
REM 1026 GRAIN VAC

PARTS CATALOGUE

8 OPTIONS

1. 3 metre (10ft.) of 152.4 mm (6 inch) lightweight rubber flex-hose or 3.7 m (12 ft.) heavy duty rubber flex-hose.
2. Additional steel hose.
3. Transport Lighting Package. - for tractor (7 pin connector)
- for trucks (6 pin connector)
4. Additional heavy rubber hose.
5. Aeration
6. Additional straight aluminum pipe.
7. 4" drill cleanout hose.

9 PARTS LIST

This manual contains a parts list for your machine. It is divided into major sections which correspond to the groups shown in the Table of Contents and the accompanying illustration.

The first page of each major section lists the contents of that section, each of which consists of exploded views and related tabular listings.

WHEN ORDERING PARTS

Always give your dealer the Model and Serial Number of your machine to assist him in ordering and obtaining the correct parts. Use the exploded view and tabular listing of the area of interest to exactly identify the required part.

USING THE MANUAL

Parts data consists of exploded view illustrations and associated parts list tables which are read as follows:

ITEM

The item number is the identifier number from the illustration. For example, number 3 on an illustration points to a component which is item 3 on the accompanying table.

PART NUMBER

The part number is the number by which the component may be identified and ordered from REM Manufacturing and its network of dealers.

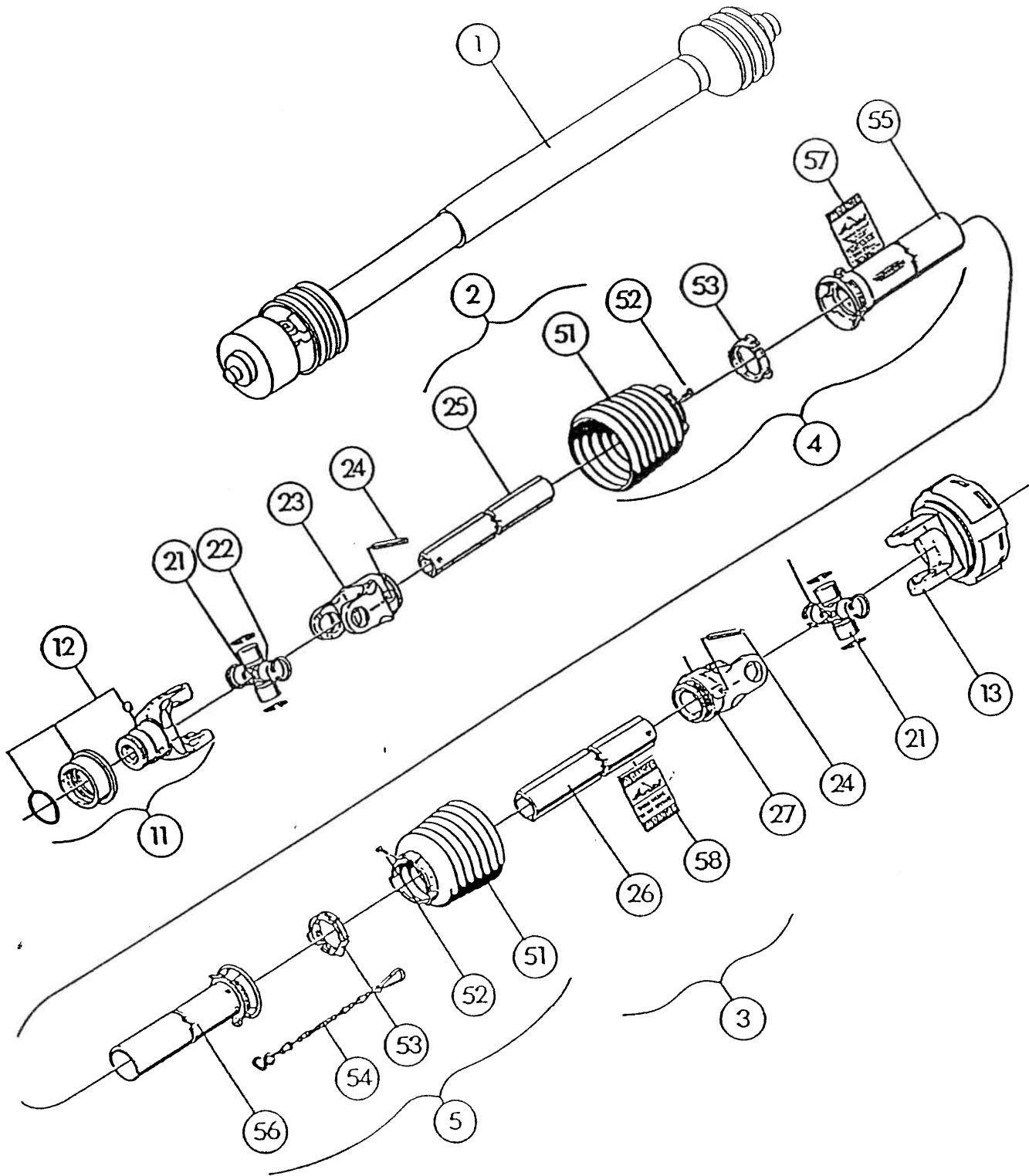
DESCRIPTION

This column contains the name and description of the part.

QUANTITY

This column shows the quantity of each part used on the component for the model listed on the top.

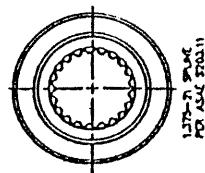
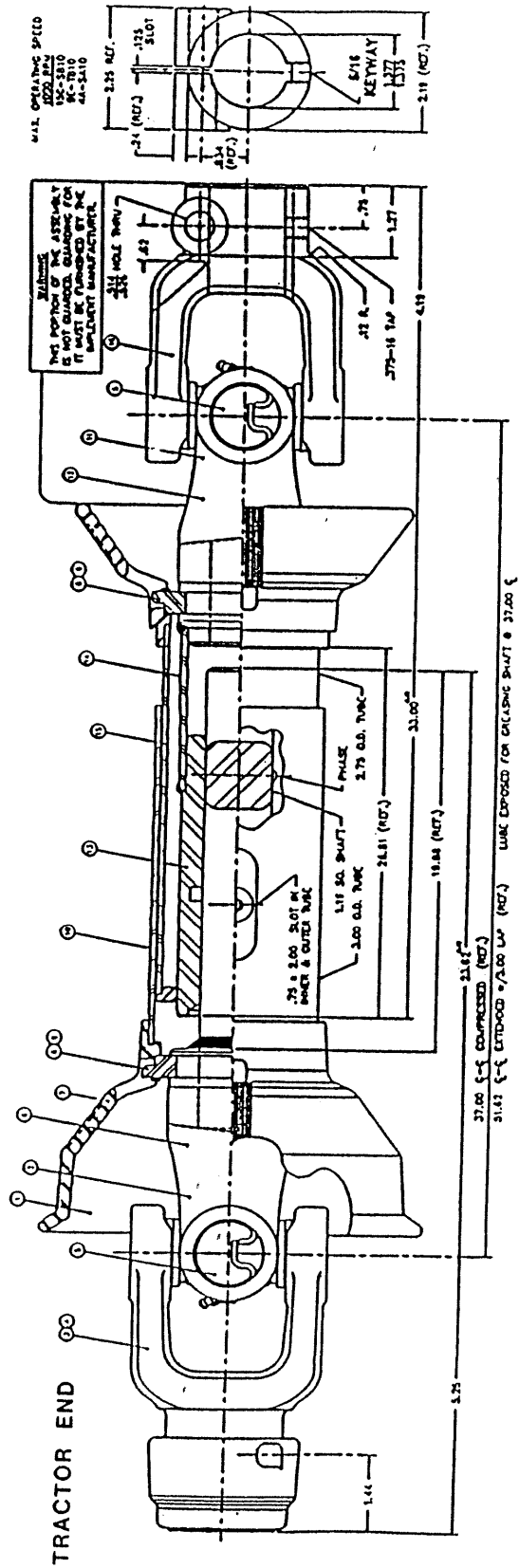
PTO SHAFT (WALTERSCHIED)



PTO SHAFT (WALTERSCHIED)

REF.	PART NUMBER	DESCRIPTION	QTY.	SERIAL NUMBER
1	7100-38-9494	PTO Drive Shaft c/w Shielding (# 389494)	1	
2		Male Half Shaft c/w Shielding c/w 24, 53, 57, 55, 25, 11, 21, 23, 51	1	
3		Female Half Shaft c/w Shielding c/w 27, 13, 58, 21, 59, 53, 26, 56, 54, 52	1	
4		Female Half Shield c/w 51, 53, 55, 57	1	
5		Male Half Shield c/w 51, 53, 55, 57	1	
11	7100-38-0908	Yoke #380908 1 3/8-21 Spl. A.S. c/w #12	1	1273 +
12	7100-38-1908	As Collar Kit #381908	1	1273 +
13	7100-38-9400	Friction Clutch #389400 (see p. 11)	1	1273 +
21	7100-31-2410	Cross & Bearing Kit #312410	2	1273 +
23	7100-01-9518	Inboard Yoke 1B #091518	1	1273 +
24	7100-02-0617	Spring Pin #020617 10 x 80	2	1273 +
25	7100-04-8952	Inner Profile #048952	1	1273 +
26	7100-09-1472	Outer Profile #091472 2A	1	1273 +
27	7100-01-9519	Inboard Yoke #091519 2A	1	1273 +
51	7100-36-5366	Shield Cone 6 Rib #365366	1	1273 +
52	7100-36-5305	Screw #365305	2	1273 +
53	7100-08-7276	Bearing Ring #087276	2	1273 +
54	7100-04-4321	Safety Chain #044321	1	1273 +
55	7100-09-4620	Out. Shield Tube OVL #094620	1	1273 +
56	7100-05-6140	Inner Shield Tube Rnd. #056140	1	1273 +
57	7100-38-3333	Danger Decal - Shield #383333	1	1273 +
58	7100-38-3334	Danger Decal - Steel #383334	1	1273 +
59	7100-36-5386	Shield Conve 6 Rib #365386	1	1273 +

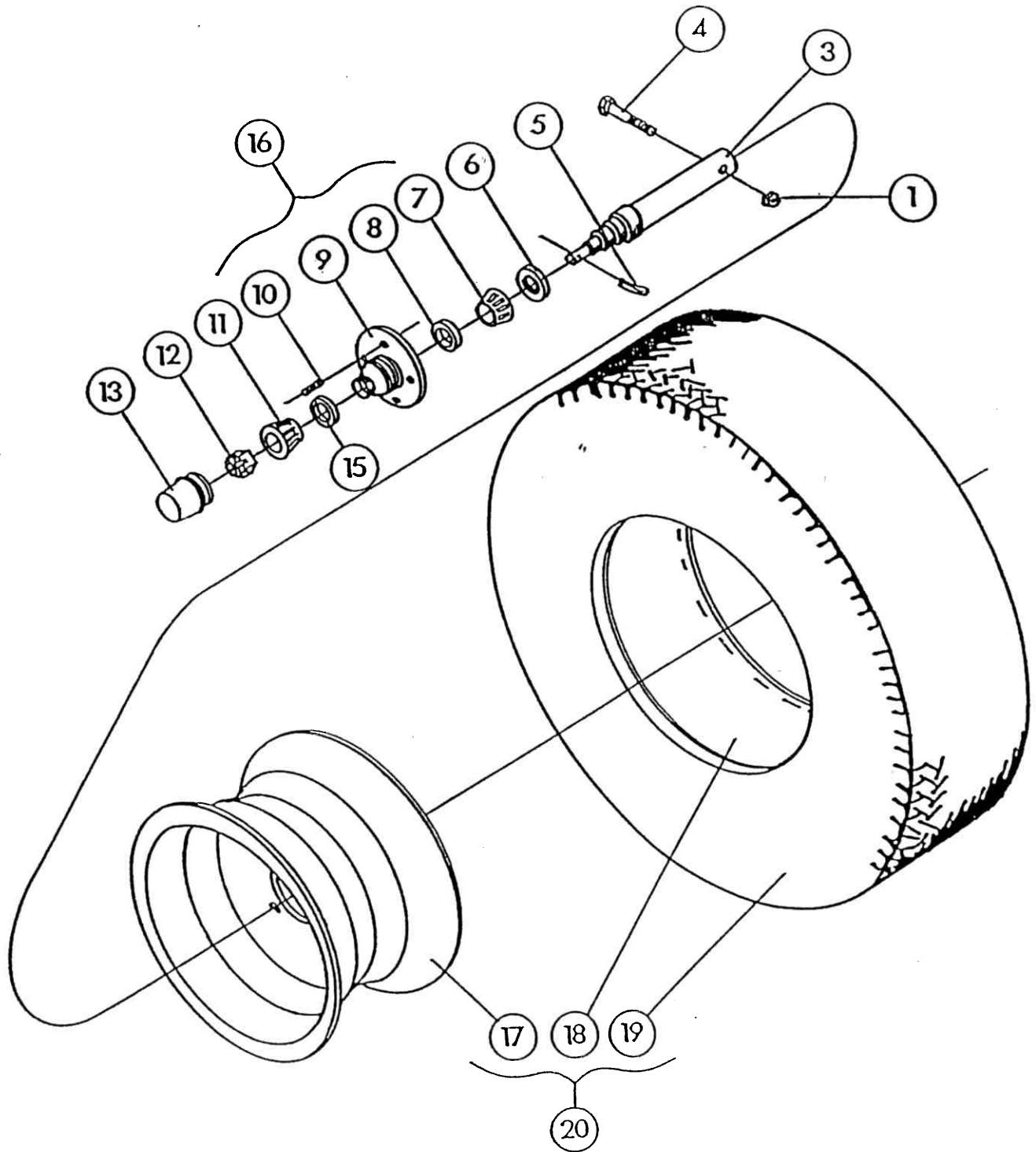
PTO SHAFT (WEASLER)



PTO SHAFT (WEASLER)

REF.	PART NUMBER	DESCRIPTION	QTY.	SERIAL NUMBER
1	7100-00-0002	JT & Shaft Half ASM w/GD (Includes 2 thru 10)	1	1-1272
2	7100-00-0003	JT & Shaft Half ASM (Includes 3 thru 6)	1	1-1272
3	7100-00-0004	Safety Slide Lock Yoke ASM (Includes item 4)	1	1-1272
4	7100-00-0005	Safety Slide Lock Repair Kit	1	1-1272
5	7100-00-0006	35R Cross & Bearing Kit	1	1-1272
6	7100-00-0007	Yoke & Shaft (Includes following)	1	1-1272
	7100-00-0008	Shaft Yoke (3.75)	1	1-1272
	7100-00-0009	Shaft	1	1-1272
7	7100-00-0010	Outer Guard KB10C184B3D	1	1-1272
8	7100-00-0011	Nylon Bearing (c/w #7100-00-0012)	2	1-1272
9	7100-00-0012	Bearing Retainer (c/w #7100-00-0011)	2	1-1272
10	7100-00-0013	Safety Sign	1	1-1272
11	7100-00-0014	JT & Tube Half ASM w/GD (Includes 5, 8, 9 & 12 thru 16)	1	1-1272
12	7100-00-0015	JT & Tube Half ASM (Includes 5, 13, 14 & 16)	1	1-1272
13	7100-00-0016	Yoke, Tube & Slip Sleeve (Incl. Following & 14)	1	1-1272
	7100-00-0017	Tube Yoke (4.19)	1	1-1272
	7100-00-0018	Tube	1	1-1272
	7100-00-0019	Slip Sleeve (5 inch)	1	1-1272
	7100-00-0020	Lube	1	1-1272
14	7100-00-0021	Safety Sign	1	1-1272
15	7100-00-0022	Inner Guard KB22B290T2A (Includes 8 & 9)	1	1-1272
16	7100-00-0023	Clamp Yoke	1	1-1272

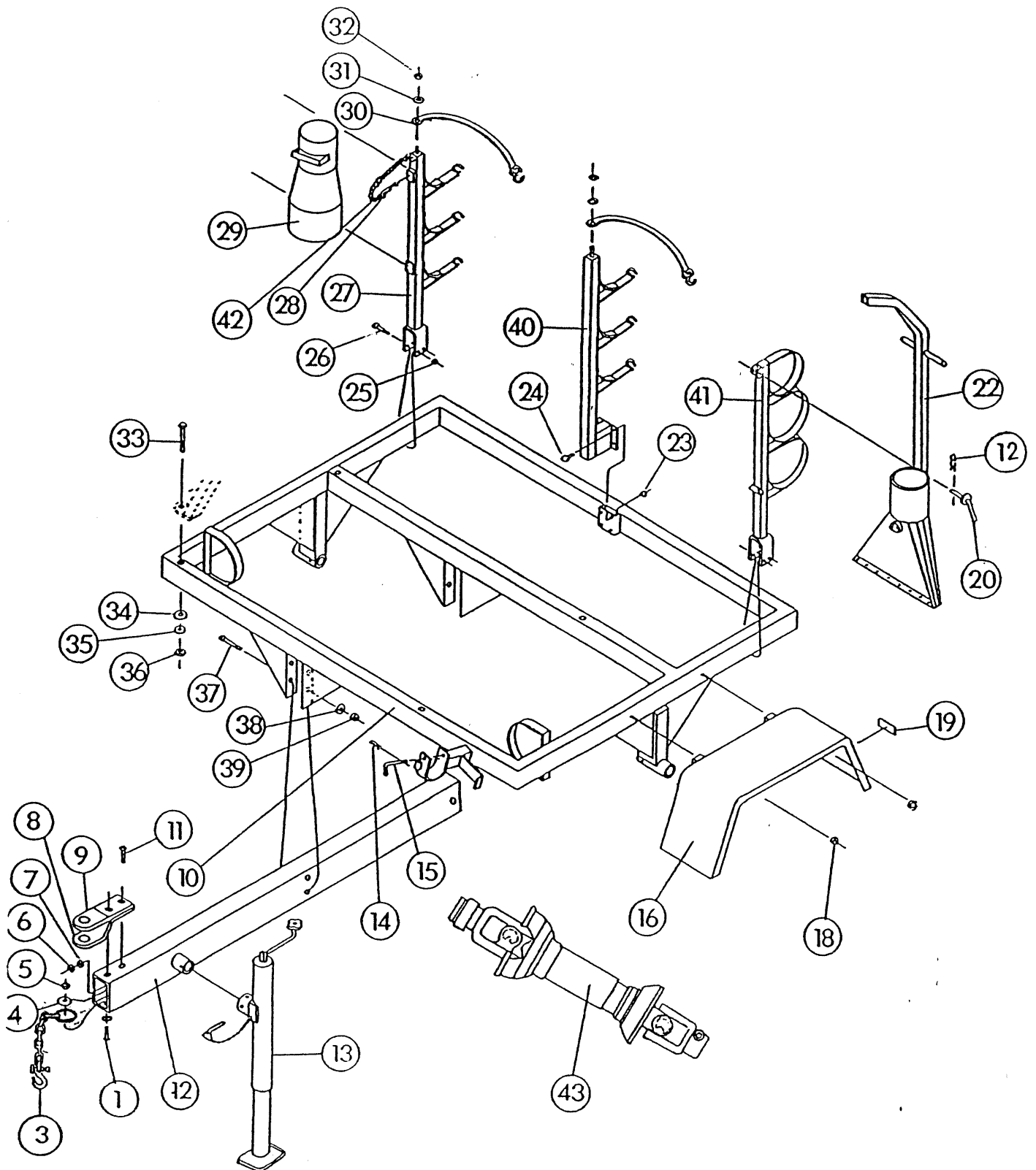
WHEEL AND AXLE



WHEEL AND AXLE

REF.	PART NUMBER	DESCRIPTION	QTY.	SERIAL NUMBER
1	4049-13C0250	Nylon Lock Nut 7/16 UNC	2	ALL
3	07-100647	Spindle	2	ALL
4	4001-22C2722	Hex Bolt 7/16 UNC x 3	2	ALL
5	6732-00-0033	Cotter Pin - 3/16 x 1 1/2	2	ALL
6	103-220	Grease Seal - #14974	2	ALL
7	7214-01-2500	Bearing - LM 67048	2	ALL
8	7215-01-2500	Cup - LM 67010	0	ALL
9	7416-00-0001	Hub H411	2	ALL
10	103-310	Wheel Bolt - 1/2 UNF	8	ALL
11	7214-00-7500	Bearing - LM11949	2	ALL
12	4044-12F0305	Nut-Castellated 3/4 UNF	2	ALL
13	103-300	Dust Cap - #1504	2	ALL
15	7215-00-7500	Cup - LM11910	2	ALL
16	07-100646	Arrangement - Spindle & Hub	2	ALL
17	7980-01-3515	Rim - 15" Dia. 4.5 KB 4 Bolt	2	ALL
18	3915-00-0000	Valve Stem TR 415 Goodyear	2	ALL
19	3910-30-0000	Tire - New Rubber 670-15 Imp.	2	ALL
20	07-100640	Wheel Assembly (Includes 17-19)	2	ALL

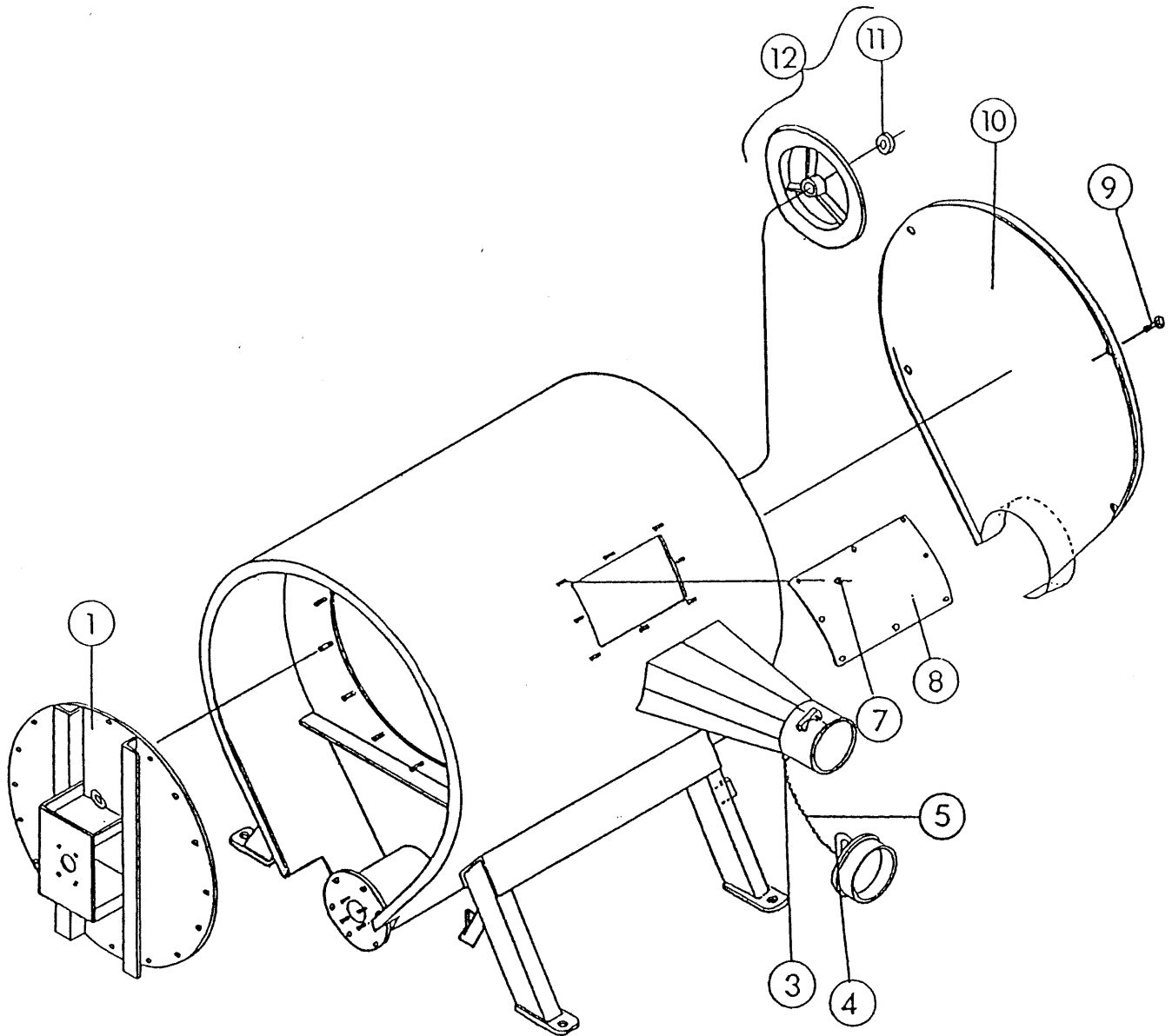
FRAME ASSEMBLY



FRAME ASSEMBLY

REF.	PART NUMBER	DESCRIPTION	QTY.	SERIAL NUMBER
1	4001-22C2912	Hex Bolt 1/2 x 1 3/4 UNC	1	ALL
3	6187-00-0001	Safety Chain - 6000#	1	ALL
4	38-104124	Washer	1	ALL
5	4049-13C0260	Nut - Nylon Lock 1/2 UNC	1	ALL
6	4030-21C0260	Hex Nut 1/2" UNC	2	ALL
7	5000-03-0500	Lockwasher - 1/2" dia.	2	ALL
8	07-100609	Top Clevis	1	ALL
9	07-100610	Flat Clevis	1	ALL
10	38-103729	Frame Weldment	1	ALL
11	4001-22C2920	Hex Bolt 1/2 UNC x 2	2	ALL
12	38-103780	Hitch Pole Weldment	1	ALL
13	0485-00-0003	Jack - Top Screw Ram #2010 TTF	1	ALL
14	6738-00-0086	Pin - Hitch 3/32 x 2 1/4 CP86H	1	ALL
15	07-100436	Security Pin	1	ALL
16	38-104107	Fender Weldment	2	ALL
18	4046-13C0235	Nut - Whiz 3/8 UNC	4	ALL
19	3750-00-4174	Reflector - Red Grote #40912	2	ALL
20	38-104085	Pin Weldment	1	ALL
22	38-103757	Vacuum Nozzle Assembly	1	ALL
23	4046-13C0220	Nut - Whiz 5/16 UNC	4	ALL
24	4024-22C2344	Bolt - Whiz 5/16 x 3/4 UNC	4	ALL
25	4049-13C0220	Nut - Nylon Lock 5/16 UNC	4	ALL
26	4001-22C2400	Bolt - Hex 5/16 x 3 UNC	4	ALL
27	38-104088	Right Hose Bracket Weldment	1	ALL
28	6738-00-0093	Hitch Pin CP-93H	1	ALL
29	38-103897	Reducer Final Assembly	1	ALL
30	3900-825160	Tarp Strap	2	ALL
31	5009-02-0313	Washer - Flat 5/16 dia.	0	ALL
32	4049-13C0220	Nut - Nylon Lock 5/16 UNC	2	ALL
33	4001-22C2960	Hex Bolt 1/2" UNC x 4 1/2	4	ALL
34	5010-00-0001	Washer - Special Order 2"x 17/32 x .15	4	ALL
35	5000-03-0500	Lock Washer - 1/2" dia.	4	ALL
36	4030-21C0260	Hex Nut - 1/2" UNC	1	ALL
37	4001-22C2754	Hex Bolt 7/16 UNC x 4	3	ALL
38	5009-02-0438	Flatwasher 7/16" dia.	3	ALL
39	4049-02-13C0250	Nylon Lock Nut 7/16 UNC	3	ALL
40	38-104087	Center Hose Bracket Weldment	1	ALL
41	38-104086	Left Hose Bracket Weldment	1	ALL
42	38-104130	Chain	1	ALL
43	7100-38-9494	PTO Shaft, W2400 Series, #389494 (Walterschied)	1	1273 +

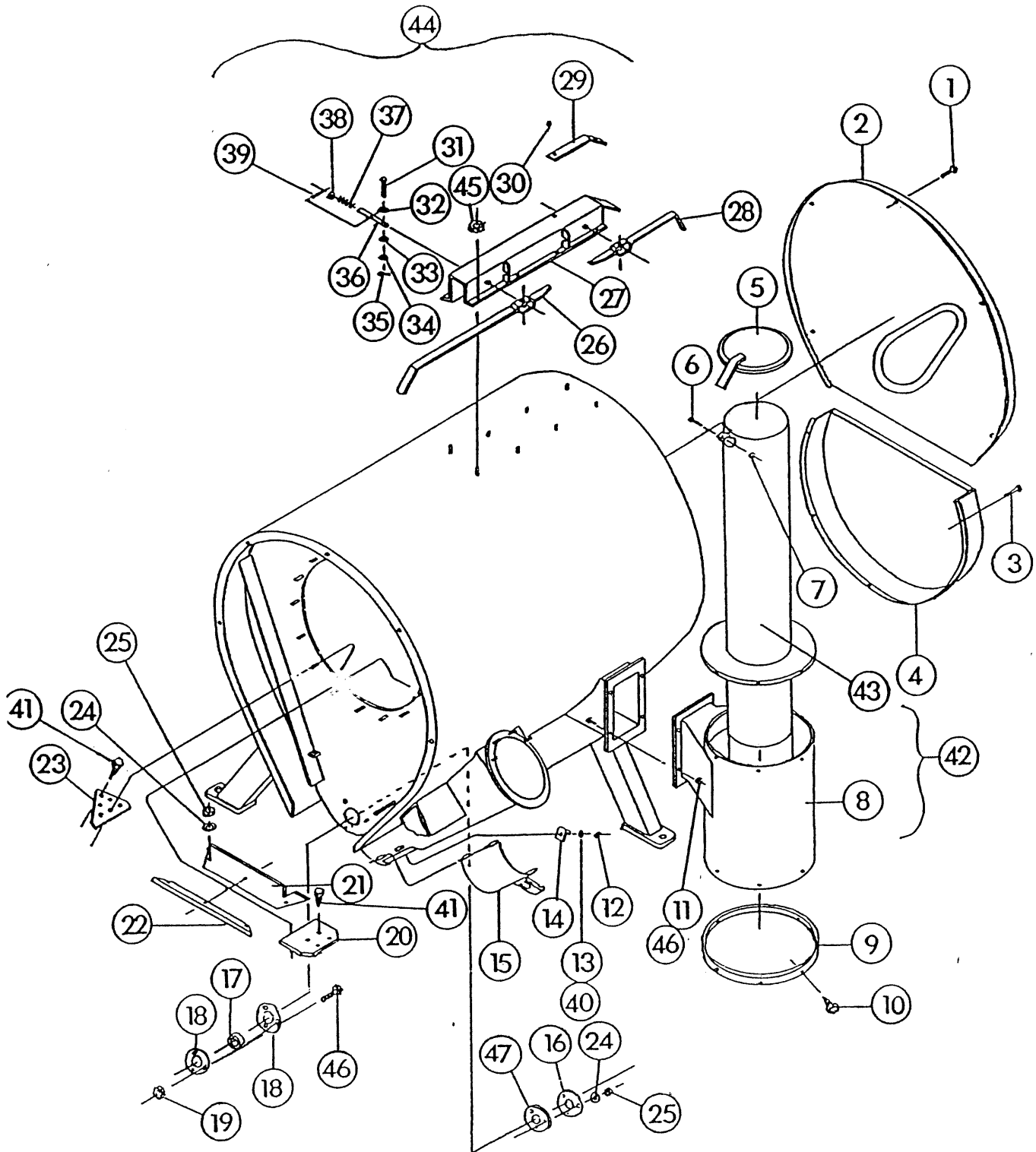
BODY - INLET SIDE



BODY - INLET SIDE

REF.	PART NUMBER	DESCRIPTION	QTY.	SERIAL NUMBER
1	38-103572	Fan Cover Plate	1	ALL
3	5300-01-0260	O-Ring Spae Naur #MH-5	1	ALL
4	38-104128	Inlet Plug Weldment	1	ALL
5	38-104130	Chain	1	ALL
7	4046-13C0220	Nut - Whiz 5/16 UNC	8	ALL
8	07-100437	Inspection Port Cover	1	ALL
9	4024-22C2494	Bolt - Whiz 3/8 x 3/4	5	ALL
10	38-103722	Cover Plate Front Weldment	1	ALL
11	7218-13-5100	AELS 205-100 c/w EL 205-100 Lockcollar	1	ALL
12	07-100489	Machined Angle Ring	1	ALL

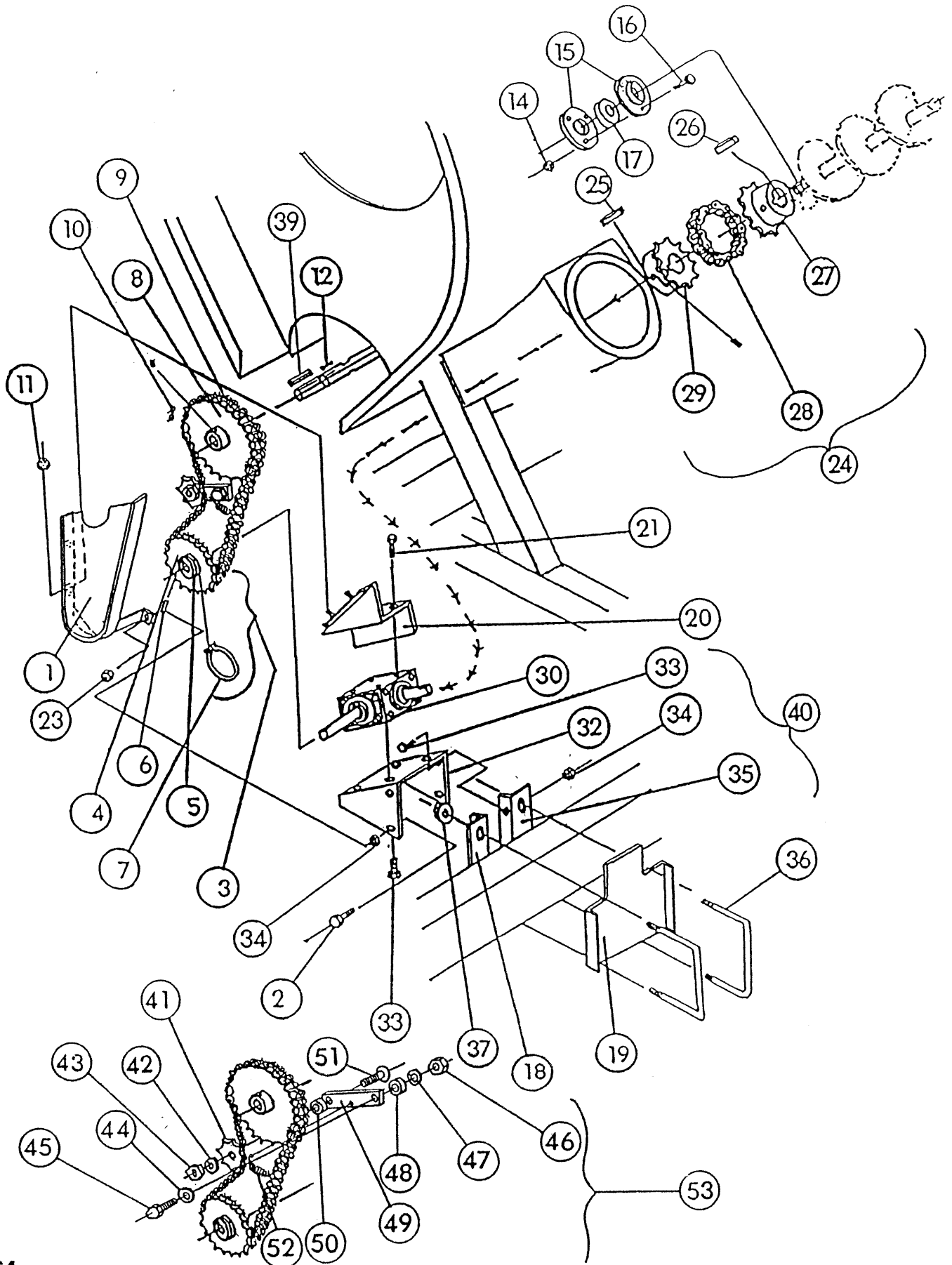
BODY - AUGER SIDE



BODY - AUGER SIDE

REF.	PART NUMBER	DESCRIPTION	QTY.	SERIAL NUMBER
1	4024-22C2494	Bolt - Whiz 3/8 x 3/4 UNC	5	ALL
2	38-103721	Weldment - Cover Plate Rear	1	ALL
3	4001-22C2148	Bolt - Hex 1/4 x 3/4 UNC PLT	5	ALL
4	38-104098	Guard - Back Main Drive Weldment	1	ALL
5	07-100792	Cap	1	ALL
6	4001-22C2192	Hex Bolt 1/4 UNC x 2 1/4	1	ALL
7	4049-13C0200	Nylon Lock Nut 1/4 UNC	1	ALL
8	38-103807	Silencer Body Assembly	1	ALL
9	07-100796	Bottom	1	ALL
10	4890-50-8005	Hex Tek Screw 10-16 x 3/4	10	ALL
11	4046-13C0235	Nut - Whiz 3/8	4	ALL
12	4030-21C0220	Nut - Hex 5/16 UNC	1	ALL
13	5000-03-0313	Washer - Lock 5/16 dia.	1	ALL
14	20-101782	Hinge Flange	1	ALL
15	38-104134	Weldment Clean Out Door	1	ALL
16	38-104096	Flangette PF 207 Flattened	2	ALL
17	7220-10-7106	Bearing - AEL 207-106	1	ALL
18	7222-01-2207	Flangette - PF 207	2	ALL
19	4046-13C0235	Nut - Whiz 3/8 UNC	3	ALL
20	38-103830	Back Deflector	1	ALL
21	38-104108	Back Grain Deflector	1	ALL
22	38-104109	Side Grain Deflector	1	ALL
23	38-103828	Inlet Deflector	1	ALL
24	5009-02-0313	5/16 Flatwasher	12	ALL
25	4049-13C0220	5/16 Nylon Lock Nut	12	ALL
26	38-103771	Front Auger Release	1	ALL
27	38-103751	Bracket - Transport Auger Weldment	1	ALL
28	38-103770	Back Auger Release	1	ALL
29	38-104141	Slide Strip	1	ALL
30	6755-00-0613	Monobolt Rivet 2771-0613	2	ALL
31	6730-00-1710	Clevis Pin 1/4 x 1 3/8	2	ALL
32, 33, 34	5009-02-0250	Flatwasher - USS 1/4" dia.	6	ALL
35	6732-00-0008	Cotterpin 3/32 x 1/2	2	ALL
36	38-103748	Latch Pin	2	ALL
37	38-104137	Auger Latch Spring	2	ALL
38	5012-02-0625	Flatwasher - SAE - 5/8"	2	ALL
39	6740-00-1670	Spring Pin - 1/8 x 1	2	ALL
40	5009-02-0313	5/16 Flatwasher	1	ALL
41	4890-50-8006	10 x 1" Tek Screw	10	ALL
42	38-103797	Silencer Assembly (incl. 5-10, 43)	1	ALL
43	07-100782	Center Tube Assembly	1	ALL
44	38-104158	Auger Hold Down Bracket Assy. (Incl. 26-39)	1	ALL
45	4046-13C0220	Nut - Whiz 5/16 UNC	8	ALL
46	4024-22C2494	Whiz - Bolt 3/8 x 3/4	7	ALL
47	38-104095	Seal Air Main Drive	2	ALL

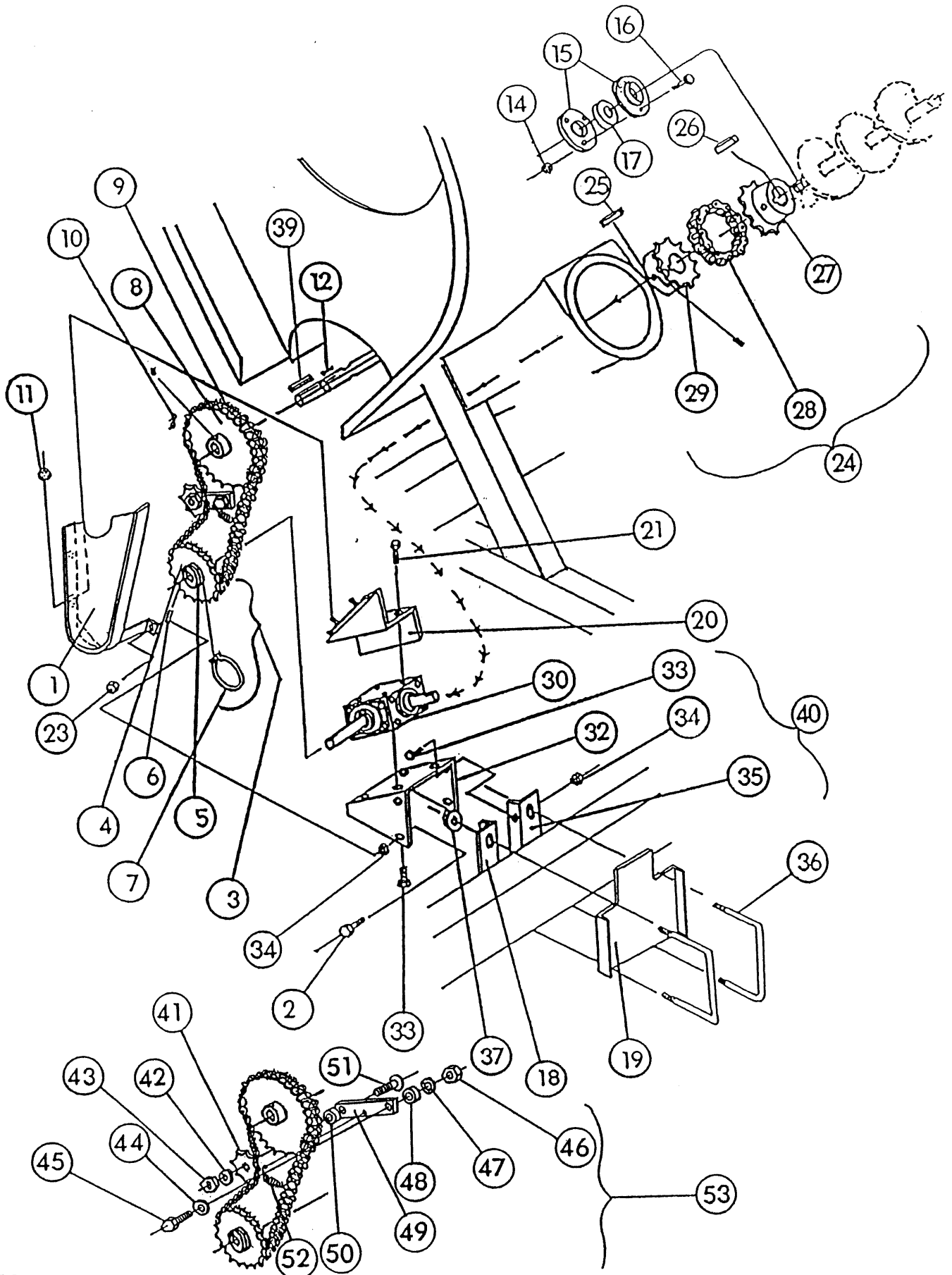
AUGER DRIVE



AUGER DRIVE

REF.	PART NUMBER	DESCRIPTION	QTY.	SERIAL NUMBER
1	38-103734	Guard Chain Weldment	1	ALL
2	4024-22C2510	Bolt - Whiz 3/8 x 1 1/4 UNC	1	ALL
3	38-104144	Shear Sprocket Assembly	1	1-1152
3	38-104224	Shear Sprocket Assembly 6030	1	1153 +
4	38-104155	Sprocket #50-33 Teeth	1	1-1152
4	38-104226	6030 Machined Sprocket	1	1153 +
5	38-104069	Shear Hub	1	1-1152
5	38-104225	Shear Hub #60	1	1153 +
6	6740-00-2164	Spring Shear Pin (1/4" x 1 1/4)	1	1-1152
6	38-104227	Shear Pin 5/16	1	1153 +
7	5860-40-0200	Snap Ring 2" x .080	1	ALL
8	38-104142	Sprocket Weldment	1	1-1152
8	38-104223	Weldment Sprocket 6017	1	1153 +
9	38-104152	Chain #50 Single x 48"	1	1-1152
9	38-104230	Chain #60	1	1153 +
10	7310-00-0002	Connector Link #50	1	1-1152
10	7310-00-0008	Connector Link #60 Single	1	1153 +
11	4046-13C0220	Nut - Whiz 5/16 UNC	2	ALL
12	07-100546	Key - 5/16 x 2 1/2	1	1033 +
12a	38-104093	Key - 5/16 x 2 1/8	1	1003-1032
14	4046-13C0235	Nut - Whiz 3/8 UNC	3	ALL
15	7222-00-2207	Flangette PF72	2	ALL
16	4003-12C2494	Bolt - Carriage 3/8 x 3/4	3	ALL
17	7200-00-7104	Bearing YAR 207-104	1	ALL
18	38-103728	Left Gearbox Bracket	1	ALL
19	20-102385	Coupler Guard	1	ALL
20	38-103735	Gearbox Guard Weldment	1	ALL
21	4024-22C2494	Bolt - Whiz 3/8 x 3/4 UNC	4	ALL
23	4046-13C0235	Nut - Whiz 3/8 UNC	1	ALL
24	20-103258	Roller Chain Flexible Coupler (incl. 27-29)	1	1-1152
24	38-104228	Chain Coupler Assembly 5050	1	1153 +
25	07-100517	Key - 1/4 x 1 3/8	1	ALL
26	07-100517	Key - 1/4 x 1 3/8	1	ALL
27	7020-00-0002	Coupling Half - 1 1/4" ID	1	1-1152
27	7020-00-0003	5016 CPLR Sprocket 1" HRDTTH	1	1153 +
28	6179-00-0001	Coupling Chain - #60-2	1	1-1152
28	7300-00-2050	Chain-Roller-Rivet 50-2	1	1153 +
29	7020-00-0001	Coupling Half - 1" ID	1	1-1152
29	7020-00-0004	5016 CPLR Sprocket 1.25 HRDTH	1	1153 +
30	7500-00-0001	Superior Gear 211AEF-033	1	ALL
32	38-103726	Gearbox Support	1	ALL

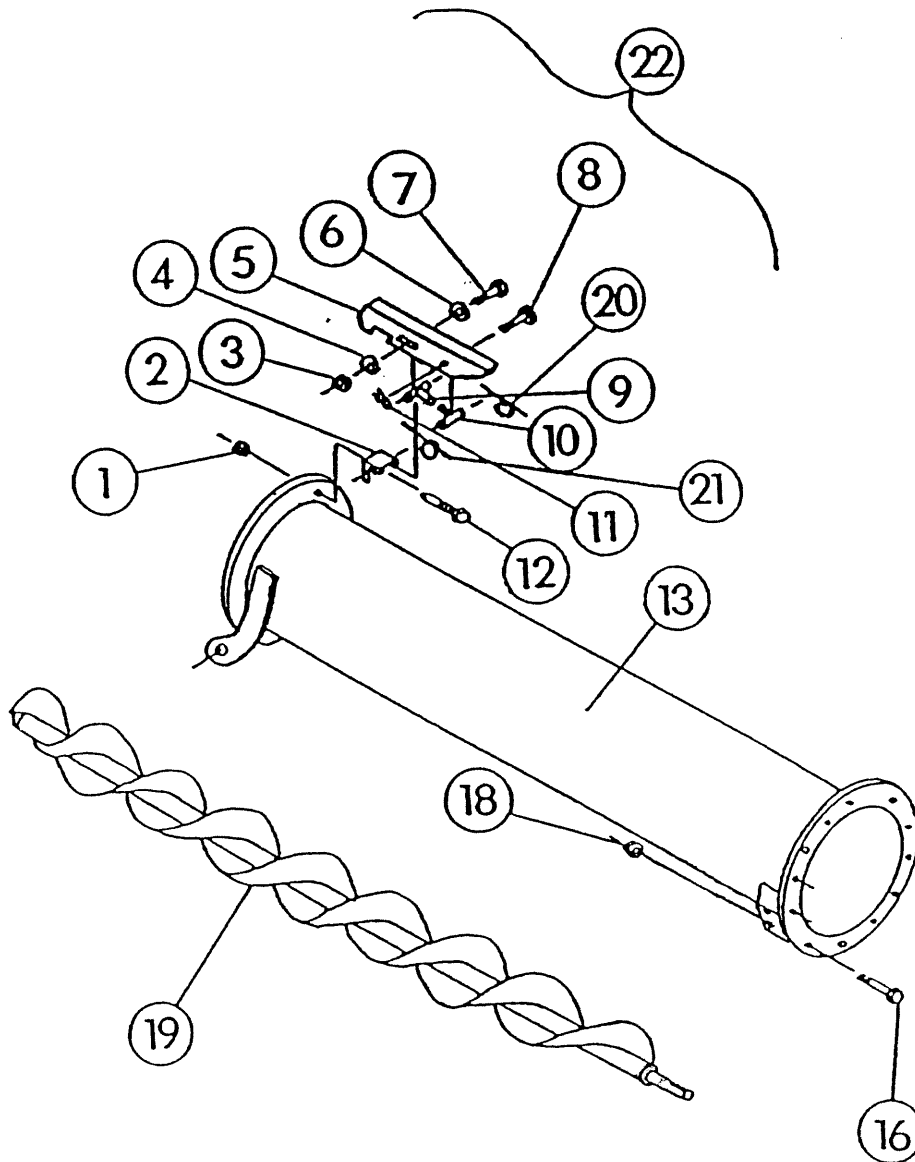
AUGER DRIVE



AUGER DRIVE (continued)

REF.	PART NUMBER	DESCRIPTION	QTY.	SERIAL NUMBER
33	4024-22C2494	Bolt - Whiz 3/8 x 3/4 UNC	7	ALL
34	4046-13C0235	Nut - Whiz 3/8 UNC	4	ALL
35	38-103727	Right Gearbox Bracket	1	ALL
36	4320-00-0001	U-Bolt Square 3/8 UNC	2	ALL
37	4047-13C0235	Nut - Whiz Large Flange 3/8 UNC	4	ALL
38	7310-00-0003	1/2 Chain Link #50	1	ALL
39	38-104133	Key	1	1003 +
39a	38-104133A	Step Key 5/16 x 3/8 x 2	1	1003-1032
40	38-104195	Gearbox Support Assembly c/w 18, 30, 32-35	1	ALL
41	7016-00-6011	60 x 11 TTH Sprocket #6011E08	1	1153 +
42	5000-03-0500	Washer - Lock 1/2" dia.	1	1153 +
43	4030-21C0260	Nut - Hex 1/2" UNC	1	1153 +
44	5009-02-0500	Washer - Flat 1/2" dia. USS	1	1153 +
45	4001-22C2912	Bolt - Hex 1/2" x 1 3/4" GR5	1	1153 +
46	4030-21C0260	Nut - Hex 1/2" UNC	1	1153 +
47	5000-03-0500	Washer - Lock 1/2" dia.	1	1153 +
48	38-104222	Mount - Spacer	1	1153 +
49	38-104220	Idler Arm	1	1153 +
50	38-104221	Spacer	1	1153 +
51	4008-22C2920	Bolt Flat Hd. Skt. 1/2" x 2"	1	1153 +
52	02-200881-0	Idler Chain Spr. 1026GV	1	1153 +
53	38-104261	Auger Drive Changeover Kit c/w 3-10 & 24 (New Versions), 41-52	1	1-1152

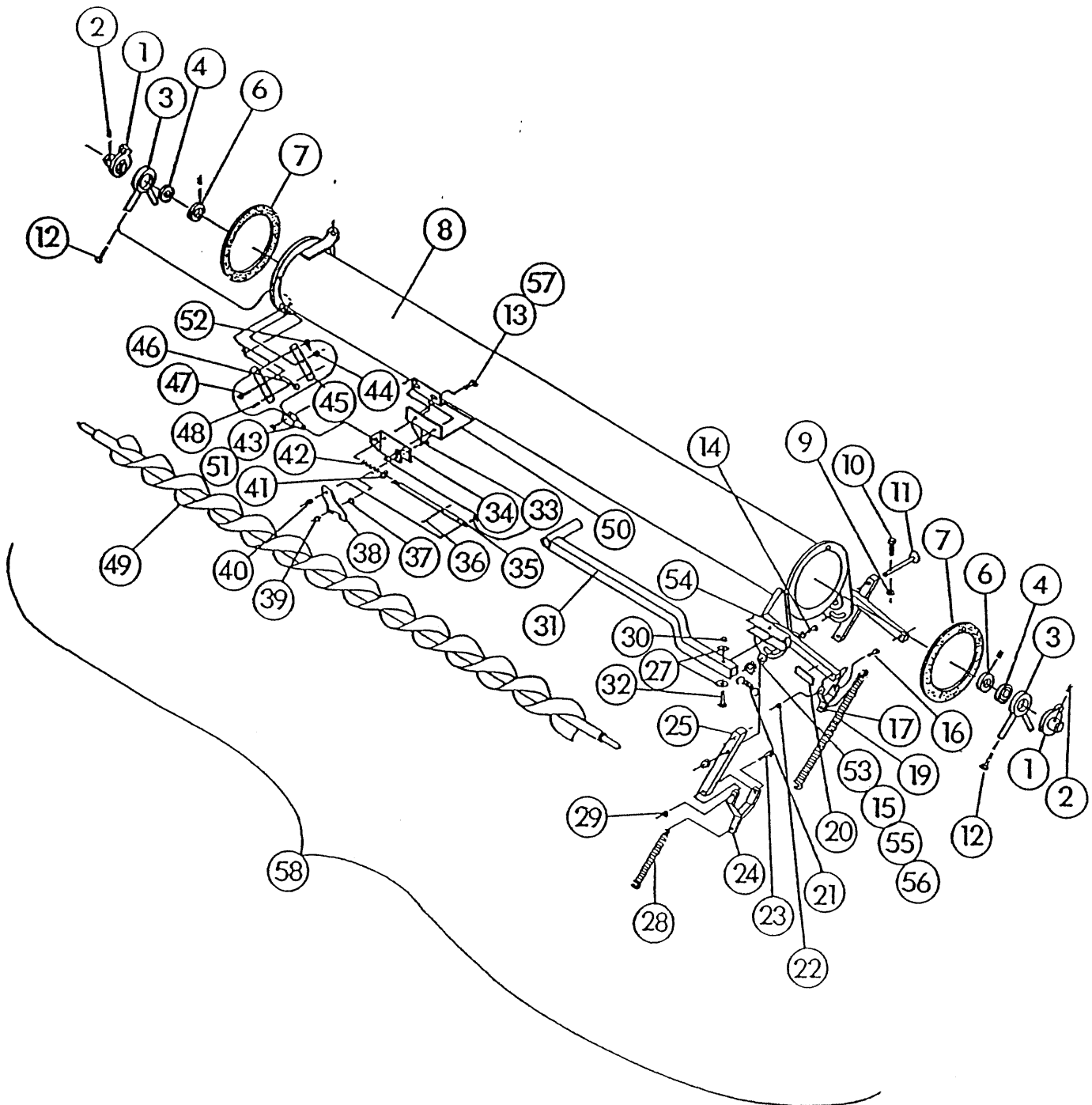
LOWER AUGER



LOWER AUGER

REF.	PART NUMBER	DESCRIPTION	QTY.	SERIAL NUMBER
1	4033-12C0250	Nut - Hex Jam 7/16 UNC	1	ALL
2	38-103585	Latch Mount	1	ALL
3	4049-13C0220	Nut - Nylon Lock 5/16 UNC	1	ALL
4	5009-02-0313	Washer - Flat 5/16 dia.	1	ALL
5	38-104162	Lower Auger Latch Weldment	1	ALL
6	5009-02-0313	Washer - Flat 5/16 dia.	1	ALL
7	4001-22C2388	Bolt - Hex 5/16 x 2 1/4	1	ALL
8	6730-00-0368	Clevis Pin 5/16 x 1 7/8	1	ALL
9	38-103590	Weldment - T - Nut	1	ALL
10	38-103587	Weldment - Anchor Adjustment	1	ALL
11	6740-00-1592	Hitch Pin 3/32 x 1	1	ALL
12	38-104070	Auger Alignment Pin	1	ALL
13	38-103895	Auger - 1st Section Weldment	1	ALL
16	4024-22C2494	Bolt - Whiz 3/8 x 3/4	8	ALL
18	4046-13C0235	3/8 UNC Whiz Nut	8	ALL
19	38-104060	Flying - 1st Section Weldment	1	ALL
20	03-200846-0	Left Torsion Spring	1	ALL
21	03-200847-0	Right Torsion Spring	1	ALL
22	38-104200	Auger Latch Assembly (c/w 1-12, 20, 21)	1	ALL

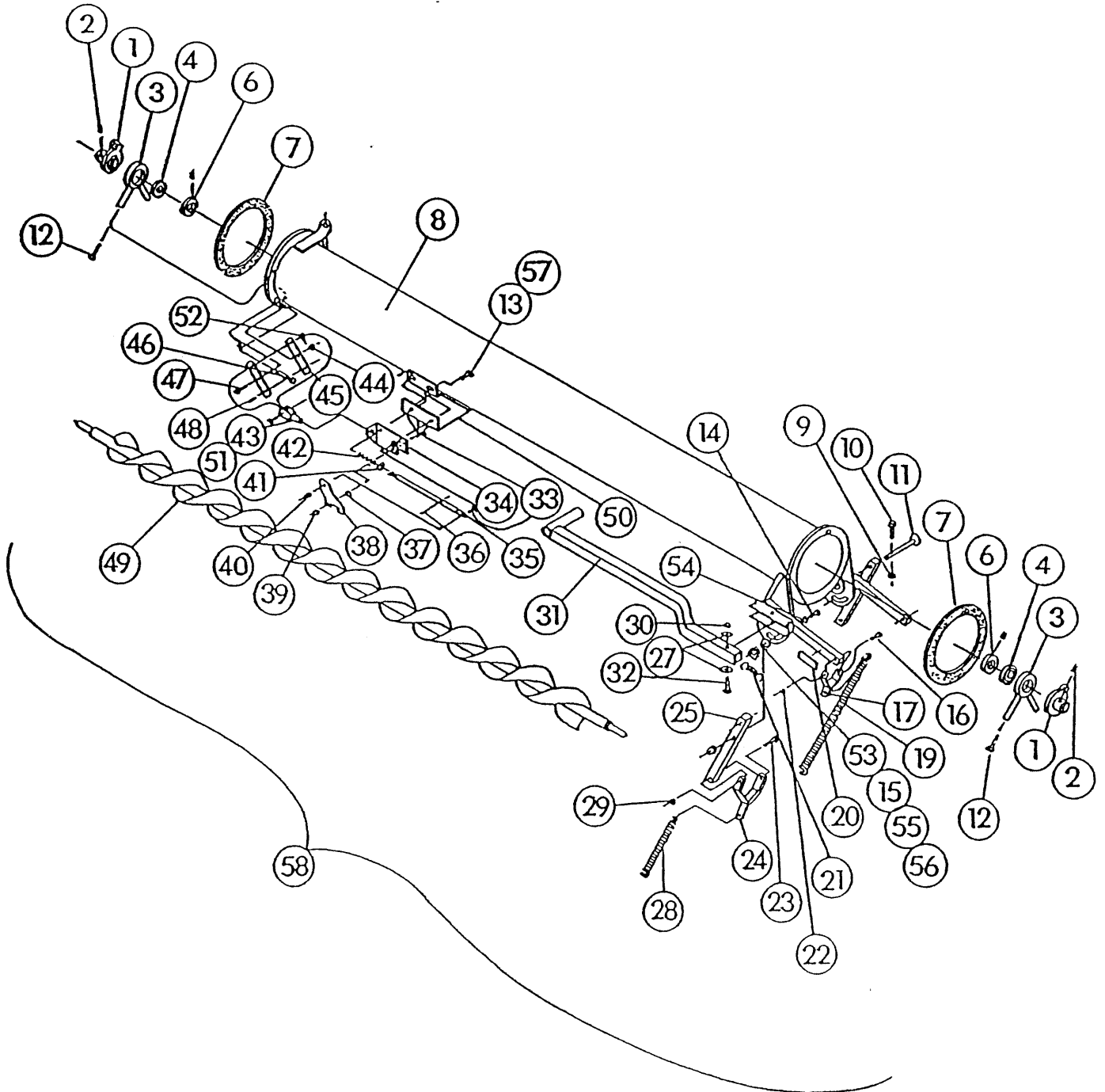
MIDDLE AUGER



MIDDLE AUGER

REF.	PART NUMBER	DESCRIPTION	QTY.	SERIAL NUMBER
1	38-104066	Connect Hub Weldment	1	ALL
2	38-104267	1/4" Spring Steel Pin	2	ALL
3	38-104268	Center Bearing Support	1	ALL
4	7217-01-0001	Bearing SB 205-16 RKG 5	1	ALL
6	AEL205-100	Lockcollar	1	up to 1332
7	38-104169	Foam Auger Seal	1	ALL
8	38-104023	Auger - 2nd Section Weldment	1	ALL
9	4049-13C0200	Nut - Nylon Lock - 1/4	1	ALL
10	4001-22C2188	Bolt - 1/4 x 2 UNC	2	ALL
11	38-104055	Hinge Pin Weldment	2	ALL
12	4024-22C2352	Bolt - 5/16 x 1 Whiz Bolt	4	ALL
13	4024-22C2344	Bolt - Whiz 5/16 x 3/4 UNC	4	ALL
14	4001-22C2904	Bolt - Hex 1/2 x 1 1/2 UNC	2	ALL
15	38-103850	Washer Adjustment	2	ALL
16	4001-22C2936	Bolt - Hex 1/2 x 3 UNC	2	ALL
17	38-104122	Clevis Bottom Weldment	2	ALL
19	02-200750-7	Spring	2	ALL
20	3750-00-4174	Reflector - Red Grote #40912	1	ALL
21	02-200844-0	Auger Assist Handle Retainer Spring	1	ALL
22	4049-13C0260	Nut - Nylon Lock 1/2 UNC	2	ALL
23	4001-22C2936	Bolt - 1/2 x 3 UNC	2	ALL
24	38-104123	Clevis Top Weldment	2	ALL
25	38-103852	Adjustable Lever Arm	2	ALL
27	5009-02-0375	Washer - Flat 3/8 dia.	2	ALL
28	02-200749-7	Spring	2	ALL
29	4049-13C0260	Nut - Nylon Lock - 1/2	2	ALL
30	4049-13C0235	Nut - Nylon Lock - 3/8 UNC	1	ALL
31	38-104080	Lever Arm Weldment	1	ALL
32	4001-22C2550	Bolt - 3/8 x 3 UNC	1	ALL
33	4001-22C2148	Bolt - Hex 1/4 x 3/4	2	ALL
34	38-103738	Safety Latch Bracket	1	ALL
35	38-103750	Safety Latch Linkage	1	ALL
36	6740-00-1588	Spring Pin 3/32 x 3/4	1	ALL
37	5009-02-0250	Washer - Flat 1/4 dia.	1	ALL
38	38-103737	Safety Latch	1	ALL
39	4049-13C0200	Nut - Nylon Lock - 1/4 UNC	1	ALL

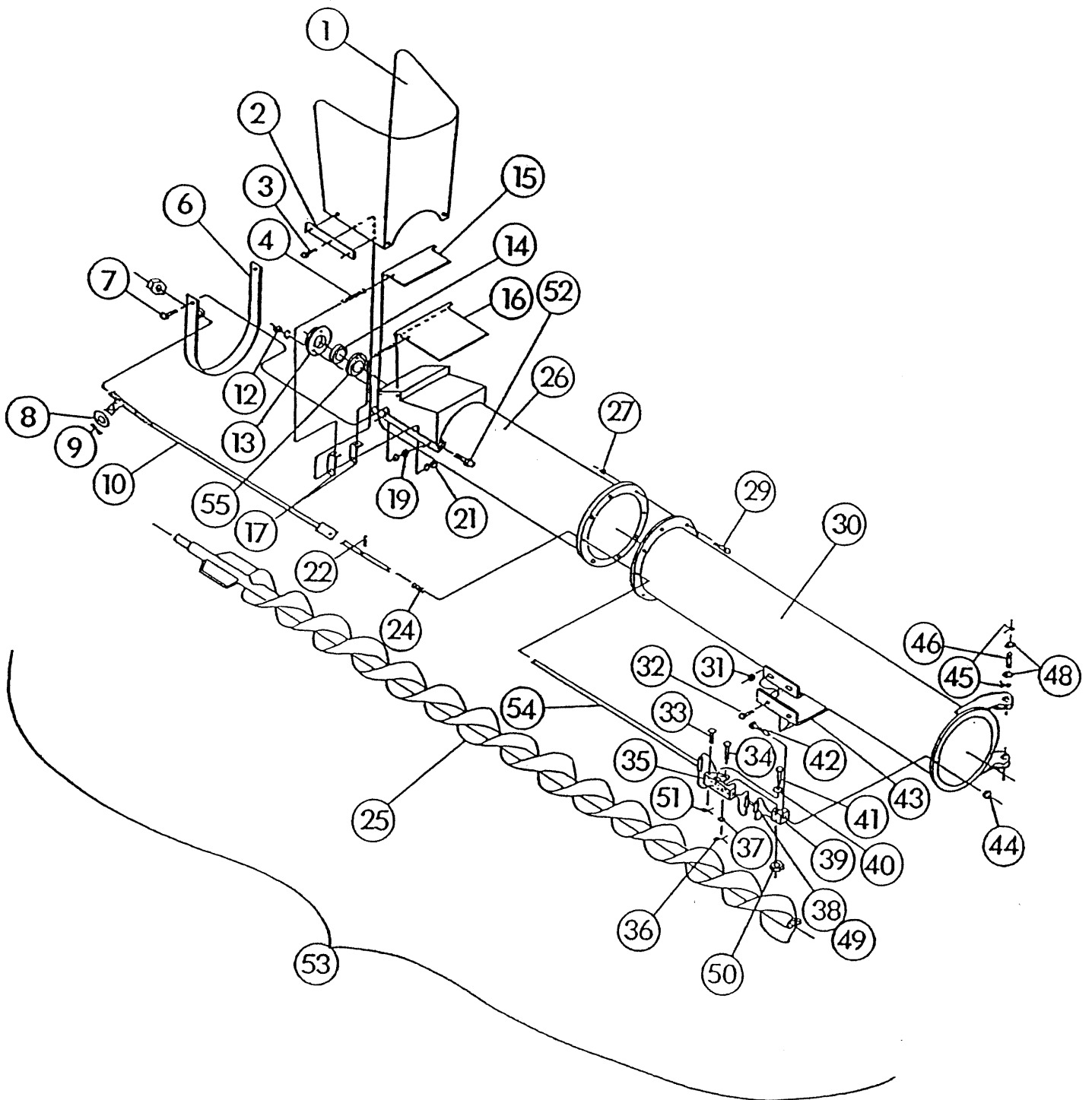
MIDDLE AUGER



MIDDLE AUGER (continued)

REF.	PART NUMBER	DESCRIPTION	QTY.	SERIAL NUMBER
40	4049-13C0200	Nut - Nylon Lock - 1/4 UNC	1	ALL
41	5009-02-0375	Washer - Flat - 3/8 dia.	1	ALL
42	6776-00-B622	Spring - B-622	1	ALL
43	6729-00-1936	Clevis Yoke B-1936	1	ALL
44	4049-13C0200	Nut - Nylon Lock - 1/4	1	ALL
45	38-104024	Lever Arms	2	ALL
46	38-104026	Pin	1	ALL
47	4001-22C2156	Bolt - 1/4 x 1 UNC	1	ALL
48	6740-00-1898	Spring Pin 3/16 x 1	1	ALL
49	38-104061	Flyting - 2nd Section Weldment	1	ALL
50	38-103773	Strike Plate Front Weldment	1	ALL
51	6730-00-2503	Clevis Pin 3/8 x 1	1	ALL
52	6732-00-0008	Cotter Pin 3/32 x 1/2	1	ALL
53	5008-12-0500	Shake Proof Washer - 1/2" dia.	2	ALL
54	5009-02-0500	Washer - Flat - 1/2 dia.	2	ALL
55	5000-03-0500	Washer - Lock 1/2 dia.	2	ALL
56	4030-21C0250	Nut - Hex 1/2 UNC	2	ALL
57	4046-13C0220	Nut - Whiz - 5/16 UNC	4	ALL
58	38-104204	Middle Auger Section Complete (incl. 1-3, 8, 9, 12-15, 21, 27, 30-57)	1	ALL

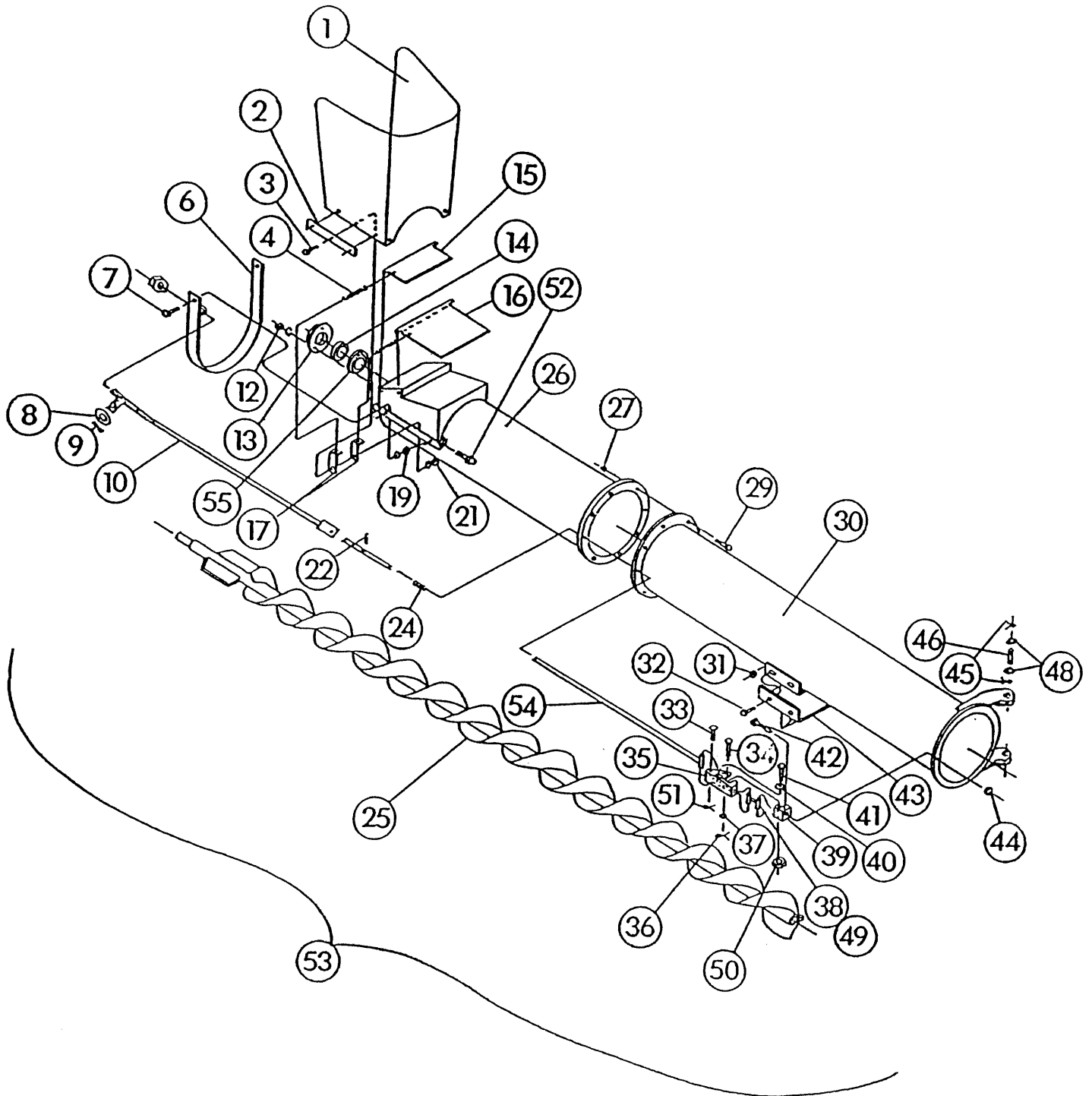
UPPER AUGER



UPPER AUGER

REF.	PART NUMBER	DESCRIPTION	QTY.	SERIAL NUMBER
1	38-103546	Rubber Spout	1	ALL
2	38-103548	Spout Retainer	2	ALL
3	4024-22C2352	Bolt - Whiz 5/16 x 1	1	ALL
4	02-200843-0	Spring	2	ALL
6	38-103549	Latch Release Handle	1	ALL
7	4001-21C2502	Bolt - Hex 3/8 x 1 UNC	2	ALL
8	5009-02-0375	Washer - Flat 3/8 dia.	1	ALL
9	6732-00-0008	Cotterpin 3/32 x 1/2	1	ALL
10	38-104202	Pipe and Linkage Weldment	1	ALL
12	4046-13C0235	Nut - 3/8 Whiz	3	ALL
13	7222-01-2206	Flangette - PF206	2	ALL
14	7220-10-6104	Bearing AEL 206-104 DI	1	ALL
15	38-104058	Dump Lid Weldment	1	ALL
16	38-103560	Large Dump Lid	1	ALL
17	20-101187	Dump Tension Adjuster	2	ALL
19	4049-13C0235	Nut - Nylon Lock 3/8 UNC	2	ALL
21	4046-13C0220	Nut - Whiz 5/16 UNC	4	ALL
22	6732-00-0017	Cotter Pin 1/8 x 1	1	ALL
24	6776-00-B622	Spring - B622	1	ALL
25	38-104062	Flying 3rd Section Weldment	1	ALL
26	38-104059	Auger Dump Weldment (c/w 15, 16)	1	ALL
27	4046-13C0235	Nut - Whiz 3/8 UNC	7	ALL
29	4024-22C2494	Bolt - Whiz 3/8 x 3/4 UNC	7	ALL
30	38-104056	Auger 3rd Section Weldment	1	ALL
31	4046-13C0220	Nut - Whiz 5/16 UNC	4	ALL
32	4024-22C2344	Bolt - Whiz 5/16 x 3/4 UNC	4	ALL
33	6730-00-0368	Clevis Pin 5/16 x 1 7/8	1	ALL
34	6730-00-1801	Clevis Pin 1/4 x 2	1	ALL
35	38-104159	Upper Auger Latch Weldment	1	ALL
36	6732-00-0008	Cotterpin - 3/32 x 1/2	1	ALL
37	5009-02-0250	Washer - Flat - 1/4 dia.	1	ALL
38	38-103590	Pipe T Weldment	1	ALL
39	38-103585	Latch Mount	1	ALL
40	5009-02-0313	Washer - Flat 5/16	2	ALL
41	4001-22C2388	Bolt - 5/16 x 2 1/4	1	ALL

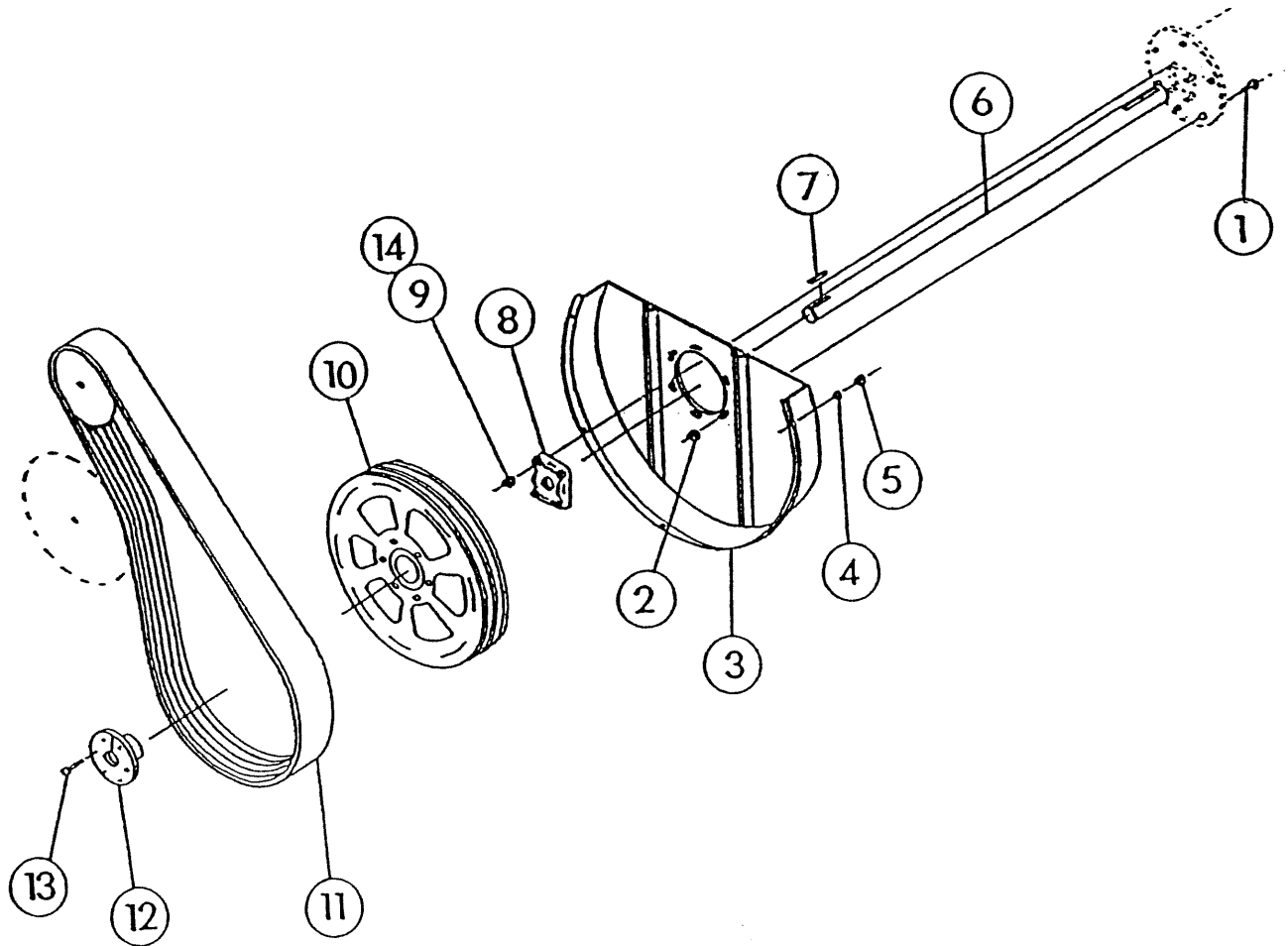
UPPER AUGER



UPPER AUGER (continued)

REF.	PART NUMBER	DESCRIPTION	QTY.	SERIAL NUMBER
42	38-104070	Auger Alignment Pin	1	ALL
43	38-104057	Strike Back Weldment	1	ALL
44	4033-12C0250	Nut - Hex Jam 7/16 UNC	1	ALL
45	6732-00-0033	Cotterpin - 3/16 x 1 1/2	4	ALL
46	38-103851	Upper Hinge Pin	2	ALL
48	5012-02-0875	Washer - 7/8 x 1 3/4 SAE Flat	4	ALL
49	38-103587	Anchor Adjustment Weldment	1	ALL
50	4049-13C0220	5/16 Nylon Locknut	1	ALL
51	6738-00-0105	Hitch Pin 3/32 x 1 3/16	1	ALL
52	4024-22C2344	Bolt - Whiz 5/16 x 3/4	7	ALL
53	38-104208	Upper Auger Section Complete (INCL. 6-14, 19-44, 49-51, 54, 55)	1	ALL
54	38-103593	Linkage Latch Anchor Weldment	1	ALL
55	38-104151	206 Flangette Machining	1	ALL

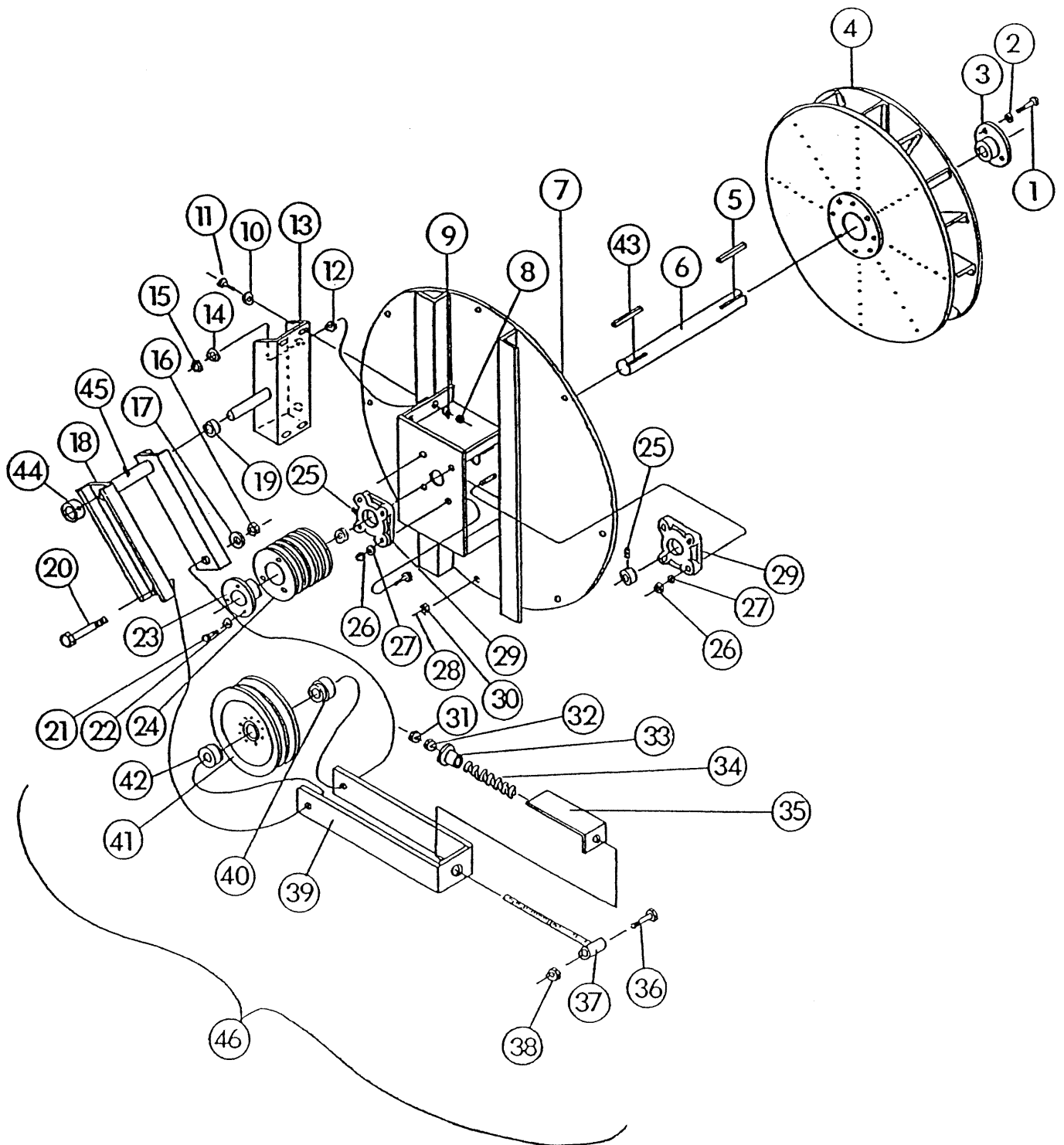
REAR PULLEY DRIVE



REAR PULLEY DRIVE

REF.	PART NUMBER	DESCRIPTION	QTY.	SERIAL NUMBER
1	4024-22C2494	Bolt - Whiz 3/8 x 3/4	6	ALL
2	4046-13C0235	Nut - Whiz 3/8 UNC	6	ALL
3	38-104097	Guard - Front Main Drive Weldment	1	ALL
4	5000-03-0250	Washer - Lock 1/4"	5	ALL
5	4030-21C0200	Nut - Hex 1/4 UNC	5	ALL
6	38-103616	Power Shaft	1	ALL
7	07-100546	Key 5/16 x 2 1/2	1	ALL
8	7228-10-7106	Bearing AELF207-106	1	ALL
9	4030-21C0260	Nut - Hex 1/2 UNC	4	ALL
10	7005-6Q-0250	Sheave 6 Groove 3V25.00E	1	ALL
11	3306-00-0001	Belt - 6R-3V1120	1	ALL
12	7001-07-1375	Bushing - Split Taper E 1 3/8 (c/w #13)	1	ALL
13	4001-22C2928	Bolt - Hex 1/2 x 2 1/2	3	ALL
14	5000-03-0500	Washer - Lock 1/2 dia.	4	ALL

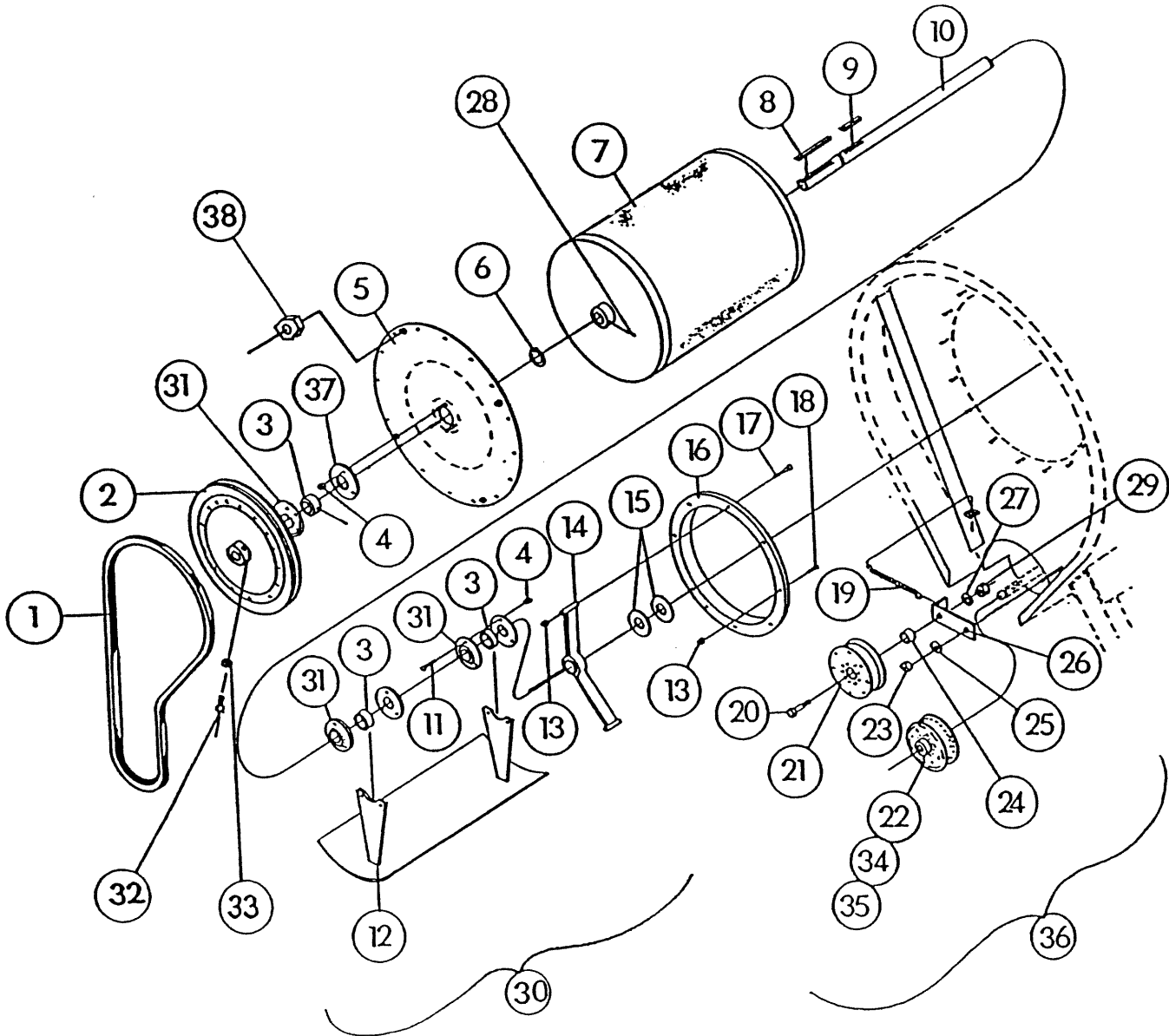
FAN DRIVE



FAN DRIVE

REF.	PART NUMBER	DESCRIPTION	QTY.	SERIAL NUMBER
1	4001-32C2518	Hex Hd Bolt 3/8 x 1 1/2 Fedalloy	3	ALL
2	5000-63-0375	Fedalloy Lockwasher - 3/8 dia.	3	ALL
3	7000-06-1375	Split Taper Bushing Q1-1 3/8	1	ALL
4	38-103564	Complete Rotor	1	ALL
5	07-100546	Key 5/16" x 2 1/2	1	ALL
6	38-104053	Rotor Shaft	1	ALL
7	38-103572	Fan Cover Plate	1	ALL
8	4030-21C0235	Nut - 3/8 UNC	4	ALL
9	5000-03-0375	Washer - Lock - 3/8 dia.	4	ALL
10	5009-02-0375	Washer - Flat - 3/8 dia.	4	ALL
11	4001-22C2502	Bolt - 3/8 x 1 UNC	4	ALL
12	4030-21C0235	Nut - 3/8 UNC	2	ALL
13	38-103643	Idler Mount Weldment	1	ALL
14	5000-03-0375	Washer - Lock 3/8 dia.	2	ALL
15	4030-21C0235	Nut - 3/8 UNC	2	ALL
16	4030-21C0260	Nut - 1/2 UNC	1	ALL
17	5000-03-0500	Lockwasher - 1/2" dia.	1	ALL
18	38-103700	Idler Fork Weldment	1	ALL
19	38-103642	Idler Arm Spacer	1	ALL
20	4001-22C2968	Bolt - 1/2 x 5 UNC	1	ALL
23	7001-05-1375	Bushing - SK 1 3/8 (c/w 21)	1	ALL
24	7005-6Q-0053	Sheave 3V5.30 SK	1	ALL
25	4020-10F-2134	Socket Setscrew 1/4-28 x 5/16	2	ALL
26	4030-21C0260	Hex Nut - 1/2" UNC	8	ALL
27	5000-03-0500	Lockwasher - 1/2" dia.	8	ALL
28	4001-22C2904	Bolt - Hex 1/2 UNC x 1 1/2	4	ALL
29	7228-13-7106	Bearing - UELFU 207-106 DI	2	ALL
30	4046-13C0235	Nut - Whiz - 3/8" UNC	24	ALL
31	4030-21C0260	Nut - 1/2 UNC	1	ALL
32	4030-21C0260	Nut - 1/2 UNC	1	ALL
33	38-103644	Spacer Weldment	1	ALL
34	01-200845-0	Spring	1	ALL
35	38-104149	Spring Tension Gauge	1	ALL
36	4001-22C2546	Bolt - Hex 3/8 x 2 3/4	1	ALL
37	38-103646	T-Adjustment Weldment	1	ALL
38	4049-13C0235	Nut - Nylon Lock 3/8 UNC	1	ALL
39	38-103647	Tension Bracket Weldment	1	ALL
40	38-103641	Bushing - Idler Spacer	1	ALL
41	38-104180	Pulley - Flat Idler 8" dia. x 3"	1	ALL
42	38-103641	Bushing - Idler Spacer	1	ALL
43	07-100546	Key 5/16 x 2 1/2	1	ALL
44	7224-00-0001	Lockcollar Browning SC-1	1	ALL
45	6215-00-0614	1/4 x 28 Grease Zerk	1	ALL
46	38-104193	Idler Assembly (c/w 16-18, 20, 31-35, 37, 39, 40-42)	1	ALL

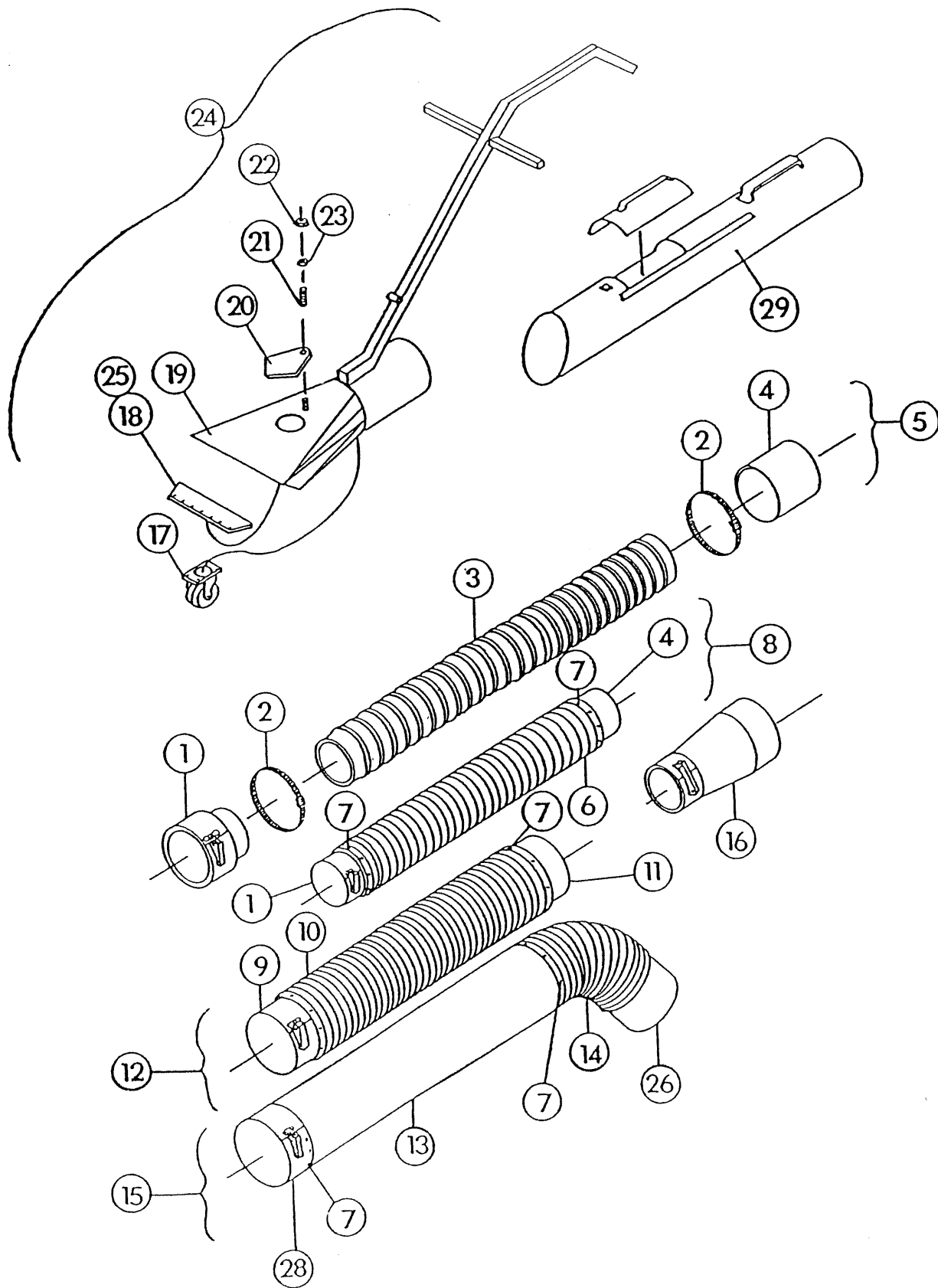
DRUM ASSEMBLY



DRUM ASSEMBLY

<u>REF.</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY.</u>	<u>SERIAL NUMBER</u>
1	3305-16-2360	Belt BX-90	1	ALL
2	38-104181	Pulley DB-272-501	1	ALL
3	7220-10-5100	Bearing AEL 205-100	1	ALL
4	4046-13C0220	Whiz Nut - 5/16 UNC	3	ALL
5	20-101313	Drum Cover Plate Weldment	1	ALL
6	5860-30-0100	Snapring - External - 1" dia.	1	ALL
7	20-103144	Coarse Screen Drum	1	ALL
8	07-100517	Key 1/4 x 1/4 x 1 3/8	1	ALL
9	07-100517	Key 1/4 x 1/4 x 1 3/8	1	ALL
10	20-101317	Drum Shaft	1	ALL
11	4024-22C2344	Whiz Bolt 5/16 UNC x 3/4	6	ALL
12	07-100525	Air Cutoff	1	ALL
13	4049-13C0200	Nylon Lock Nut - 1/4 UNC	9	ALL
14	07-100534	Center Weldment	1	ALL
15	5009-02-1000	Flatwasher - 1" dia.	2	ALL
16	07-100522	Seal	1	ALL
17	4008-22C2196	Flathead Socket Capscrew 1/4 x 2 1/2	3	ALL
18	4008-22C2156	Flathead Socket Capscrew 1/4 x 1	6	ALL
19	02-200574-0	Spring - Tension Drum	1	ALL
20	4001-22C2920	Bolt - 1/2 x 2 UNC	1	ALL
21	20-104194	Idler Pulley BCFI92-008	1	ALL
22	20-104179	Pulley DB-80-979	1	ALL
23	4030-21C0260	Nut - 1/2 UNC	2	ALL
24	20-101272	Drum Idler Spacer	1	ALL
25	5009-02-0500	Washer - Flat - 1/2 dia.	1	ALL
26	38-104145	Idler Arm Weldment	1	ALL
27	5000-03-0500	Washer - Lock 1/2 dia.	1	ALL
28	4020-10C2329	Socket Hd Set Screw 5/16 x 1/4	2	ALL
29	4030-21C0260	Nut - 1/2 UNC	7	ALL
30	20-103144	Drum Complete (c/w 3, 4, 9-18)	1	ALL
31	7222-01-2205	Flange PF-205	4	ALL
32	4018-10C2502	Set Screw - Square Head 3/8 x 1	2	ALL
33	4030-21C0235	Nut - Hex 3/8 UNC	2	ALL
34	4020-10C2481	Set Screw - Socket Hd 3/8 x 1/4	1	ALL
35	4020-10C2482	Set Screw - Socket Hd 3/8 x 3/8	1	ALL
36	38-104209	Drum Idler Assembly (c/w 20, 21, 24, 26, 27, 29)	1	ALL
37	38-104150	205 Drilled	1	ALL
38	4030-21C0235	Nut - Hex 3/8" UNC	16	ALL

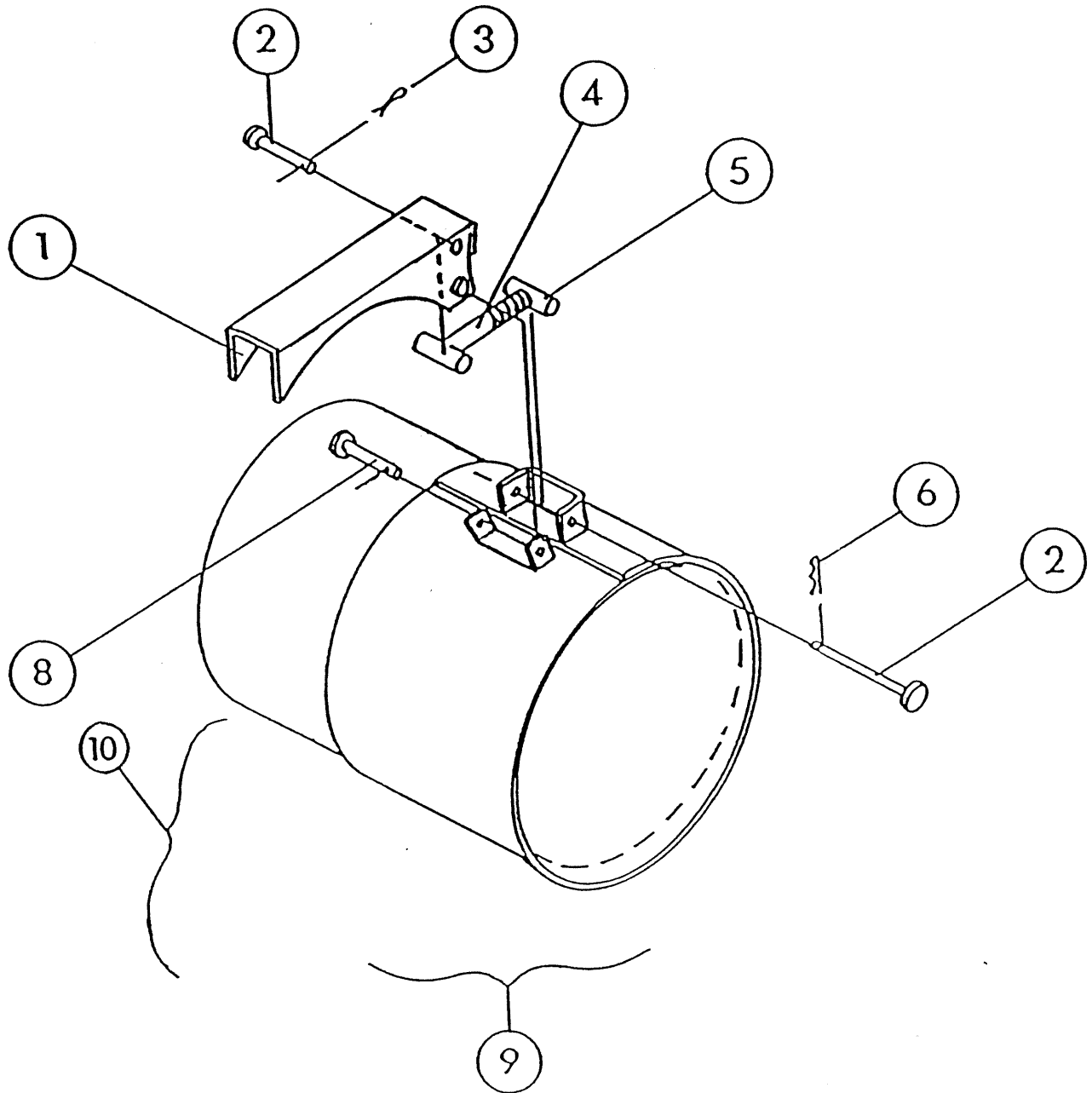
HOSE CONFIGURATIONS



HOSE CONFIGURATIONS

REF.	PART NUMBER	DESCRIPTION	QTY.	SERIAL NUMBER
1	20-101427	6" Hose Clamp Complete	2	ALL
2	6190-00-0104	Hose Clamp - HS104	2	ALL
3	3420-06-0001	6" x 12' Heavy Rubber Hose 6" dia.	1	ALL
4	20-101286	6" Hose End	1	ALL
5	20-102016	6" x 12' Heavy Rubber Hose Compl. (incl. 1-4)	1	ALL
6	3422-06-0001	6" x 72" Steel Hose	1	ALL
7	6755-00-0613	Monobolt Rivet #2771-0613	6	ALL
8	20-101442	6" x 72" Steel Hose Complete (incl. 1, 4, 6, 7)	1	ALL
9	38-104170	7" Hose Clamp Complete	2	ALL
10	3422-07-0001	7" x 76" S. Steel Hose	1	ALL
11	38-103856	7" Hose End	1	ALL
12	38-104112	7" x 76" S. Steel Hose Compl. (incl. 7, 9, 10, 11)	1	ALL
13	38-104114	7" x 58" Aluminum Pipe	1	ALL
14	3422-07-0002	7" x 22" S. Steel Hose	1	ALL
15	38-104113	7" Aluminum Pipe Hose Complete (incl. 7, 13, 14, 26, 28)	1	ALL
16	38-103897	Reducer Final Assembly	1	ALL
17	7090-00-0001	Castor Wheel	1	ALL
18	07-100669	Wear Strip	1	ALL
19	38-104168	Nozzle & Handle Weldment	1	ALL
20	07-100670	Intake Plate	1	ALL
21	01-200370-7	Grain Nozzle Spring	1	ALL
22	4049-13C0220	Locknut - 5/16 UNC	1	ALL
23	5009-02-0313	Flatwasher - 5/16" dia.	1	ALL
24	38-103757	Vacuum Nozzle Assembly (incl. 18-23, 25)	1	ALL
25	6755-00-0613	Monobolt Rivet Model #2771-0613	7	ALL
26	38-104115	7" x 7" Aluminum Pipe	1	ALL
28	38-104182	7" Wrap c/w Latch	1	ALL
29	38-104171	7" Bin Load Out Nozzle	1	1153 +

HOSE CLAMP - 6" DIA & 7" DIA



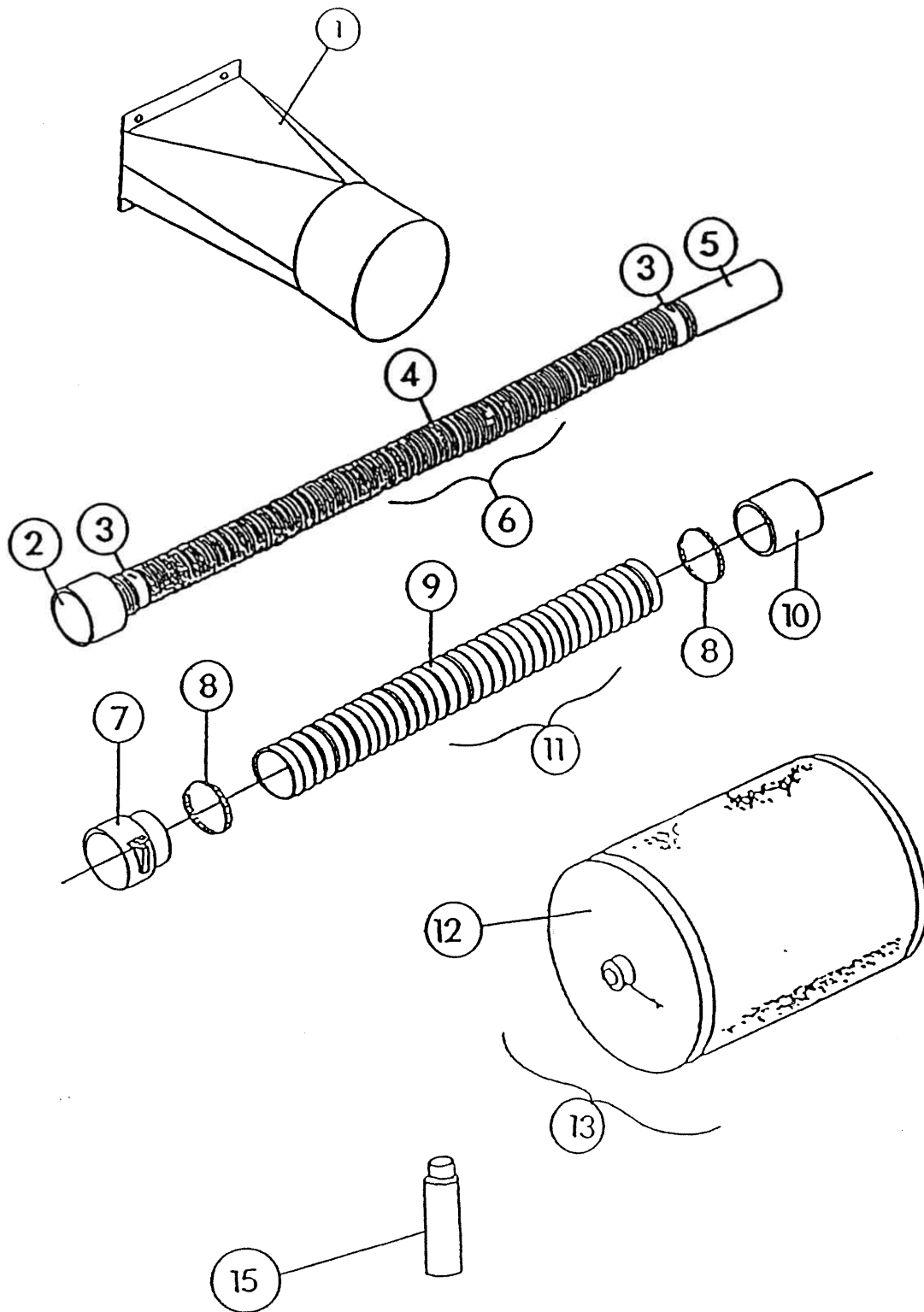
HOSE CLAMP - 6" DIA

<u>REF.</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY.</u>	<u>SERIAL NUMBER</u>
1	20-101213	Hose Clamp Handle - 6"	1	ALL
2	6730-00-1721	Clevis Pin 1/4 x 1 17/32	2	ALL
3	6732-00-0008	Cotter Pin - CP-8	1	ALL
4	20-101208	T-Tension Adjustment	1	ALL
5	20-101209	T-Adjustment	1	ALL
6	6738-00-1640	Hitch Pin B-1640	1	ALL
8	6760-00-0124	Rivet Shallow Tubular RVT-124	2	ALL
9	20-101427	Hose Clamp - 6" Complete	1	ALL
10	20-103240	6" Wrap c/w Latch	1	ALL

HOSE CLAMP - 7" DIA

<u>REF.</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY.</u>	<u>SERIAL NUMBER</u>
1	38-103866	Hose Clamp Handle - 7"	1	ALL
2	6730-00-1721	Clevis Pin 1/4 x 1 17/32	2	ALL
3	6732-00-0008	Cotter Pin - CP-8	1	ALL
4	20-101208	T-Tension Adjustment	1	ALL
5	20-101209	T-Adjustment	1	ALL
6	6738-00-1640	Hitch Pin B-1640	1	ALL
8	6760-00-0124	Rivet Shallow Tubular RVT-124	2	ALL
9	38-104170	Hose Clamp - 7" Complete	1	ALL
10	38-104182	7" Wrap c/w Latch	1	ALL

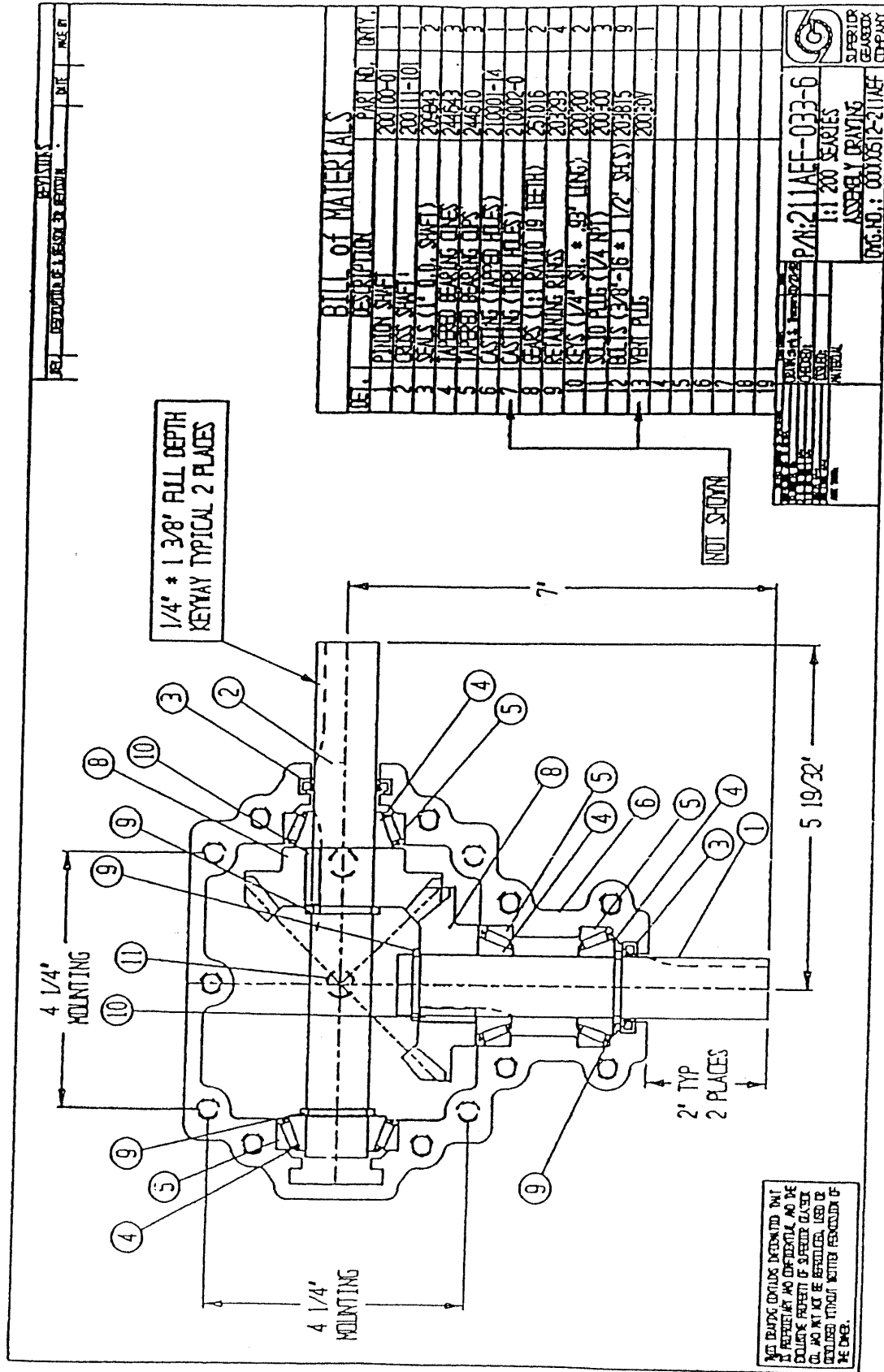
OPTIONS



OPTIONS

<u>REF.</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY.</u>	<u>SERIAL NUMBER</u>
1	20-101873	Transition Aeration	1	ALL
2	20-101341	Transition Coupler	1	ALL
3	6190-00-0072	Hose Clamp HS-72	2	ALL
4	3420-04-0003	4" Heavy Rubber Hose (per ft.)	1	ALL
5	07-100821	Nozzle	1	ALL
6	20-101340	4" x 12' heavy Hose Complete (incl. 1-5)	1	ALL
7	20-101427	6" Hose Clamp Complete	1	ALL
8	6190-00-0104	Hose Clamp HS-104	2	ALL
9	3420-06-0012	Hose – 45 Mil Dura 6" x 10"	1	ALL
9	3420-06-0004	6" Heavy Rubber Hose sold per/ft in bulk	1	ALL
10	20-101286	Hose End	1	ALL
11	20-101468	6" x 10' Lt. Rubber Hose Comp. (incl. 3, 7, 9, 10)	1	ALL
12	07-100538	Fine Screen Drum	1	ALL
13	20-101365	Fine Screen Drum Complete c/w Shaft	1	ALL
14	38-104171	7" Bin Load Out Nozzle	1	ALL
15	0751-00-4145	Buff Spray Enamel 350 g	1	ALL
16	38-103783	Operator's Manual	1	ALL
17	38-104172	Parts Book - Canadian	1	ALL
18	38-104173	Parts Book - US	1	ALL

GEARBOX



GEARBOX

<u>REF.</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY.</u>	<u>SERIAL NUMBER</u>
1	7500-00-0004	Pinion Shaft	1	ALL
2	7500-00-0005	Cross Shaft	1	ALL
3	7500-00-0008	Seal 1"	2	ALL
4	7500-00-0006	Bearing Cone	3	ALL
5	7500-00-0007	Bearing Cup	3	ALL
6	7500-00-0002	200 Series Casting	1	ALL
7	7500-00-0003	200 Series Casting (Not Shown)	1	ALL
8	7500-00-0013	Gear 1:1	2	ALL
9	7500-00-0014	Retaining Ring 1"	4	ALL
10	7500-00-0009	Key	2	ALL
12	7500-00-0010	1 1/2 x 3/8 Bolt	9	ALL
11	7500-00-0011	Plain Plug 1/4"	3	ALL
13	7500-00-0012	Vented Plug	1	ALL

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