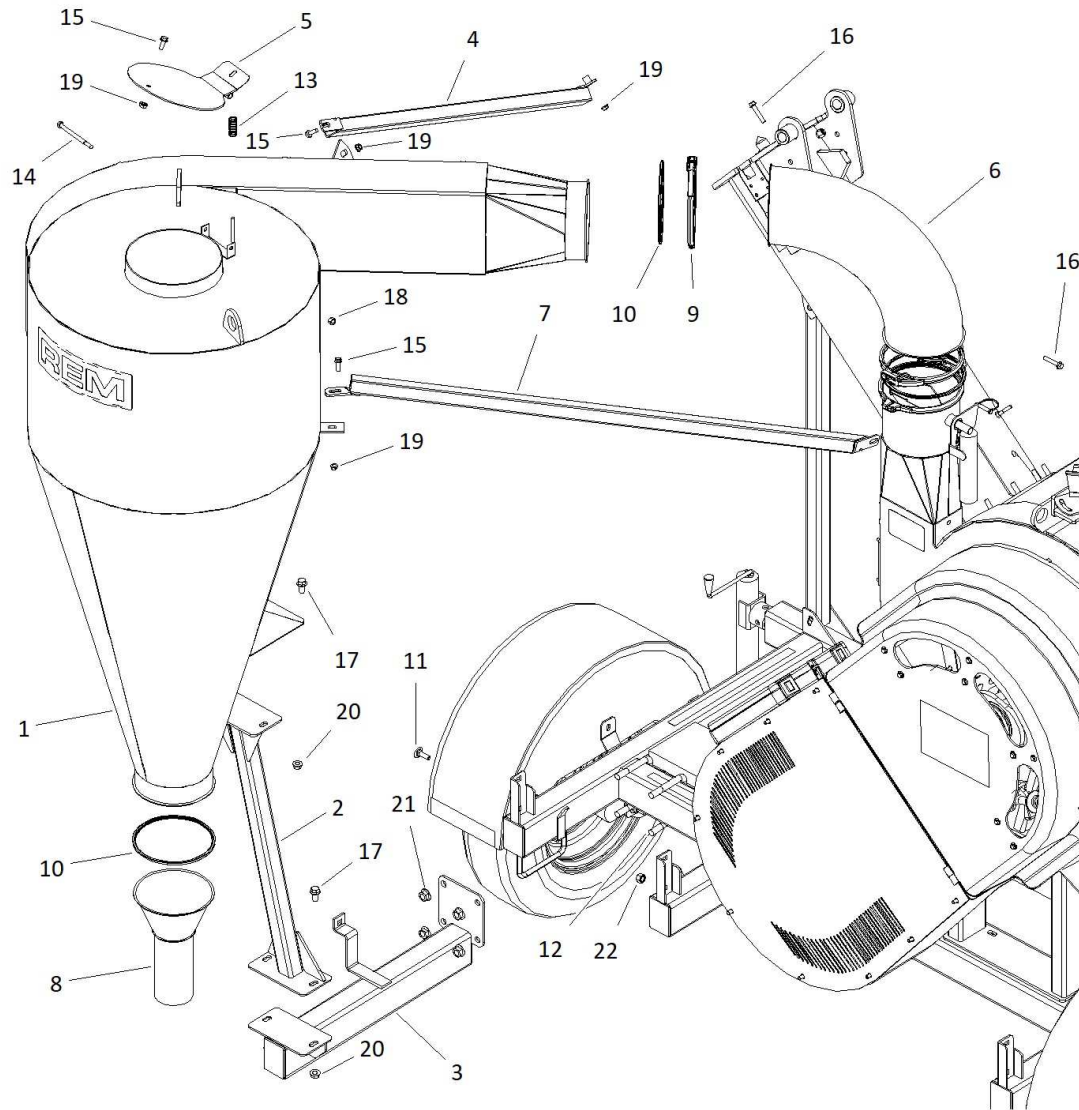




### VRX SENDEC METER ASSEMBLY

Item No.	Part No.	Description	Note	Qty.
1	38-113058	SHAFT COLLAR 2PC KIT		1
2	45-113320	SENDEC GUARD COMPLETE		1
4	P0113021	CARRIAGE BOLT 1/2"X1" PLATED		1
6	P0131109	NUT #6 MACHINE SCREW		2
8	P0134108	LOCKNUT-TENSILOCK-1/2"		1
9	P0142009	SCREW FILL SLT #6 X 3/4"		2
10	P0154000	WASHER BOND SEAL #10		4
11	P8500-00-0001	TACH-SENDEC HOUR METER		1
12	P0951039	LOOM-1/4"SPLIT	4 ft.	1
13	P8500-00-0003	MAGNET ROD 5MM X 10MM		1

## VRX DUST COLLECTOR ASSEMBLY





## VRX DUST COLLECTOR ASSEMBLY

Item No.	Part No.	Description	Qty.
1	45-113095	DUST COLLECTOR BODY	1
2	45-113096	DUST COLLECT LEG BRACE	1
3	45-113097	DUST COLLECT FRAME BRACE	1
4	45-113098	DUST COLLECT TOP BRACE	1
5	45-113099	DUST COLLECTOR LID	1
6	45-113153	EXHAUST 90 DEGREE 8" TUBE	1
7	45-113168	DUST COLLECT CRADLE BRACE	1
8	45-113175	DUST COLLECT BTM OUTLET	1
9	2391-00-0002	PULL RING 200MM	2
10	2391-00-0004	GASKET U-SHAPED 200MM	3
11	4003-22C2906	BOLT CARR 1/2 X 1-1/2" GR5	1
12	P0183023	U-BOLT 9"X3" (3/4") PTD	2
13	P6777-02-0071	DUST COLLECTOR LID SPRING	1
14	P0115058	BOLT 3/8" X 5" GR5 PLATED	1
15	P0115205	BOLT FLANGE 3/8 X 1" PLATED	3
16	P0115211	BOLT WHIZ 3/8 X 2" GR5	2
17	P0115217	BOLT FLANGE 1/2 X 1" PLATED	4
18	P0134006	SEE P0134026	1
19	P0134106	LOCKNUT-TENSILOCK-3/8"	4
20	P0134108	LOCKNUT-TENSILOCK-1/2"	4
21	P0134109	LOCKNUT-TENSILOCK-5/8" GR5	4
22	P0134022	LOCKNUT-NYLON-1/2" GR5	1